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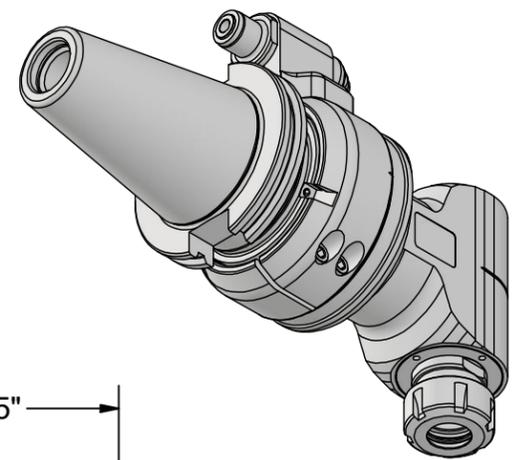
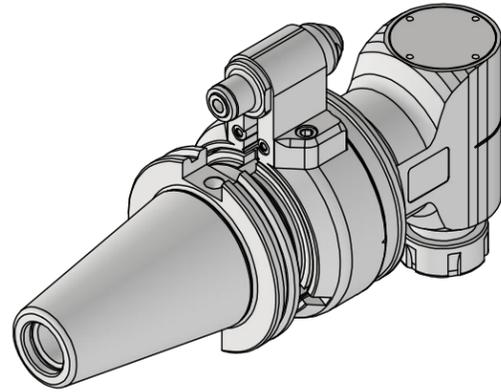
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UNIVERSAL STOP BLOCK
(9.F18.INDEX)

1/8-28 BSSP

18MM

21 mm (.827")

18 mm (.709")

2.823"

1/8-28 BSSP

2.205"

80 mm (3.15")

CAT50

35 mm (1.378")

4.862"

2.414"

1.063"

6.327"

OUTPUT: ER25
DIRECTION: OPPOSITE MACHINE SPINDLE
MAX RPM: 8,000
TORQUE: 336 in/lbs
RATIO: 1:1
WEIGHT: 19.5 lbs

<p>THIRD ANGLE PROJECTION</p>	
<p>BREAK ALL UNNECESSARY SHARP CORNERS</p>	
<p>ANGULAR: ± 1' (DEGREE)</p>	
<p>INCH DIMENSIONS</p> <p>.X ± .04</p> <p>.XX ± .015</p> <p>.XXX ± .005</p> <p>.XXXX ± .0002</p>	<p>METRIC DIMENSIONS</p> <p>X ± 1</p> <p>.X ± 0.5</p> <p>.XX ± 0.13</p> <p>.XXX ± 0.005</p>

PARLEC
 (800) TOOL USA
 WORLD HEADQUARTERS
 101 PERINTON PARKWAY
 FAIRPORT, NEW YORK 14450

PART NAME	SCALE	NONE
MATERIAL	DATE	10/24/2025
HEAT TREAT	FINISH	
DRAWN BY	jkrenzer	CHECKED BY

PART NUMBER **9.F90.16S00-2C50** **REV.**

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