

SPECIFICATION

[ ] Preliminary Specification  
[ ● ] Final Specification

Description 10.1” 1280xRGBx800 TFT-LCD Module  
Part Number P1010WXF2ME30

|            |      |                                                         |            |
|------------|------|---------------------------------------------------------|------------|
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## 1. Summary

### 1.1 General Description

This is a 10.1 inch a-Si TFT-LCD module with Normal-black technology. It is composed of a TFT-LCD panel, a driver circuit, FPC , and a LED backlight unit.

### 1.2 Features

- Ultra-wide viewing angle
- Interface: LVDS
- Acquisition product for UL62368-1/CSA C22.2 No.62368-1-03
- Compliant with the European RoHS Directive (2011/65/EU) and Delegated Directive (2015/863/EU, Amending Annex II of 2011/65/EU)

## 2. General Specifications

| Feature                    |                                | Spec                         | Unit              |
|----------------------------|--------------------------------|------------------------------|-------------------|
| Display Spec               | Size                           | 10.1 inch                    |                   |
|                            | Resolution                     | 1280(RGB) × 800              |                   |
|                            | Pixel Pitch                    | 0.1695x0.1695                | mm                |
|                            | TFT Active Area                | 216.96 x 135.60              | mm                |
|                            | Technology Type                | a-Si                         |                   |
|                            | Pixel Configuration            | R.G.B Vertical Stripe        |                   |
|                            | Display Mode                   | SFT, Normally Black          |                   |
|                            | Surface Treatment              | Anti-Glare                   |                   |
|                            | Viewing Direction              | All Direction                |                   |
|                            | Gray Scale Inversion Direction | NA                           |                   |
| Mechanical Characteristics | LCM (W x H x D)                | 224.8 x 147.92 x 3.0         | mm                |
|                            | Weight                         | 217±5 %                      | g                 |
| Optical Characteristics    | Luminance                      | 400                          | cd/m <sup>2</sup> |
|                            | Contrast Ratio                 | 1200:1                       |                   |
|                            | NTSC                           | 72                           | %                 |
|                            | Viewing Angle                  | 89/89/89/89                  | degree            |
| Electrical Characteristics | Interface                      | LVDS 8-bit                   |                   |
|                            | Color Depth                    | 16.7 Million                 | color             |
|                            | Power Consumption              | LCD: 750;<br>Backlight: 2700 | mW                |

Table 2.1 General TFT Specifications

### 3. Input / Output Terminals

#### 3.1 CN1 Pin assignment (LCD Interface)

| Connector Information |               |
|-----------------------|---------------|
| LCD Module connector  | FPC           |
| Matching connector    | F62240-H1210A |

Table 3.1.1 Connector information

| No | Symbol | I/O | Description                            | Comment |
|----|--------|-----|----------------------------------------|---------|
| 1  | NC     | N   | No connection                          |         |
| 2  | VDD    | P   | Power supply +3.3V                     |         |
| 3  | VDD    | P   | Power supply +3.3V                     |         |
| 4  | NC     | N   | TM used for SPI(CS) signal, keep open  |         |
| 5  | NC     | N   | TM used for SPI(SDO) signal, keep open |         |
| 6  | NC     | N   | TM used for SPI(SDI) signal, keep open |         |
| 7  | GND    | P   | Ground                                 |         |
| 8  | Rxin0- | I   | -LVDS differential data input          |         |
| 9  | Rxin0+ | I   | +LVDS differential data input          |         |
| 10 | GND    | P   | Ground                                 |         |
| 11 | Rxin1- | I   | -LVDS differential data input          |         |
| 12 | Rxin1+ | I   | +LVDS differential data input          |         |
| 13 | GND    | P   | Ground                                 |         |
| 14 | Rxin2- | I   | -LVDS differential data input          |         |
| 15 | Rxin2+ | I   | +LVDS differential data input          |         |
| 16 | GND    | P   | Ground                                 |         |
| 17 | RxCLK- | I   | -LVDS differential clock input         |         |
| 18 | RxCLK+ | I   | +LVDS differential clock input         |         |
| 19 | GND    | P   | Ground                                 |         |
| 20 | Rxin3- | I   | -LVDS differential data input          |         |
| 21 | Rxin3+ | I   | +LVDS differential data input          |         |
| 22 | GND    | P   | Ground                                 |         |
| 23 | NC     | N   | TM used for SPI(SCL) signal, keep open |         |
| 24 | NC     | N   | TM used for OTP(VDD_OTP), keep open    |         |
| 25 | GND    | P   | Ground                                 |         |
| 26 | NC     | N   | TM used for OTP(ROM_RLB), keep open    |         |
| 27 | VSN    | P   | PANEL operating negative voltage       |         |
| 28 | NC     | N   | TM used for OTP(STBYB), keep open      |         |
| 29 | VSP    | P   | PANEL operating positive voltage       |         |
| 30 | GND    | P   | Ground                                 |         |
| 31 | VLED-  | P   | Back light cathode                     |         |
| 32 | VLED-  | P   | Back light cathode                     |         |

|    |       |   |                  |  |
|----|-------|---|------------------|--|
| 33 | NC    | N | No Connect       |  |
| 34 | NC    | N | No Connect       |  |
| 35 | VGL   | P | Gate OFF Voltage |  |
| 36 | NC    | N | No Connect       |  |
| 37 | NC    | N | No Connect       |  |
| 38 | VGH   | P | Gate ON Voltage  |  |
| 39 | VLED+ | P | Back light anode |  |
| 40 | VLED+ | P | Back light anode |  |

**Table 3.1.2 Pin Assignment for LCD Interface**

Note1: I/O definition: I---Input, O---Output, P---Power/Ground, N---No connection

Note2: All of the GND pins should be connected to the system ground.

## 4. Absolute Maximum Ratings

| Item                                   | Symbol | MIN   | MAX  | Unit | Remark         |
|----------------------------------------|--------|-------|------|------|----------------|
| Power Voltage                          | VDD    | -0.3  | 3.4  | V    |                |
| Power Voltage                          | VSP    | -0.3  | 6.4  | V    |                |
| Power Voltage                          | VSN    | -6.4  | -0.3 | V    |                |
| Power Voltage                          | VGH    | -0.3  | 18.5 | V    |                |
| Power Voltage                          | VGL    | -10.5 | -0.3 | V    |                |
| Interface Power supply voltage for LCD | VDDRX  | -0.3  | 3.4  | V    | Note1          |
| Operating Temperature                  | Top    | -20   | 70   | °C   |                |
| Storage Temperature                    | Tst    | -30   | 80   | °C   |                |
| Relative Humidity<br>Note2             | RH     | --    | ≤95  | %    | Ta≤40°C        |
|                                        |        | --    | ≤85  | %    | 40°C < Ta≤50°C |
|                                        |        | --    | ≤55  | %    | 50°C < Ta≤60°C |
|                                        |        | --    | ≤36  | %    | 60°C < Ta≤70°C |
|                                        |        | --    | ≤24  | %    | 70°C < Ta≤80°C |
| Absolute Humidity                      | AH     | --    | ≤70  | g/m³ | Ta>70°C        |

**Table 4.1 Absolute Maximum Ratings**

Note1: VDDRX include Rxin0-/+, Rxin1-/+, Rxin2-/+, Rxin3-/+, RxCLK-/+

Note2: Ta means the ambient temperature. It is necessary to limit the relative humidity to the specified temperature range. Condensation on the module is not allowed.

