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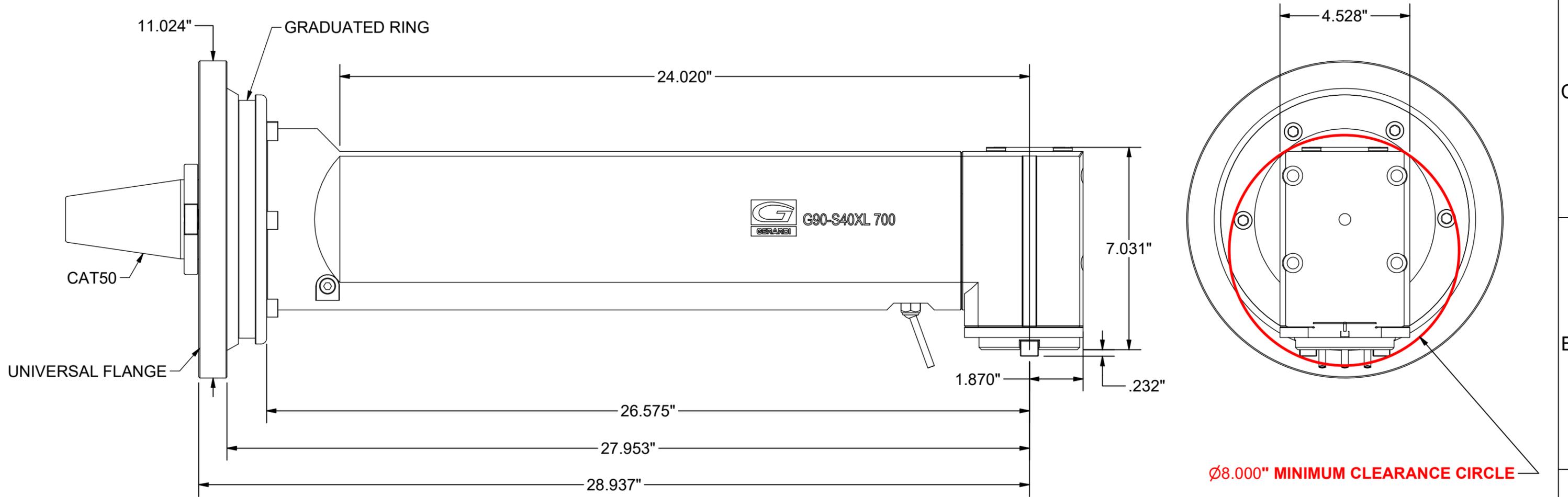
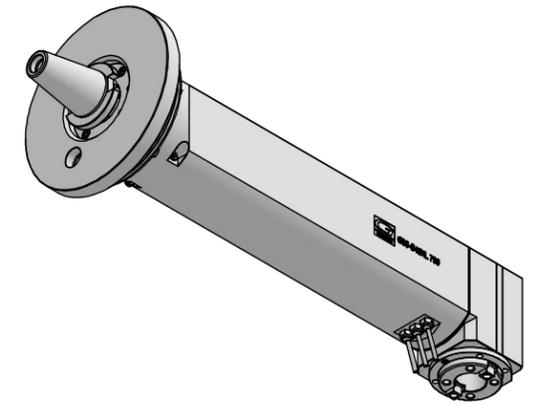
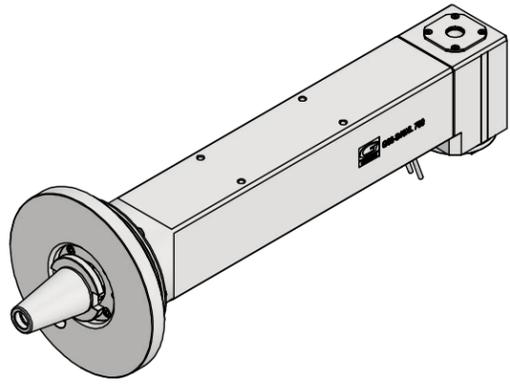
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PART# 9.G90.S4001-700XL-CAT50-TS5891

* MODIFIED TOOL. OUTPUT C/L TO TOP OF TOOL MODIFIED TO 1.870" FROM 2.264"



OUTPUT: CAT/BT/ISO 40
DIRECTION: SAME AS MACHINE SPINDLE
MAX RPM: 4,000
TORQUE: 1,240 in/lbs
RATIO: 1:1
WEIGHT: 190 lbs

 THIRD ANGLE PROJECTION	
BREAK ALL UNNECESSARY SHARP CORNERS	
ANGULAR: ± 1' (DEGREE)	
INCH DIMENSIONS	METRIC DIMENSIONS
.X ± .04	X ± 1
.XX ± .015	.X ± 0.5
.XXX ± .005	.XX ± 0.13
.XXXX ± .002	.XXX ± 0.005

PARLEC
 (800) TOOL USA
 WORLD HEADQUARTERS
 101 PERINTON PARKWAY
 FAIRPORT, NEW YORK 14450

PART NAME	SCALE	NONE
MATERIAL	DATE	10/27/2025
HEAT TREAT		
FINISH		
DRAWN BY	jkrenzer	CHECKED BY

PART # 9.G90.S4001-700XL-CAT50-TS5891

REV.