

SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
Epo-Tek® ET301-2FL General Room Temp Cure Epoxy (2.5G)

Manufacturer Part Number:
ET301-2FL-2.5G

▶ Click here for more details on the Epo-Tek® ET301-2FL General Room Temp Cure Epoxy (2.5G)

Revision date: 4/3/2020

Revision: 3

Supersedes date: 4/4/2016



SAFETY DATA SHEET EPO-TEK® 301-2FL Part B

1. Identification

Product identifier

Product name EPO-TEK® 301-2FL Part B
Product number 301-2FL/B

Recommended use of the chemical and restrictions on use

Application Adhesive.
Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318
Environmental hazards Not Classified

Label elements

Hazard symbols



Signal word Danger

Hazard statements H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a poison center/ doctor.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Polyoxypropylenediamine

Data is subject to change without notice.

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3. Composition/information on ingredients

Mixtures

Polyoxypropylenediamine	60-100%
CAS number: 9046-10-0	

Classification

Acute Tox. 4 - H302
Skin Corr. 1B - H314
Eye Dam. 1 - H318

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Remove affected person from source of contamination. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention immediately. Continue to rinse.

Most important symptoms and effects, both acute and delayed

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Burning pain and severe corrosive skin damage.
Eye contact	Causes serious eye damage. Severe irritation, burning and tearing.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO2).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb spillage with sand or other inert absorbent. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Provide eyewash station and safety shower. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

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Hygiene measures Provide eyewash station and safety shower. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear.
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	<BuAc
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	>1
Relative density	No specific test data are available.
Solubility(ies)	Soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.

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Materials to avoid Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition products Thermal decomposition or combustion products may include the following substances:
Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 500.0

Inhalation Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion Harmful if swallowed. May cause stomach pain or vomiting. May cause internal injury.

Skin Contact Causes burns. Harmful in contact with skin.

Eye contact Causes burns.

Toxicological information on ingredients.

Polyoxypropylenediamine

Acute toxicity - oral

ATE oral (mg/kg) 500.0

12. Ecological information

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 2735

UN No. (IMDG) 2735

Data is subject to change without notice.

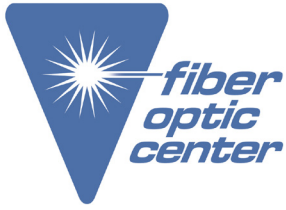
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UN No. (ICAO) 2735

UN No. (DOT) 2735

UN proper shipping name

Proper shipping name (TDG) AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)

Proper shipping name (IMDG) AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)

Proper shipping name (ICAO) AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)

Proper shipping name (DOT) AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)

Transport hazard class(es)

DOT hazard class 8

DOT hazard label 8

TDG class 8

TDG label(s) 8

IMDG Class 8

ICAO class/division 8

Transport labels



DOT transport labels



Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

IMDG Code segregation
group 18. Alkalis

EmS F-A, S-B

Transport in bulk according to
Annex II of MARPOL 73/78
and the IBC Code

15. Regulatory information

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Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed.

SARA 313 Emission Reporting
None of the ingredients are listed.

CAA Accidental Release Prevention
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed.

Massachusetts "Right To Know" List
None of the ingredients are listed.

Rhode Island "Right To Know" List
None of the ingredients are listed.

Minnesota "Right To Know" List
None of the ingredients are listed.

New Jersey "Right To Know" List
None of the ingredients are listed.

Pennsylvania "Right To Know" List
None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS
None of the ingredients are listed.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

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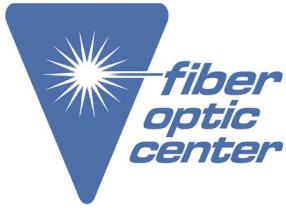
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US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
All the ingredients are listed or exempt.

Japan - ENCS
All the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

16. Other information

Revision date	4/3/2020
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Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H318 Causes serious eye damage.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

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