Note3: The absolute maximum rating values of this product are not allowed to be exceeded at any times. A module should be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme condition, the module may be permanently destroyed

## 5. Electrical Characteristics

### 5.1 DC Characteristics for Panel Driving

| Item                  |            | Symbol | MIN     | TYP  | MAX     | Unit | Remark        |
|-----------------------|------------|--------|---------|------|---------|------|---------------|
| Supply Voltage        |            | VDD    | 3.2     | 3.3  | 3.4     | V    |               |
|                       |            | VSP    | 6.2     | 6.3  | 6.4     | V    |               |
|                       |            | VSN    | -6.4    | -6.3 | -6.2    | V    |               |
|                       |            | VGH    | 17.5    | 18   | 18.5    | V    |               |
|                       |            | VGL    | -10.5   | -10  | -9.5    | V    |               |
| Input Signal Voltage  | Low Level  | VIL    | GND     | --   | 0.2×VDD | V    |               |
|                       | High Level | VIH    | 0.8×VDD | --   | VDD     | V    |               |
| Output Signal Voltage | Low Level  | VOL    | GND     | --   | 0.2×VDD | V    |               |
|                       | High Level | VOH    | 0.8VDD  | --   | VDD     | V    |               |
| Power Consumption     | 60Hz       | P      | --      | 750  | --      | mW   | White pattern |

Table 5.1.1 Operating Voltages

Note: All display qualities are guaranteed only under the TYP value.

### 5.2 DC Characteristics for Backlight Driving

| Item                        | Symbol | MIN   | TYP   | MAX | Unit | Remark                                    |
|-----------------------------|--------|-------|-------|-----|------|-------------------------------------------|
| Forward Current             | IF     | --    | 180   | --  | mA   | 45 LEDs<br>(9 LED Parallel, 5 LED Serial) |
| Forward Current Voltage     | VF     | 13.5  | 15    | 16  | V    |                                           |
| Backlight Power Consumption | WBL    | --    | 2700  | —   | mW   |                                           |
| LED life time               | --     | 20000 | 30000 | -   | Hrs  |                                           |

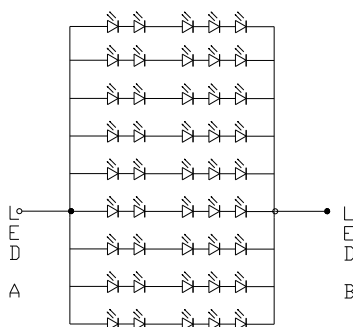
Table 5.2.1 LED Backlight Characteristics

Note1:  $I_F$  is defined for each channel.

Note2: Optical performance should be evaluated at  $T_a=25^{\circ}\text{C}$  only.

Note3: If LED is driven by high current, high ambient temperature & humidity condition, The life time of LED will be reduced.

Note4: Operating life means brightness goes down to 50% of initial brightness. Typical operating life time is estimated data.



## 5.3 Recommended Power ON/OFF Sequence

### Power ON Sequence

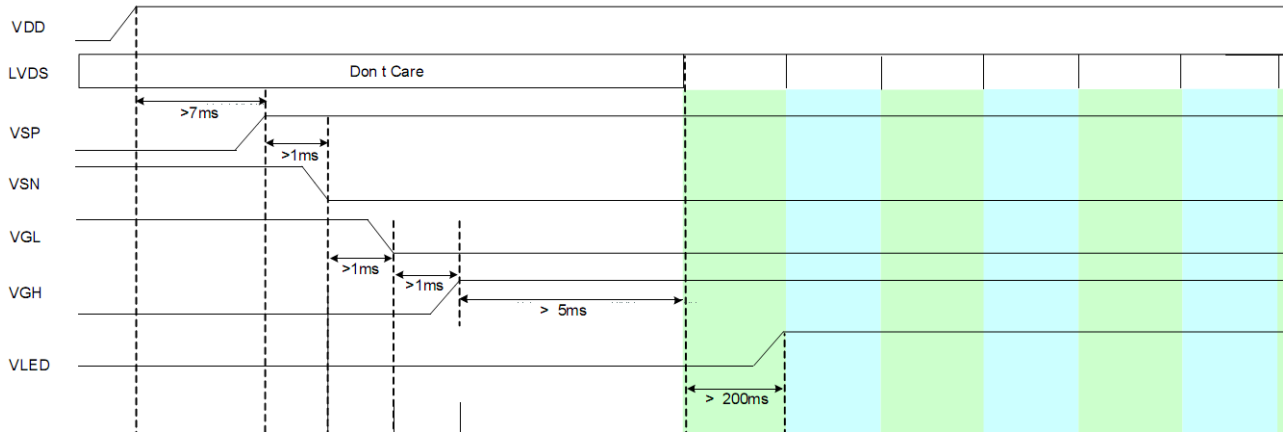


Figure 5.3.1 Power on sequence

### Power OFF Sequence

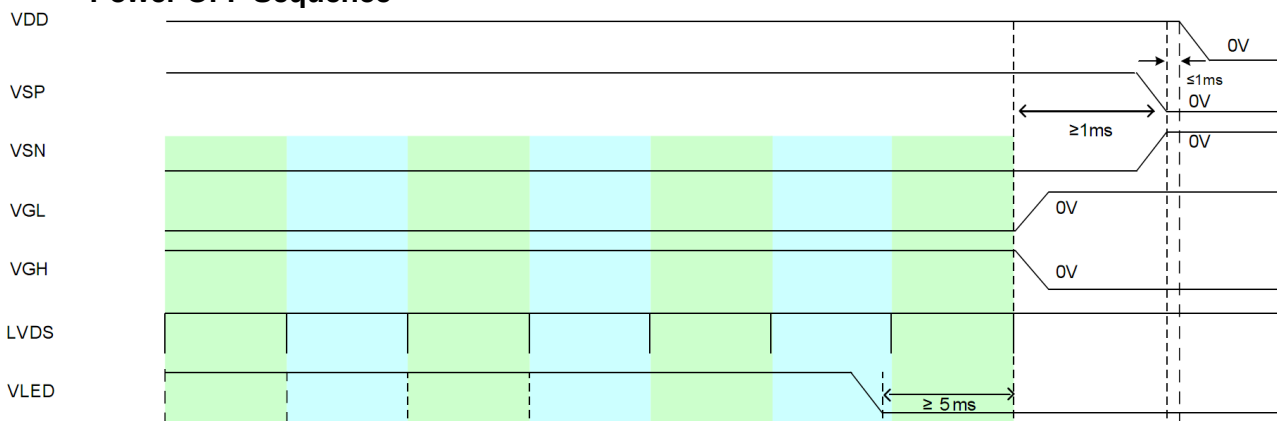


Figure 5.3.2 Power off sequence

Note1: All power drops to 0V to next power on need  $\geq 200\text{ms}$ .

