

6

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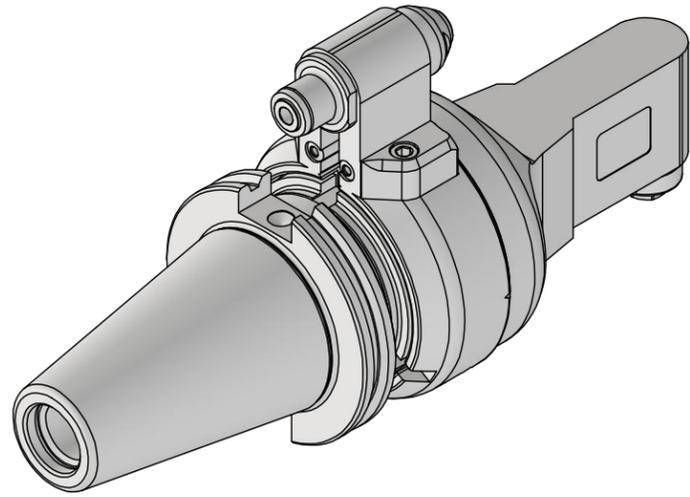
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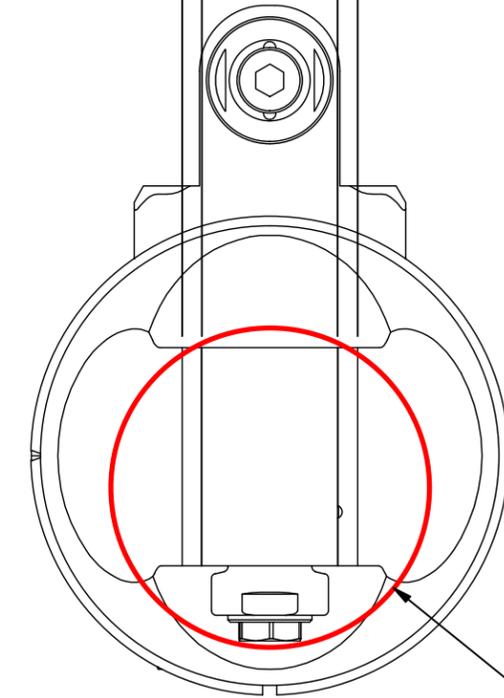
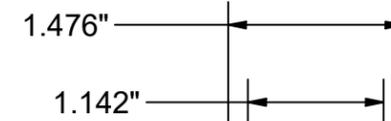
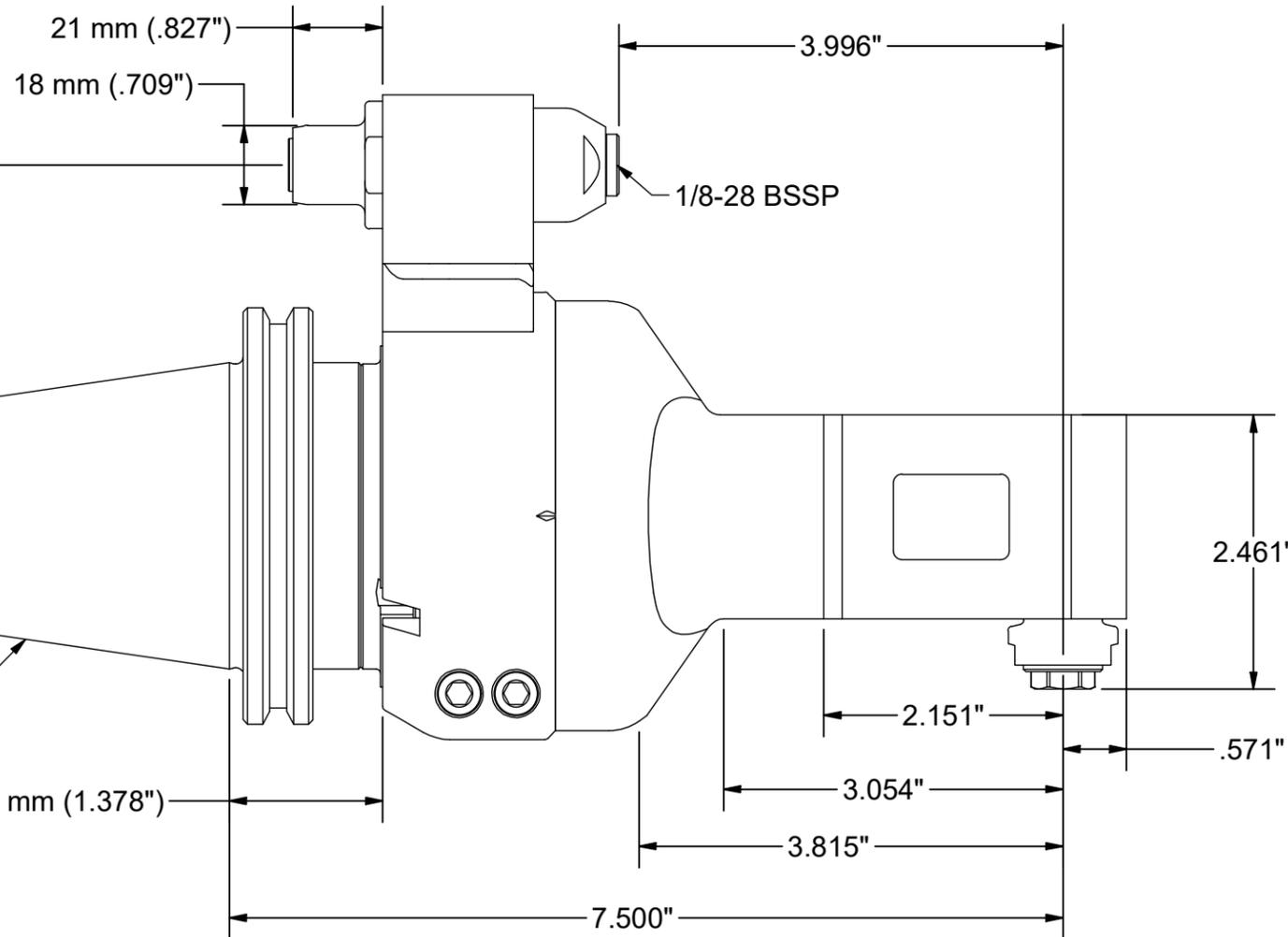
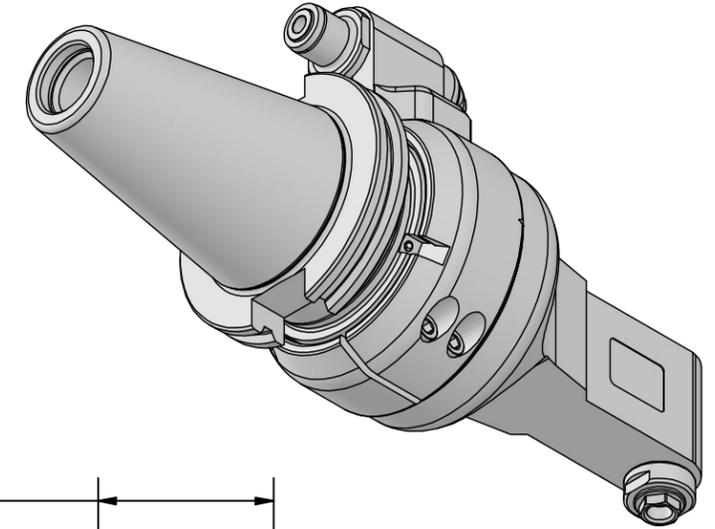
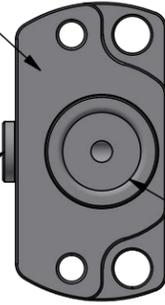
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UNIVERSAL STOP BLOCK  
(9.F18.INDEX)

1/8-28 BSSP

18MM



Ø2.677" MINIMUM CLEARANCE CIRCLE

**OUTPUT: ER11**  
**DIRECTION: OPPOSITE MACHINE SPINDLE**  
**MAX RPM: 10,000**  
**TORQUE: 97 in/lbs**  
**RATIO: 1:1**  
**WEIGHT: 15.5 lbs**

<p>THIRD ANGLE PROJECTION</p>	
<p>BREAK ALL UNNECESSARY SHARP CORNERS</p>	
<p>ANGULAR: ± 1' (DEGREE)</p>	
INCH DIMENSIONS	METRIC DIMENSIONS
.X ± .04	X ± 1
.XX ± .015	.X ± 0.5
.XXX ± .005	.XX ± 0.13
.XXXX ± .0002	.XXX ± 0.005

**PARLEC**  
 (800) TOOL USA  
 WORLD HEADQUARTERS  
 101 PERINTON PARKWAY  
 FAIRPORT, NEW YORK 14450

PART NAME	SCALE	NONE
MATERIAL	DATE	11/10/2025
HEAT TREAT		
FINISH		
DRAWN BY	jkrenzer	CHECKED BY

**PART NUMBER** **9.F90.07000-4C50**

REV.