

SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
Epo-Tek® ET301-2FL General Room Temp Cure Epoxy (2.5G)

Manufacturer Part Number:
ET301-2FL-2.5G

▶ [Click here for more details on the Epo-Tek® ET301-2FL General Room Temp Cure Epoxy \(2.5G\)](#)

Revision date: 4/3/2020

Revision: 3

Supersedes date: 4/4/2016



SAFETY DATA SHEET EPO-TEK® 301-2FL Part A

1. Identification

Product identifier

Product name EPO-TEK® 301-2FL Part A
Product number 301-2FL/A

Recommended use of the chemical and restrictions on use

Application Adhesive.
Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status This Product is Hazardous under the OSHA Hazard Communication Standard.
Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317
Environmental hazards Aquatic Chronic 2 - H411

Label elements

Hazard symbols



Signal word Danger

Hazard statements H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

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EPO-TEK® 301-2FL Part A

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/ container in accordance with national regulations.
P313 Get medical advice/ attention.

Contains Specialty Resin Blend, Epoxy Resin, Reactive Diluent

3. Composition/information on ingredients

Mixtures

Specialty Resin Blend CAS number: Proprietary	60-100%
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	
Epoxy Resin CAS number: Proprietary	10-30%
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317	
Reactive Diluent CAS number: Proprietary	5-10%
Classification Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317	

The full text for all hazard statements is displayed in Section 16.

Ingredient notes The exact percentage/concentration is withheld as a trade secret in accordance with 29 CFR 1910.1200. The exact identity is withheld as a trade secret in accordance with 29 CFR 1910.1200.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.

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EPO-TEK® 301-2FL Part A

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion May cause discomfort if swallowed.

Skin contact Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.

Eye contact Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

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EPO-TEK® 301-2FL Part A

Advice on general occupational hygiene When using do not eat, drink or smoke. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate ventilation. Avoid inhalation of vapors. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Liquid.

Color Clear.

Odor Mild.

Odor threshold No specific test data are available.

pH No specific test data are available.

Melting point No specific test data are available.

Initial boiling point and range No specific test data are available.

Flash point > 251°C

Evaporation rate <BuAc

Flammability (solid, gas) No specific test data are available.

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EPO-TEK® 301-2FL Part A

Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	> 1
Relative density	No specific test data are available.
Solubility(ies)	Insoluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Acids. Alkalis. Oxidizing materials.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong acids. Strong alkalis. Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 8,333.33

Acute toxicity - dermal

ATE dermal (mg/kg) 18,333.33

Acute toxicity - inhalation

ATE Inhalation (gases ppm) 75,000.0

ATE Inhalation (vapours mg/l) 183.33

ATE inhalation (dusts/mists mg/l) 25.0

Inhalation Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion May cause discomfort if swallowed.

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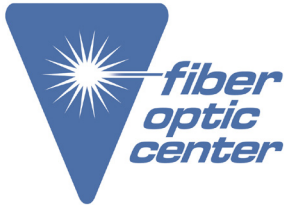
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EPO-TEK® 301-2FL Part A

Skin Contact Irritating to skin. May cause an allergic skin reaction. May cause sensitisation by skin contact.
Eye contact Causes serious eye damage.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) 3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Specialty Resin Blend)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Specialty Resin Blend)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Specialty Resin Blend)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Specialty Resin Blend)

Transport hazard class(es)

TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

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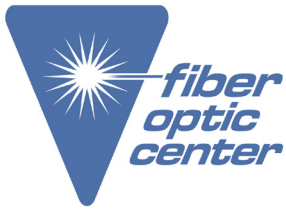
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EPO-TEK® 301-2FL Part A

Transport labels



Packing group

TDG Packing Group III
IMDG packing group III
ICAO packing group III
DOT packing group III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory Information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.

SARA 313 Emission Reporting
None of the ingredients are listed.

CAA Accidental Release Prevention
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed.

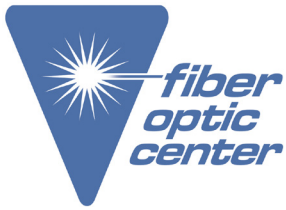
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EPO-TEK® 301-2FL Part A

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed.

Massachusetts "Right To Know" List
None of the ingredients are listed.

Rhode Island "Right To Know" List
None of the ingredients are listed.

Minnesota "Right To Know" List
None of the ingredients are listed.

New Jersey "Right To Know" List
None of the ingredients are listed.

Pennsylvania "Right To Know" List
None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS
Some of the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
All the ingredients are listed or exempt.

Japan - ENCS
Some of the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

16. Other information

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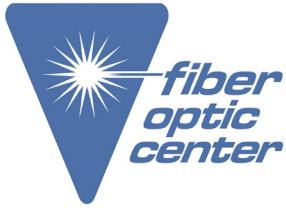
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EPO-TEK® 301-2FL Part A

Hazard statements in full

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

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