Note2: The low level of these signals and analog powers are GND level.

Note3: All of the power and signals should be kept at GND level before power on. If there are residual voltages on them, the LCD might not work properly.

## 5.4 LCD Module Block Diagram

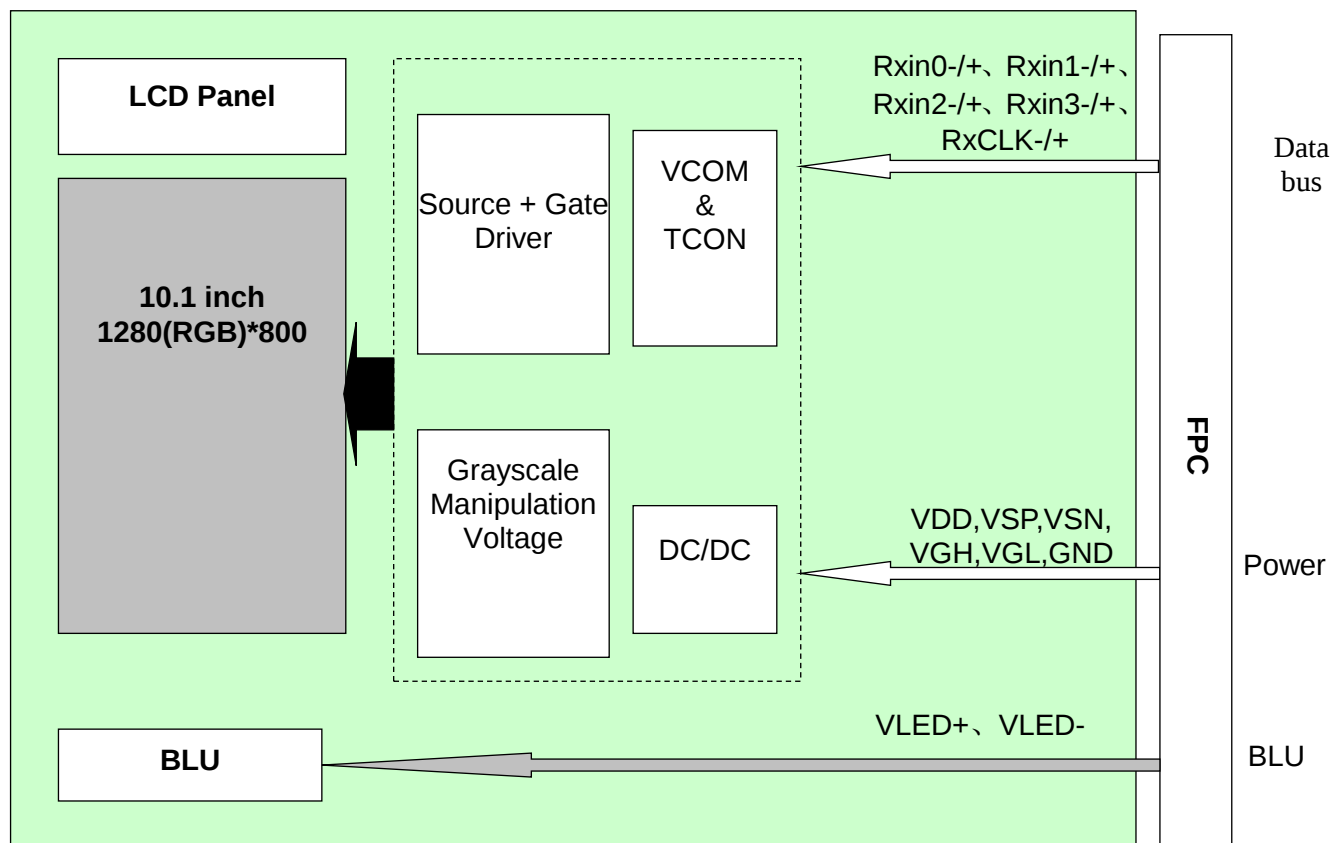


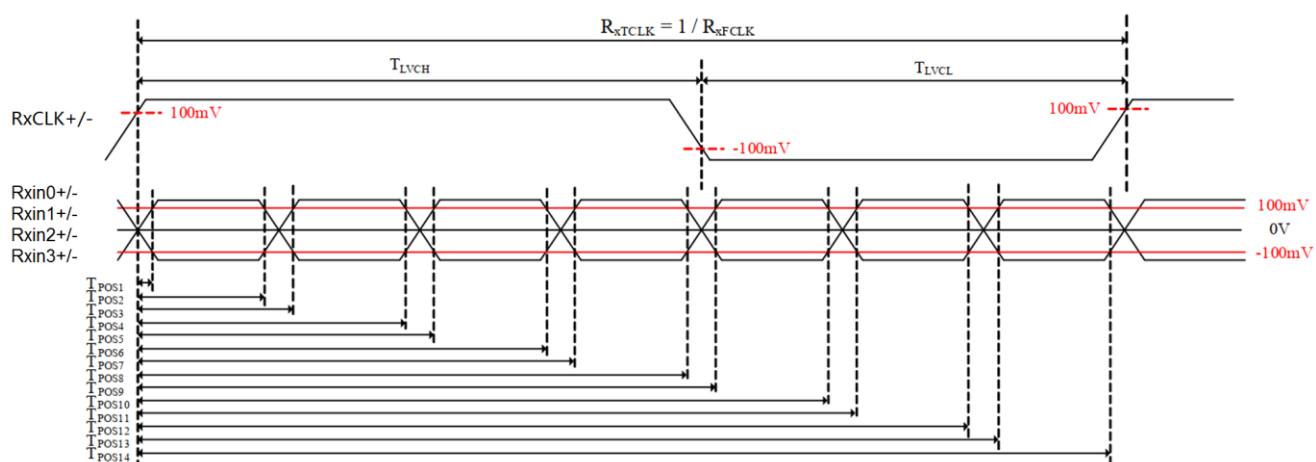
Figure 5.5.1 LCD Module Block Diagram

## 6. Timing Characteristics

### 6.1 AC characteristics

| Parameter        | Symbol             | Min.  | Typ. | Max. | Unit               | Conditions |
|------------------|--------------------|-------|------|------|--------------------|------------|
| 1 data bit time  | UI                 | -     | 1/7  | -    | R <sub>XTCLK</sub> |            |
| Clock high time  | T <sub>LVCH</sub>  |       | 4    |      | UI                 |            |
| Clock low time   | T <sub>LVCL</sub>  |       | 3    |      | UI                 |            |
| Position 1       | T <sub>POS1</sub>  | -0.25 | 0    | 0.25 | UI                 |            |
| Position 2       | T <sub>POS2</sub>  | 0.75  | -    | 1.25 | UI                 |            |
| Position 3       | T <sub>POS3</sub>  | 0.75  | 1    | 1.25 | UI                 |            |
| Position 4       | T <sub>POS4</sub>  | 1.75  | -    | 2.25 | UI                 |            |
| Position 5       | T <sub>POS5</sub>  | 1.75  | 2    | 2.25 | UI                 |            |
| Position 6       | T <sub>POS6</sub>  | 2.75  | -    | 3.25 | UI                 |            |
| Position 7       | T <sub>POS7</sub>  | 2.75  | 3    | 3.25 | UI                 |            |
| Position 8       | T <sub>POS8</sub>  | 3.75  | -    | 4.25 | UI                 |            |
| Position 9       | T <sub>POS9</sub>  | 3.75  | 4    | 4.25 | UI                 |            |
| Position 10      | T <sub>POS10</sub> | 4.75  | -    | 5.25 | UI                 |            |
| Position 11      | T <sub>POS11</sub> | 4.75  | 5    | 5.25 | UI                 |            |
| Position 12      | T <sub>POS12</sub> | 5.75  | -    | 6.25 | UI                 |            |
| Position 13      | T <sub>POS13</sub> | 5.75  | 6    | 6.25 | UI                 |            |
| Position 14      | T <sub>POS14</sub> | 6.75  | -    | 7.25 | UI                 |            |
