

6

5

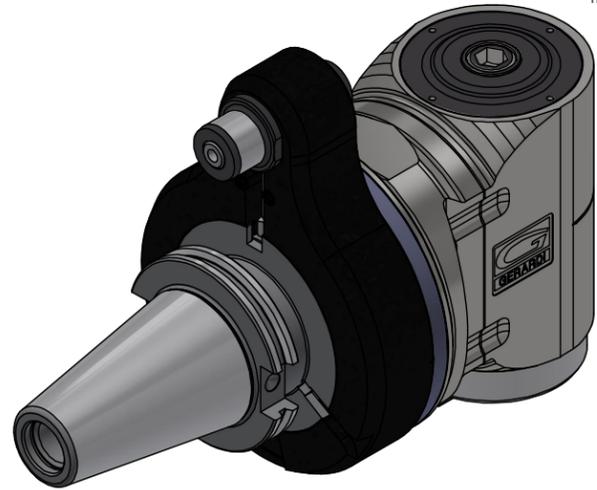
4

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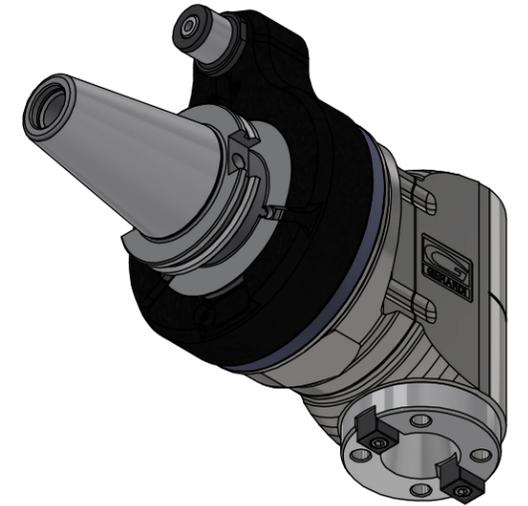
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UNIVERSAL STOP BLOCK
(9.F28.INDEX)

1/8-28 BSSP

28MM



26.5 mm (1.043")

28 mm (1.102")

3.976"

1/8-28 BSSP

110 mm (4.33")

CAT50

6.811"

37 mm (1.457")

1.870"

7.559"

3.740"

Ø8.031" MINIMUM CLEARANCE CIRCLE

OUTPUT: CAT40
DIRECTION: OPPOSITE MACHINE SPINDLE
MAX RPM: 2,500
TORQUE: 1,460 in/lbs
RATIO: 1:1
WEIGHT: 49 lbs

THIRD ANGLE PROJECTION	
BREAK ALL UNNECESSARY SHARP CORNERS	
ANGULAR: ± 1' (DEGREE)	
INCH DIMENSIONS	METRIC DIMENSIONS
.X ± .04	X ± 1
.XX ± .015	.X ± 0.5
.XXX ± .005	.XX ± 0.13
.XXXX ± .002	.XXX ± 0.005

PARLEC
 (800) TOOL USA
 WORLD HEADQUARTERS
 101 PERINTON PARKWAY
 FAIRPORT, NEW YORK 14450

PART NAME	SCALE	NONE
MATERIAL	DATE	5/14/2018
HEAT TREAT	FINISH	
DRAWN BY	dhartman	CHECKED BY

PART NUMBER **9.F90.S4000-7C50**

REV.