

6

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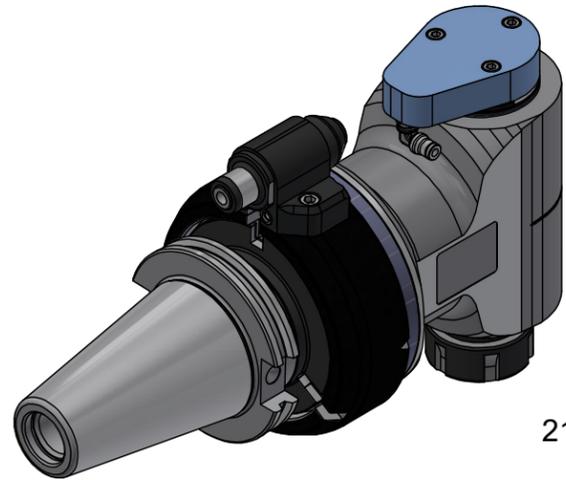
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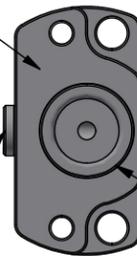
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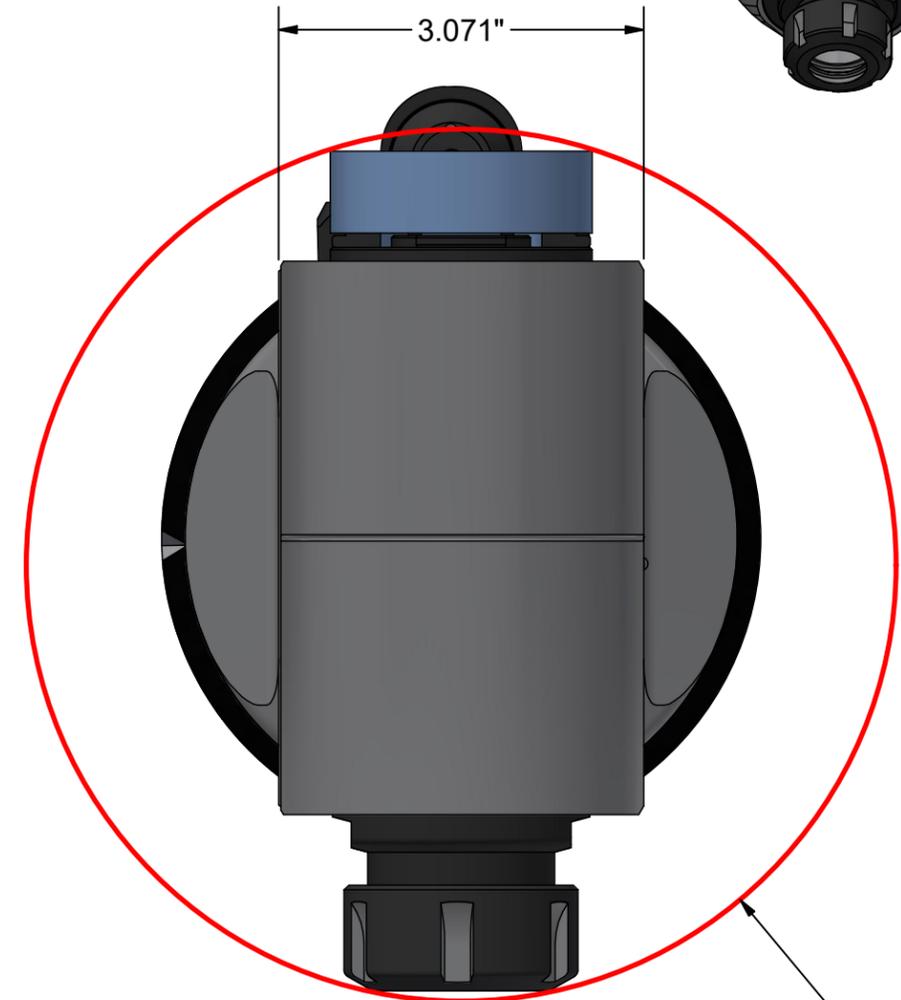
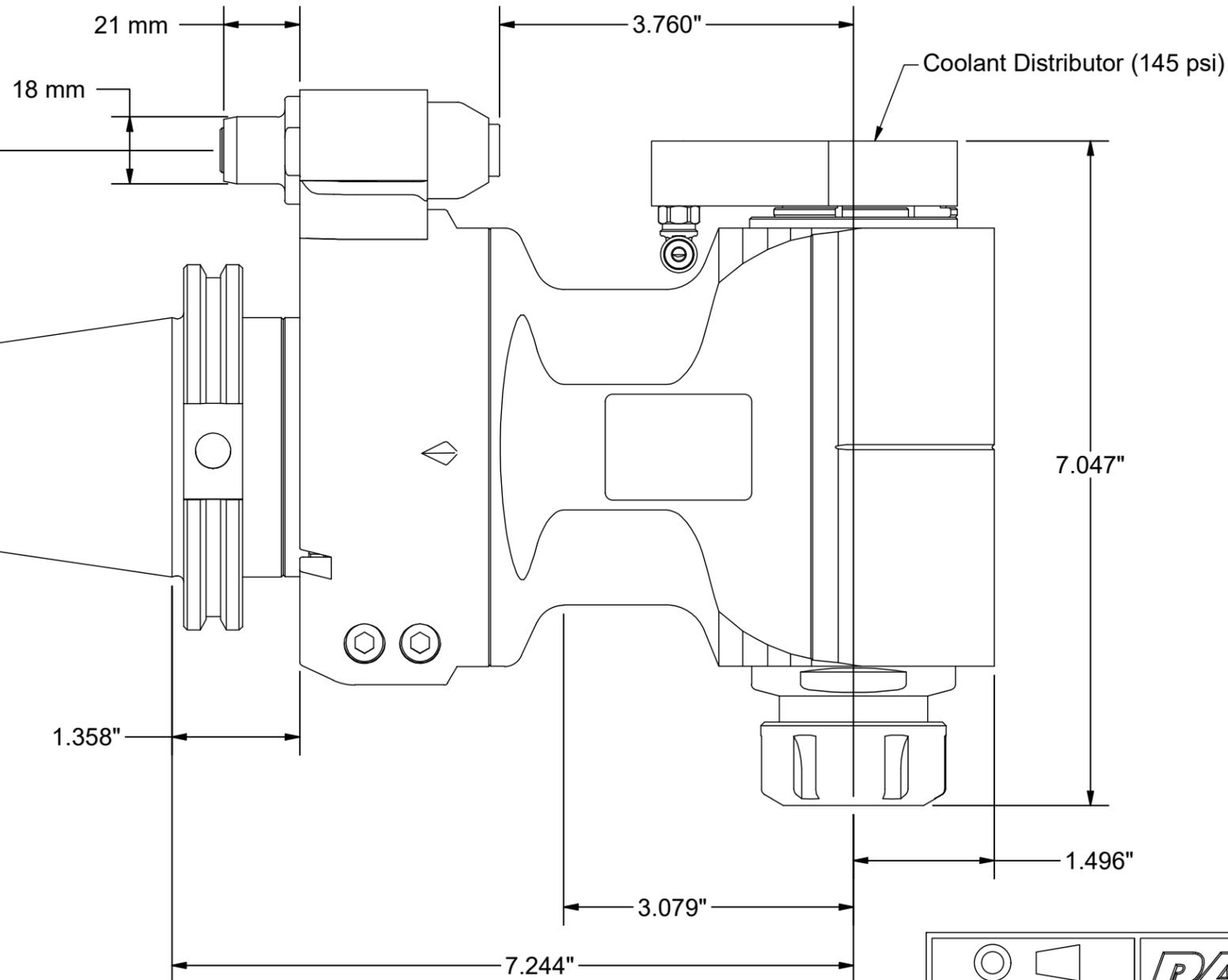
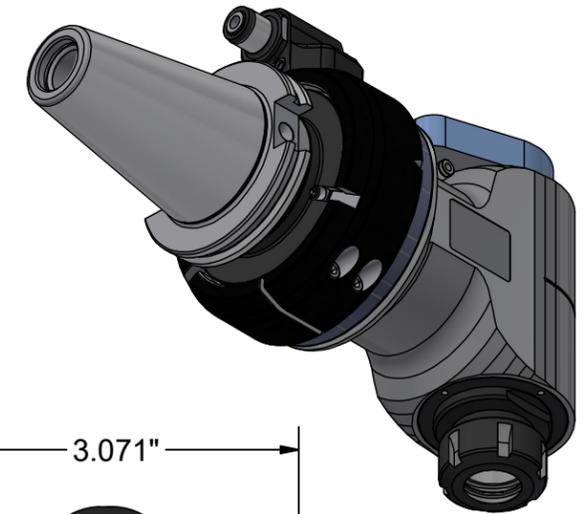


UNIVERSAL STOP BLOCK
(9.F18.INDEX)

1/8-28 BSSP



18MM



Ø7.322\" MINIMUM CLEARANCE CIRCLE

OUTPUT: ER32
DIRECTION: OPPOSITE MACHINE SPINDLE
THROUGH DISTRIBUTOR COOLANT: 145 psi
MAX RPM: 3,500
TORQUE: 752 in/lbs
RATIO: 1:1
WEIGHT: 31 lbs

THIRD ANGLE PROJECTION	
BREAK ALL UNNECESSARY SHARP CORNERS	
ANGULAR: ± 1' (DEGREE)	
INCH DIMENSIONS	METRIC DIMENSIONS
.X ± .04	X ± 1
.XX ± .015	.X ± 0.5
.XXX ± .005	.XX ± 0.13
.XXXX ± .0002	.XXX ± 0.005

PARLEC
(800) TOOL USA
WORLD HEADQUARTERS
101 PERINTON PARKWAY
FAIRPORT, NEW YORK 14450

PART NAME	SCALE	NONE
MATERIAL	DATE	5/15/2018
HEAT TREAT		
FINISH		
DRAWN BY	davhar	CHECKED BY

PART NUMBER	9.F90.200C0-2C50	REV.
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