| Input eye width  | T <sub>EYEW</sub>  | 0.5   | -    | -    | UI                 |            |
| Input eye border | T <sub>EX</sub>    | -     | -    | 0.25 | UI                 |            |

Table 6.1.1 Input Setup Timing Parameters Requirement



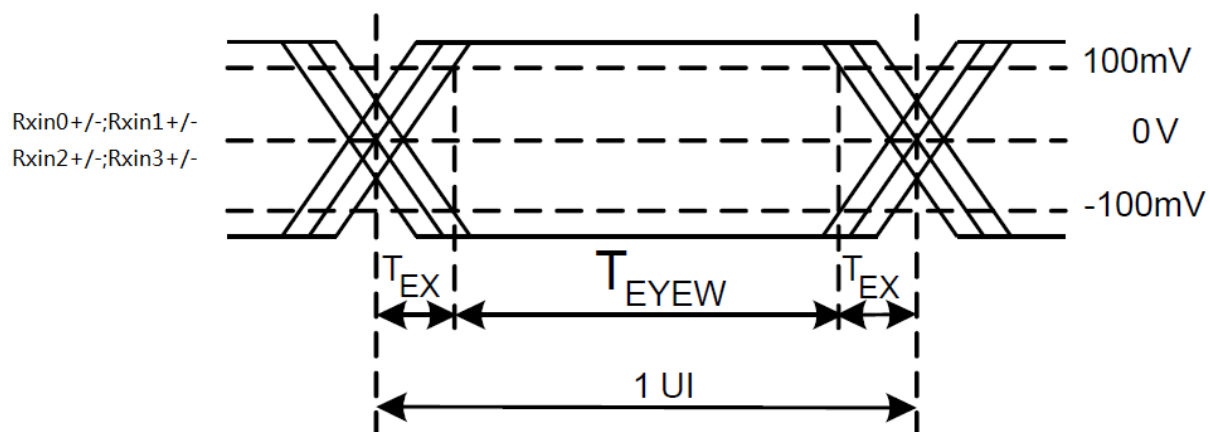
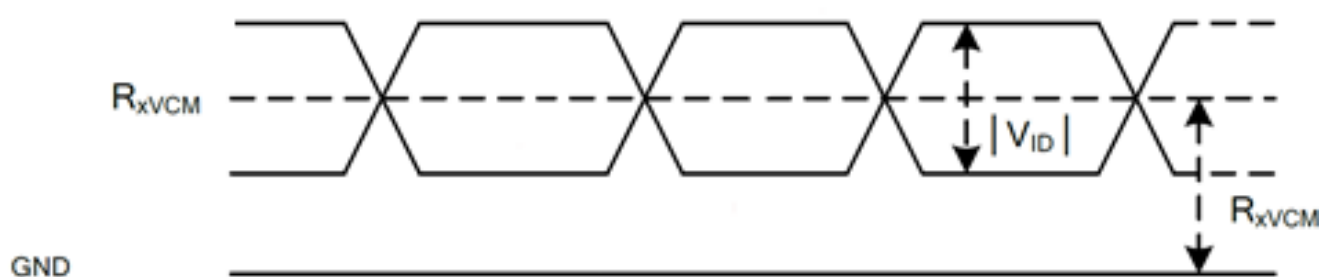


Figure 6.1.1 Clock and Data Input Timing Diagram

## 6.2 LVDS DC characteristics

| Parameter                                 | Symbol      | Min.       | Typ. | Max.             | Unit    | Remark   |
|-------------------------------------------|-------------|------------|------|------------------|---------|----------|
| Differential input high Threshold voltage | $R_{XVTH}$  | -          | -    | 0.1              | V       |          |
| Differential input Low Threshold voltage  | $R_{XVTL}$  | -0.1       | -    |                  | V       |          |
| Input voltage range(single-end)           | $R_{XVIN}$  | 0          | -    | VDD-1.0          | V       | VDD=3.3V |
| Differential input common Mode voltage    | $R_{XVCM}$  | 0.6        | 1.2  | $2.4- V_{ID} /2$ | V       |          |
| Differential input voltage                | $ V_{ID} $  | $>R_{XVT}$ | 0.4  | 0.6              | V       |          |
| Differential input leakage current        | $R_{Vxliz}$ | -10        | -    | 10               | $\mu A$ |          |

### Single end signals



### Differential signals

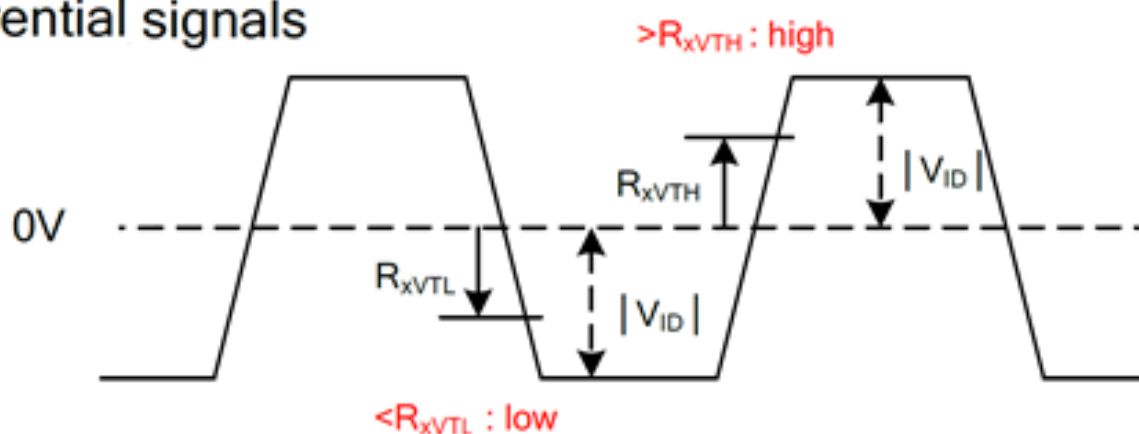


Table 6.2.1 LVDS DC characteristics

### 6.3 Data Input timing Parameter Setting

| Parameter                | Symbol | MIN  | Typ  | MAX  | Unit |
|--------------------------|--------|------|------|------|------|
| CLK frequency            | tclk   | 68.1 | 69.8 | 71.4 | MHz  |
| Horizontal display area  | thd    | 1280 |      |      | tclk |
| Horizontal Blanking time | thbt   | 79   | 104  | 129  | tclk |
| HSYNC period             | th     | 1359 | 1384 | 1409 | tclk |
| Vertical display area    | tvd    | 800  |      |      | th   |
| Vertical Blanking time   | tvbt   | 35   | 40   | 45   | th   |
| VSD period               | tv     | 835  | 840  | 845  | th   |
| Frame rate               | FR     | 60   |      |      | Hz   |

