

# SAFETY DATA SHEET (SDS)

**Manufacturer:**

Epo-Tek®

**Product Name:**

Epo-Tek® H70E Thermally Cond. Heat Cure Epoxy (4G)

**Manufacturer Part Number:**

ETH70E-4G



Click here for more details on the Epo-Tek® H70E Thermally Cond. Heat Cure Epoxy (4G)



A Meridian Adhesives Group Company

**EPO-TEK® H70E PART B****Safety Data Sheet**

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 6/9/2022 Version: 1.0

**SECTION 1: Identification****1.1. Identification**

Product form : Mixture  
Product name : EPO-TEK® H70E PART B

**1.2. Recommended use and restrictions on use**

Use of the substance/mixture : adhesives  
Recommended use : adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

**1.3. Supplier**

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821, 01821  
USA  
T 978-867-3805 - F 978-863-9782  
[www.epotek.com](http://www.epotek.com)

**1.4. Emergency telephone number**

Emergency number : ChemTel: +1 (800) 255-3024, +1 (813) 248-0585

**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS US classification**

|  |      |                           |
|--|------|---------------------------|
| Acute toxicity (oral) Category 4             | H302 | Harmful if swallowed      |
| Skin corrosion/irritation Category 2         | H315 | Causes skin irritation    |
| Serious eye damage/eye irritation Category 1 | H318 | Causes serious eye damage |
| Full text of H statements : see section 16   |      |                           |

**2.2. GHS Label elements, including precautionary statements****GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US) : Danger  
Hazard statements (GHS US) : H302 - Harmful if swallowed  
H315 - Causes skin irritation  
H318 - Causes serious eye damage

Precautionary statements (GHS US) : P264 - Wash hands, forearms and face thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.  
P302+P352 - If on skin: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 - Immediately call a poison center or doctor.  
P321 - Specific treatment (see supplemental first aid instruction on this label).

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EN (English US)

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P330 - Rinse mouth.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

| Name                   | Product identifier    | %      | GHS US classification   |
|------------------------|-----------------------|--------|---|
| Substituted imidazole* | CAS-No.: Trade Secret | < 30   | Acute Tox. 3 (Oral), H301<br>Skin Irrit. 2, H315<br>Eye Dam. 1, H318<br>STOT SE 3, H335     |
| Reactive diluent*      | CAS-No.: Trade Secret | 5 – 10 | Acute Tox. 4 (Oral), H302<br>Eye Dam. 1, H318<br>STOT SE 3, H336<br>Aquatic Chronic 3, H412 |

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general : Call a poison center/doctor/physician if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.  
First-aid measures after ingestion : Rinse mouth. Call a poison center/doctor/physician if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation.  
Symptoms/effects after eye contact : Serious damage to eyes.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

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**SECTION 5: Fire-fighting measures****5.1. Suitable (and unsuitable) extinguishing media**

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

**5.2. Specific hazards arising from the chemical**

Hazardous decomposition products in case of fire : Toxic fumes may be released.

**5.3. Special protective equipment and precautions for fire-fighters**

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures****6.1.1. For non-emergency personnel**

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

**6.1.2. For emergency responders**

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.**6.4. Reference to other sections**

For further information refer to section 13.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.  
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.**7.2. Conditions for safe storage, including any incompatibilities**

Storage conditions : Store in a well-ventilated place. Keep cool.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****EPO-TEK® H70E PART B**

No additional information available

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**Substituted imidazole**

No additional information available

**Reactive diluent**

No additional information available

**8.2. Appropriate engineering controls**

Appropriate engineering controls : Ensure good ventilation of the work station.  
 Environmental exposure controls : Avoid release to the environment.

**8.3. Individual protection measures/Personal protective equipment****Hand protection:**

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

**Eye protection:**

Safety glasses

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

In case of insufficient ventilation, wear suitable respiratory equipment

**Personal protective equipment symbol(s):****SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

|   |                     |
|---|---------------------|
| Physical state                                  | : Liquid            |
| Color   | : tan               |
| Odor  | : slight            |
| Odor threshold                                  | : No data available |
| pH  | : No data available |
| Melting point                                   | : Not applicable    |
| Freezing point                                  | : No data available |
| Boiling point                                   | : No data available |
| Flash point                                     | : No data available |
| Relative evaporation rate (butyl acetate=1)     | : No data available |
| Flammability (solid, gas)                       | : Not applicable.   |
| Vapor pressure                                  | : No data available |
| Relative vapor density at 20 °C                 | : No data available |
| Relative density                                | : No data available |
| Solubility                                      | : No data available |
| Partition coefficient n-octanol/water (Log Pow) | : No data available |
| Auto-ignition temperature                       | : No data available |
| Decomposition temperature                       | : No data available |

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|                      |                     |
|----------------------|---------------------|
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic   | : No data available |
| Explosion limits     | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |

**9.2. Other information**

No additional information available

**SECTION 10: Stability and reactivity****10.1. Reactivity**

The product is non-reactive under normal conditions of use, storage and transport.

