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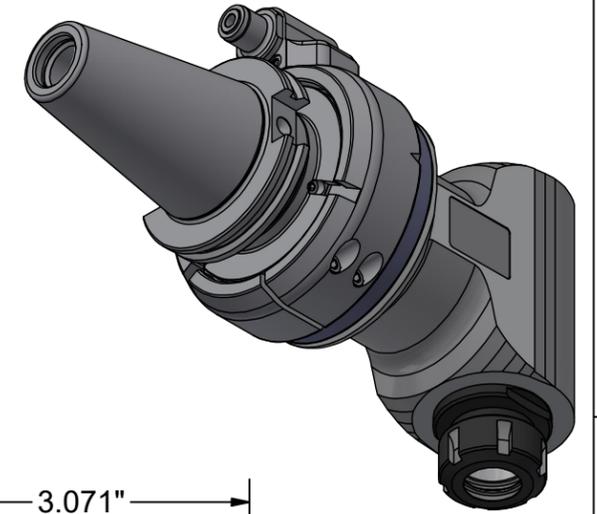
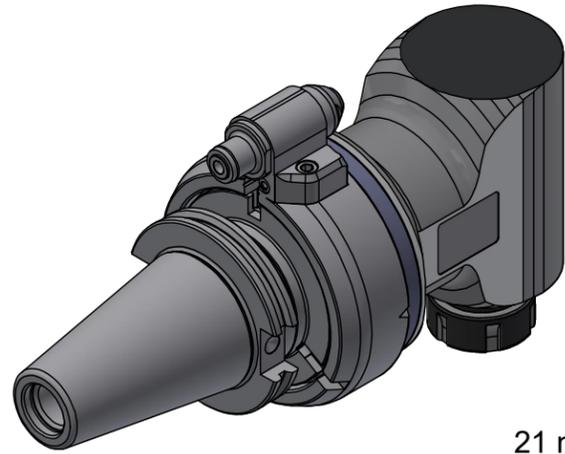
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UNIVERSAL STOP BLOCK
(9.F18.INDEX)

1/8-28 BSSP

18MM

21 mm (.827")

18 mm (.709")

3.799"

1/8-28 BSSP

80 mm (3.15")

CAT50

35 mm (1.378")

6.122"

3.071"

3.079"

1.496"

7.303"

Ø6.614" MINIMUM CLEARANCE CIRCLE

OUTPUT SPINDLE: ER32
DIRECTION: OPPOSITE MACHINE SPINDLE
MAX RPM: 3,500
TORQUE: 752 in/lbs
RATIO: 1:1
WEIGHT: 29.5 lbs

<p>THIRD ANGLE PROJECTION</p>	
<p>BREAK ALL UNNECESSARY SHARP CORNERS</p>	
<p>ANGULAR: ± 1' (DEGREE)</p>	
<p>INCH DIMENSIONS</p> <p>.X ± .04</p> <p>.XX ± .015</p> <p>.XXX ± .005</p> <p>.XXXX ± .0002</p>	<p>METRIC DIMENSIONS</p> <p>X ± 1</p> <p>.X ± 0.5</p> <p>.XX ± 0.13</p> <p>.XXX ± 0.05</p>

PARLEC
 (800) TOOL USA
 WORLD HEADQUARTERS
 101 PERINTON PARKWAY
 FAIRPORT, NEW YORK 14450

PART NAME	SCALE	NONE
MATERIAL	DATE	5/14/2018
HEAT TREAT	FINISH	
DRAWN BY	davhar	CHECKED BY

PART NUMBER **9.F90.20000-2C50**

REV.