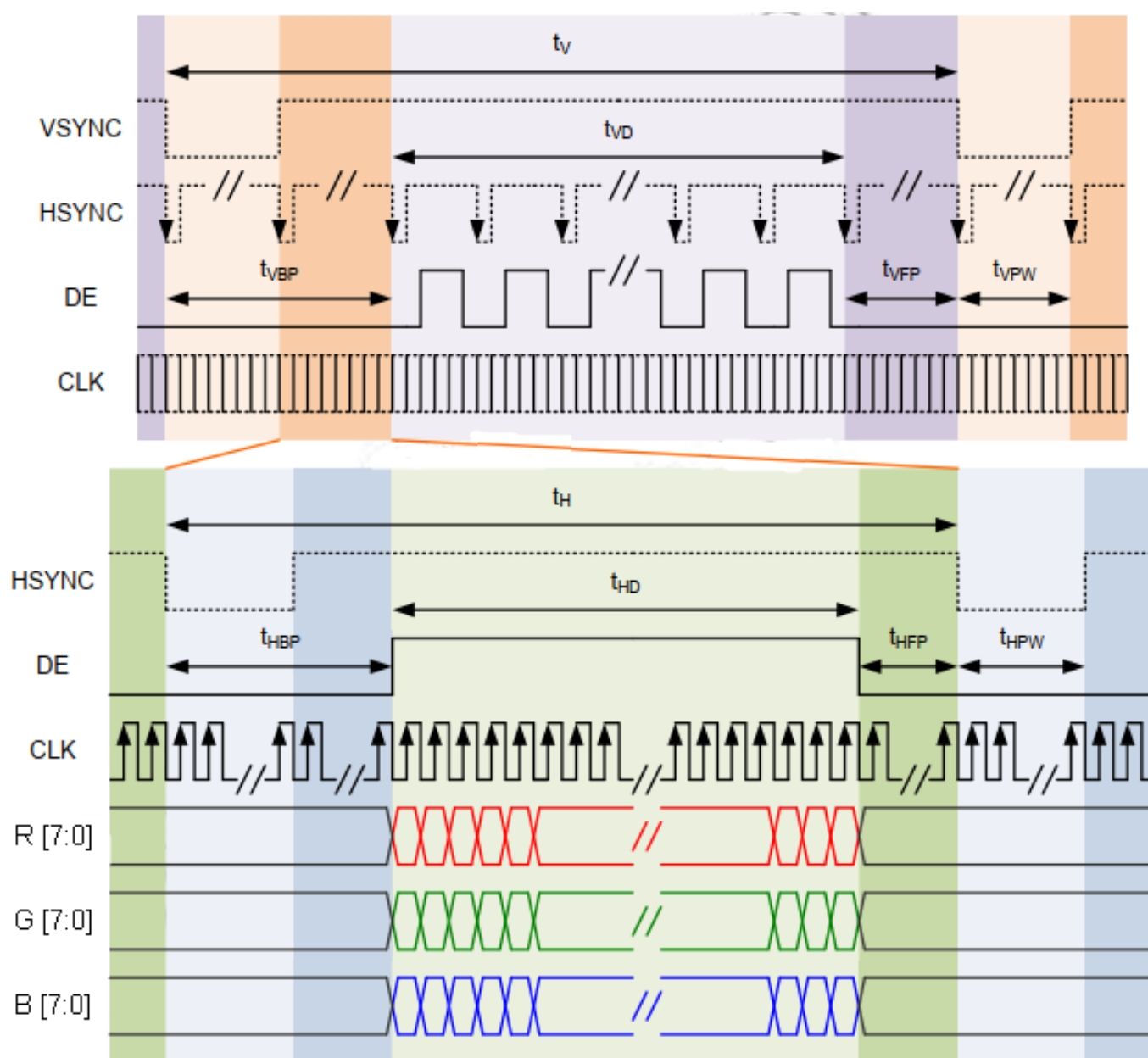


Figure 6.3.1 Data Input timing Parameter Setting

## 6.4 Data Input Format

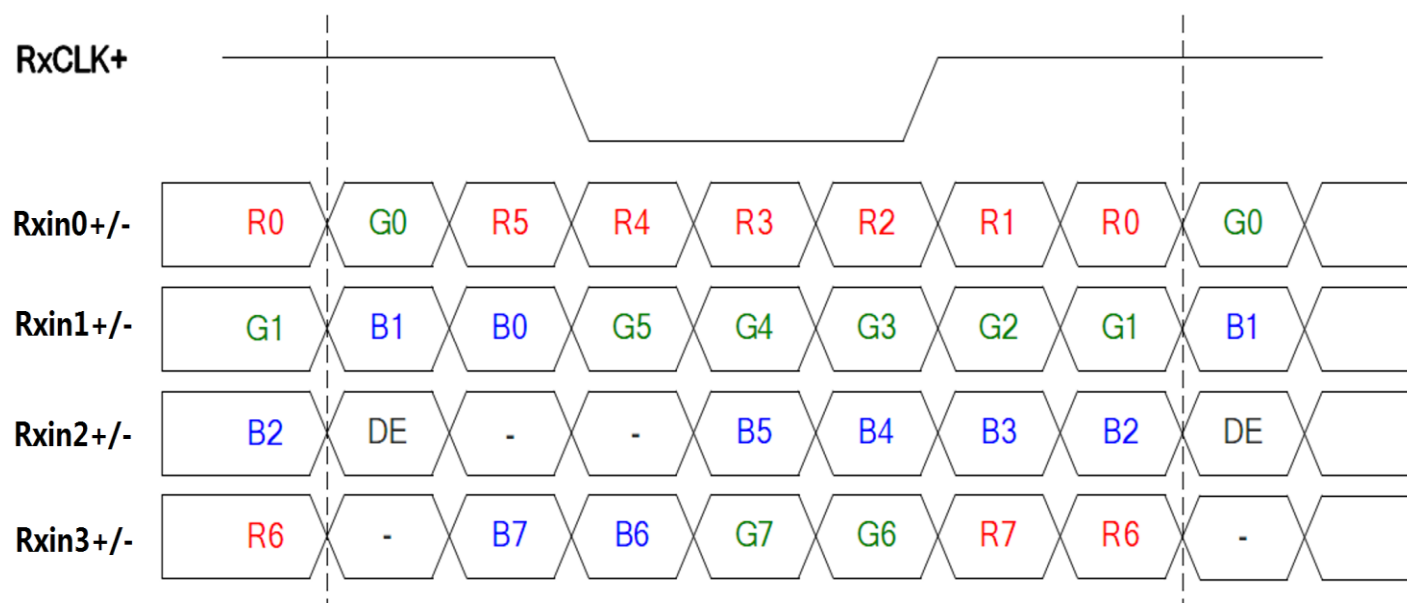


Figure 6.4.1 Data Input Format

## 7. Optical Characteristics

| Item           |       | Symbol           | Condition       | Min   | Typ   | Max   | Unit              | Remark   |
|----------------|-------|------------------|-----------------|-------|-------|-------|-------------------|----------|
| View Angles    |       | θT               | CR ≧ 10         | 80    | 89    | -     | degree            | Note2,3  |
|                |       | θB               |                 | 80    | 89    | -     |                   |          |
|                |       | θL               |                 | 80    | 89    | -     |                   |          |
|                |       | θR               |                 | 80    | 89    | -     |                   |          |
| Contrast Ratio |       | CR               | θ=0°            | 900   | 1200  | -     |                   | Note 3   |
| Response Time  |       | T <sub>ON</sub>  | 25℃             |       | 35    | 45    | ms                | Note 4   |
|                |       | T <sub>OFF</sub> |                 |       |       |       |                   |          |
| Chromaticity   | White | x                | Backlight is on | 0.254 | 0.304 | 0.354 | -                 | Note 1,5 |
|                |       | y                |                 | 0.284 | 0.334 | 0.384 |                   |          |
|                | Red   | x                |                 | 0.599 | 0.649 | 0.699 | -                 | Note 1,5 |
|                |       | y                |                 | 0.286 | 0.336 | 0.386 |                   |          |
|                | Green | x                |                 | 0.274 | 0.324 | 0.374 | -                 | Note 1,5 |
|                |       | y                |                 | 0.564 | 0.614 | 0.664 |                   |          |
|                | Blue  | x                |                 | 0.100 | 0.150 | 0.200 | -                 | Note 1,5 |
|                |       | y                |                 | 0.000 | 0.045 | 0.095 |                   |          |
| Uniformity     |       | U                |                 | 70    | 75    | -     | %                 | Note 6   |
| NTSC           |       | -                |                 | 67    | 72    | -     | %                 | Note 5   |
| Luminance      |       | L                |                 | 320   | 400   | -     | cd/m <sup>2</sup> | Note 7   |

Table 7.1 Optical Parameters

Test Conditions:

1.  $I_F = 160$  mA, and the ambient temperature is 25°C.
2. The test systems refer to Note1 and Note2.

Note1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical characteristics are measured at the center point of the LCD screen.

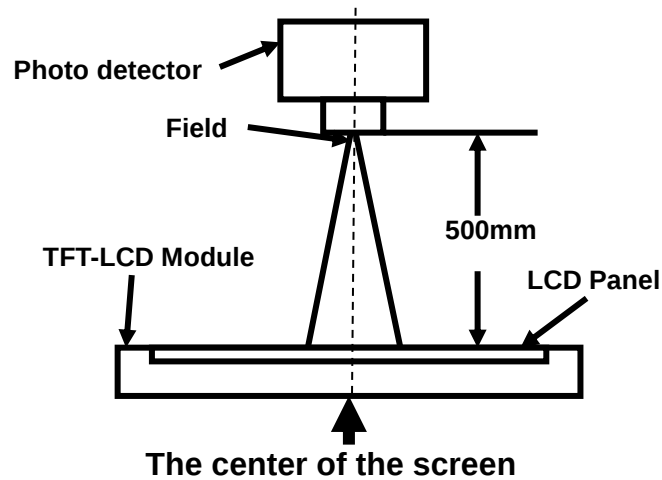


Fig1. Measurement Set Up

Note2: Definition of viewing angle range and measurement system. Viewing angle is measured at the center point of the LCD .

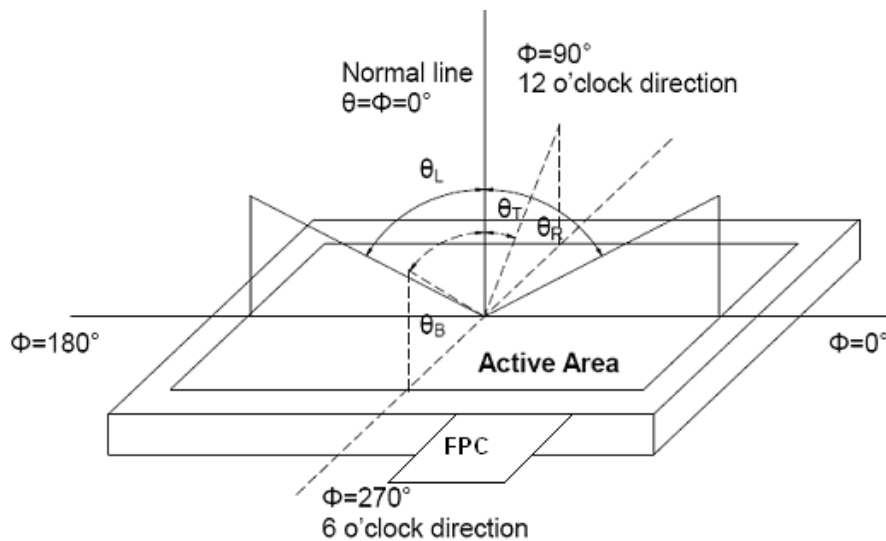


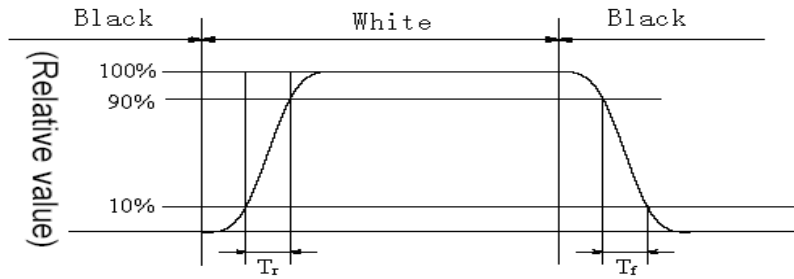
Fig2. Measurement viewing angle

Note3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

Note4: Definition of Response time

For SFT LCM, the response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time ( $T_r$ ) is the time between photo detector output intensity changed from 10% to 90%. And fall time ( $T_f$ ) is the time between photo detector output intensity changed from 90% to 10%.



**Fig4. Response Time Testing(SFT)**

Note5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note6: Definition of Luminance Uniformity

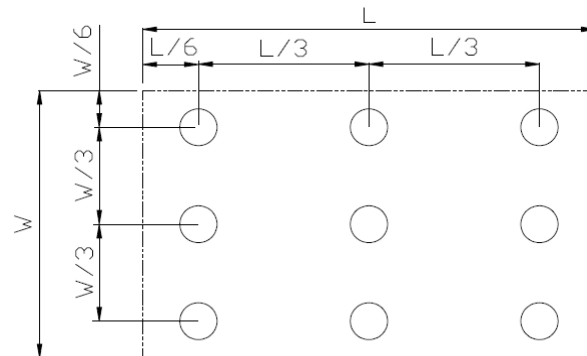
Active area is divided into 9 measuring areas (Refer Fig.5). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) =  $L_{min} / L_{max}$

$L_{max}$ : The measured Maximum luminance of all measurement position.

$L_{min}$ : The measured Minimum luminance of all measurement position.

L-----Active area length; W----- Active area width



**Fig5. Luminance Uniformity Measurement Locations(9 points)**

Note7: Definition of Luminance:

Measure the luminance of white state at center point.

## 8. Reliability Test

| No | Test Item                                           | Condition                                                                                                                                      | Remarks                                                                                         |
|----|-----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| 1  | High Temperature Operation                          | +70℃ , 500H                                                                                                                                    | IEC60068-2-1:2007<br>GB2423.2-2008                                                              |
| 2  | Low Temperature Operation                           | -20℃ , 500H                                                                                                                                    | IEC60068-2-1:2007<br>GB2423.1-2008                                                              |
| 3  | High Temperature Storage                            | +80℃ , 500H                                                                                                                                    | IEC60068-2-1:2007<br>GB2423.2-2008                                                              |
| 4  | Low Temperature Storage                             | -30℃ , 500H                                                                                                                                    | IEC60068-2-1:2007<br>GB2423.1-2008                                                              |
| 5  | Storage at High Temperature and Humidity(Operation) | +60℃ , 90%RH , 500H                                                                                                                            | IEC60068-2-78 :2001<br>GB/T2423.3—2006                                                          |
| 6  | Thermal Shock (non-operation)                       | -30℃ , 30min~80℃ , 30min , change time : 5min , 100cycle                                                                                       | Start with cold temperature,<br>End with high temperature,<br>IEC60068-2-14:1984,GB2423.22-2002 |
| 7  | ESD                                                 | C=150pF , R=330Ω , 5point/panel<br>Air : ±4kv , 5times ;<br>Contact : ±2kv , 5times ;<br>( Environment : 15℃~35℃ ,<br>30%~60% , 86Kpa~106Kpa ) | IEC61000-4-2:2001<br>GB/T17626.2-2006                                                           |
| 8  | Vibration Test                                      | 5~100HZ · 19.60m/s <sup>2</sup> 1min/cycle<br>120times Per X\Y\Z                                                                               | IEC60068-2-6:1982<br>GB/T2423.10—1995                                                           |
| 9  | Mechanical Shock (Non OP)                           | 60G, 6ms<br>3times ±X、±Y、±Z                                                                                                                    | IEC60068-2-27:1987<br>GB/T2423.5—1995                                                           |
| 10 | Package Vibration                                   | 5-20-200HZ , PSD : 0.01-0.01-0.001<br>Total:0.781g <sup>2</sup> /HZ,x/y/z 30min )                                                              |                                                                                                 |
| 11 | Package Drop Test                                   | Height: X cm,1 corner, 3edges, 6 surfaces<br>Note : X > 10Kg:60cm ; ≤10Kg:80cm                                                                 | IEC60068-2-32:1990<br>GB/T2423.8—1995                                                           |

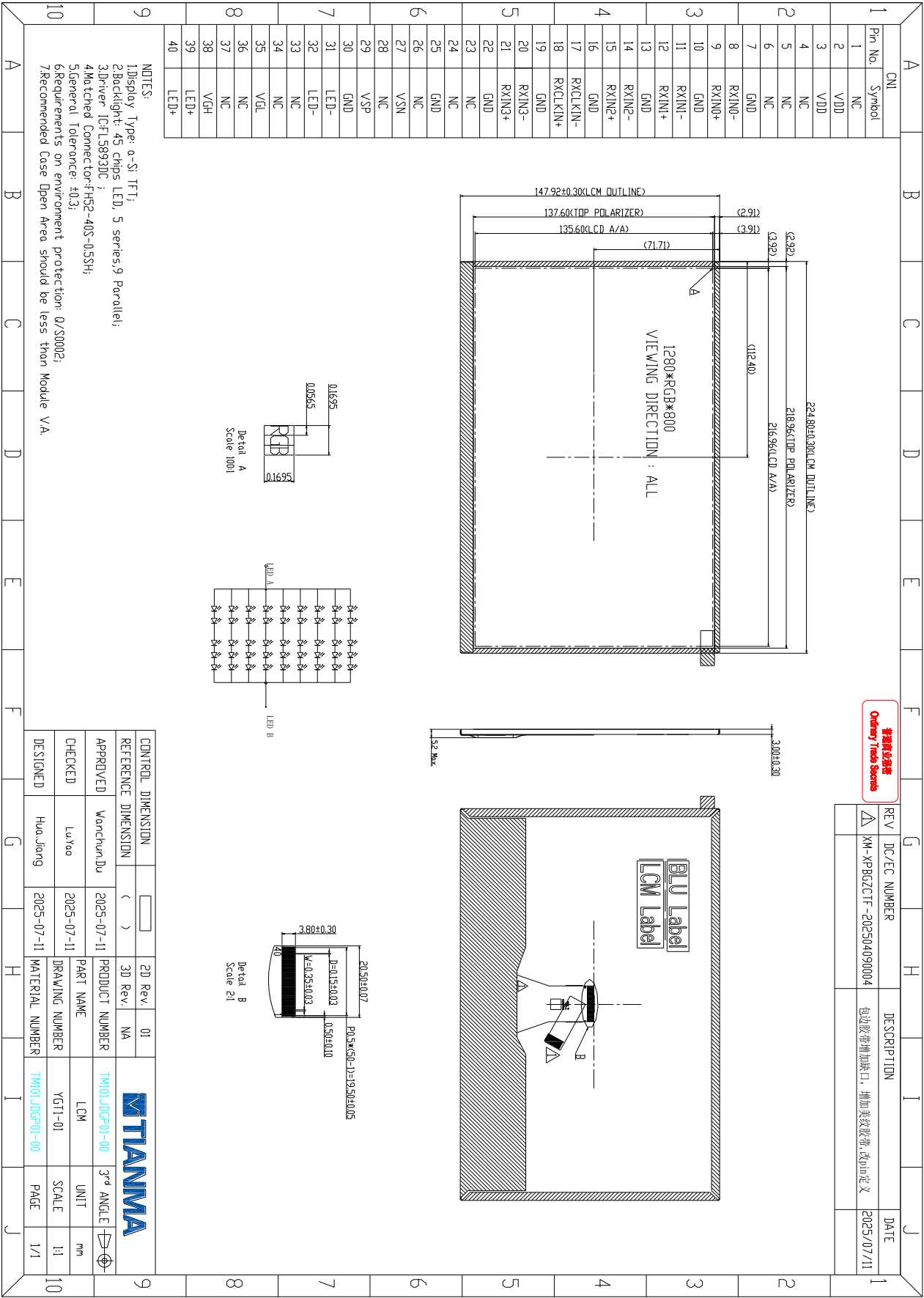
**Table 8.1 RA test condition**

Note1: Temperature is the ambient temperature of sample

Note2: Before cosmetic and function test, the product must have enough recovery time, at least 24 hours at room temperature.

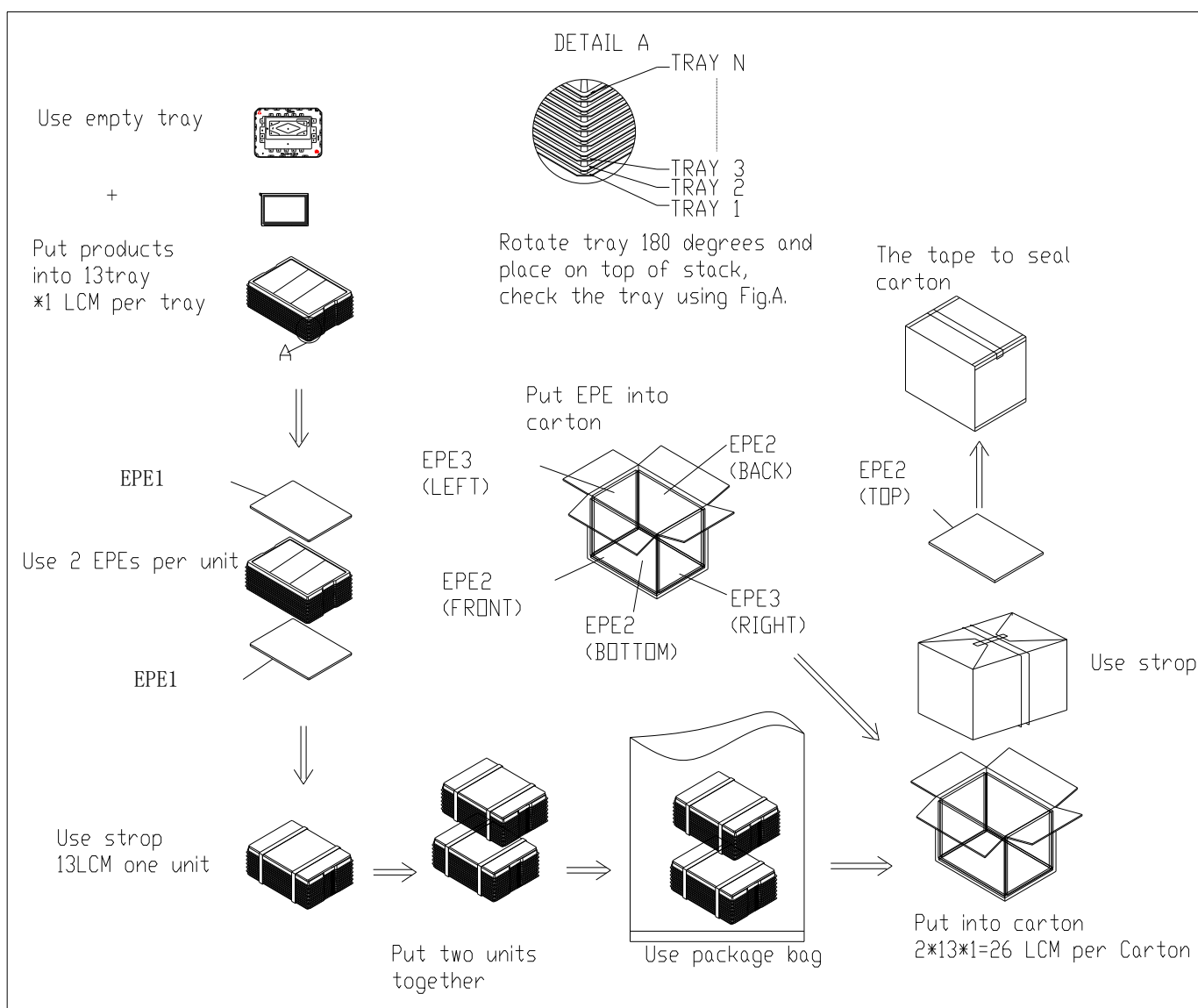
Note3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product's function only be guaranteed, but not for all of the cosmetic specification.

# 9. Mechanical Drawing



## 10. Packing Instruction

| No | Item         | Model (Material) | Dimensions(mm) | Unit Weight(Kg) | Q'ty | Remark |
|----|--------------|------------------|----------------|-----------------|------|--------|
| 1  | LCM          | P1010WXF2ME30    | 224.8×147.92×3 | 0.217           | 26   | 1      |
| 2  | Tray         | PET              | 356×256×13.5   | 0.098           | 28   | 2      |
| 3  | EPE1         | EPE              | 336×246×6      | 0.01            | 4    | 3      |
| 4  | EPE2         | EPE              | 375×275×10     | 0.014           | 4    | 4      |
| 5  | EPE3         | EPE              | 250×280×12     | 0.015           | 2    | 5      |
| 6  | Carton       | Corrugated Paper | 398×290×315    | 0.75            | 1    | 6      |
| 7  | Package bag  | PE               | 680×520        | 0.042           | 1    | 7      |
| 8  | Lable        | Paper            | 100×52         | 0.001           | 1    | 8      |
| 6  | Total weight | 9.305±5 %        |                |                 |      |        |



## 11. Precautions for Use of LCD Modules

### 11.1 Handling Precautions

- (1) The display panel is made of glass. Do not subject it to mechanical shock by dropping it, etc.
- (2) If the display panel is damaged and the liquid crystal fluid inside it leaks out be sure not to get any in your mouth. If the fluid comes into contact with your skin or clothes promptly wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the bezel since this may cause the color tone to vary.
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle the polarizer carefully.
- (5) If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is still not completely clear use a moist cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol
 Solvents other than those mentioned above may damage the polarizer. Specifically, do not use the following:
  - Water
  - Ketone
  - Aromatic solvents
- (6) Do not disassemble the LCD Module.
- (7) If powered off, do not apply the input signals.
- (8) To prevent destruction of the module by static electricity, be careful to maintain an optimum work environment.
- (9) Be sure to ground your body when handling the LCD Modules.
- (10) Tools used for assembly, must be properly grounded.
- (11) To reduce the amount of static electricity generated, do not conduct assembly or other work under very low humidity conditions.
- (12) The LCD Module is covered with a film to protect the display surface, remove film slowly under the ionizer.

### 11.2 Storage precautions

- (1) When storing the LCD modules avoid exposure to direct sunlight or to the light of fluorescent lamps.
- (2) The LCD modules should be stored within the rated storage temperature range. The recommend condition is: Temperature: 0 ~ 35 °C at normal humidity.
- (3) The LCD modules should be stored in a room without acid, alkali or other harmful gas.

### 11.3 Transportation Precautions

The LCD modules should not be dropped or subject to violent mechanical shock during transportation. Also they should avoid excessive pressure, water, high humidity and direct sunlight.

### 11.4 Screen saver Precautions

Not display the fixed pattern for a long time. Use a screen saver, if the fixed pattern is displayed on the screen

### 11.5 Safety Precautions

- (1) When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned
- (2) Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.
- (3) LED driver should be designed to limit or stop its function when over current is detected on the LED.