**10.2. Chemical stability**

Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

No dangerous reactions known under normal conditions of use.

**10.4. Conditions to avoid**

None under recommended storage and handling conditions (see section 7).

**10.5. Incompatible materials**

No additional information available

**10.6. Hazardous decomposition products**

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects**

|                             |                         |
|-----------------------------|-------------------------|
| Acute toxicity (oral)       | : Harmful if swallowed. |
| Acute toxicity (dermal)     | : Not classified        |
| Acute toxicity (inhalation) | : Not classified        |

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|               |                           |
|---------------|---------------------------|
| ATE US (oral) | 622.334 mg/kg body weight |
|---------------|---------------------------|

**Substituted imidazole**

|               |                       |
|---------------|-----------------------|
| ATE US (oral) | 100 mg/kg body weight |
|---------------|-----------------------|

**Reactive diluent**

|                       |  |
|-----------------------|--|
| LD50 oral rat         | 1582 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 8 day(s))                                 |
| LC50 Inhalation - Rat | > 5.1 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (mixture of vapour and aerosol), 14 day(s)) |
| ATE US (oral)         | 800 mg/kg body weight  |

|                               |                              |
|-------------------------------|------------------------------|
| Skin corrosion/irritation     | : Causes skin irritation.    |
| Serious eye damage/irritation | : Causes serious eye damage. |

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Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

**Reactive diluent**

|  |   |
|--|---|
| NOAEL (chronic,oral,animal/male,2 years) | 225 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information) |
|--|---|

|  |   |
|--|---|
| NOAEL (chronic,oral,animal/female,2 years) | 450 mg/kg body weight Animal: rat, Animal sex: female, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information) |
|--|---|

|            |                      |
|------------|----------------------|
| IARC group | 3 - Not classifiable |
|------------|----------------------|

Reproductive toxicity : Not classified  
STOT-single exposure : Not classified

**Substituted imidazole**

|                      |                                   |
|----------------------|-----------------------------------|
| STOT-single exposure | May cause respiratory irritation. |
|----------------------|-----------------------------------|

**Reactive diluent**

|                      |                                    |
|----------------------|------------------------------------|
| STOT-single exposure | May cause drowsiness or dizziness. |
|----------------------|------------------------------------|

STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified  
Viscosity, kinematic : No data available  
Symptoms/effects after skin contact : Irritation.  
Symptoms/effects after eye contact : Serious damage to eyes.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

**Reactive diluent**

|                 |   |
|-----------------|---|
| LC50 - Fish [1] | 56 mg/l (Equivalent or similar to OECD 203, 96 h, Lepomis macrochirus, Static system, Fresh water, Experimental value, Nominal concentration) |
|-----------------|---|

|                      |   |
|----------------------|---|
| EC50 - Crustacea [1] | > 500 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect) |
|----------------------|---|

|             |   |
|-------------|---|
| ErC50 algae | > 1000 mg/l (DIN 38412-9, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Estimated value) |
|-------------|---|

### 12.2. Persistence and degradability

**Reactive diluent**

|                               |  |
|-------------------------------|--|
| Persistence and degradability | Biodegradable in the soil. Readily biodegradable in water. |
|-------------------------------|--|

|      |                                    |
|------|------------------------------------|
| ThOD | 1.67 g O <sub>2</sub> /g substance |
|------|------------------------------------|

### 12.3. Bioaccumulative potential

**Reactive diluent**

|                                   |   |
|-----------------------------------|---|
| BCF - Other aquatic organisms [1] | 3.162 l/kg (BCFBAF v3.00, Calculated value, Fresh weight) |
|-----------------------------------|---|

|   |   |
|---|---|
| Partition coefficient n-octanol/water (Log Pow) | -0.566 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C) |
|---|---|

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**Reactive diluent**

|                           |                      |
|---------------------------|----------------------|
| Bioaccumulative potential | Not bioaccumulative. |
|---------------------------|----------------------|

**12.4. Mobility in soil****Reactive diluent**

|  |  |
|--|--|
| Surface tension  | No data available (test not performed)                       |
| Organic Carbon Normalized Adsorption Coefficient (Log Koc) | 0.544 – 0.811 (log Koc, SRC PCKOCWIN v2.0, Calculated value) |
| Ecology - soil   | Highly mobile in soil.                                       |

**12.5. Other adverse effects**

No additional information available

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

**SECTION 14: Transport information**

In accordance with DOT / TDG / IMDG / IATA

**14.1. UN number**

Not regulated for transport

**14.2. UN proper shipping name**

|                             |                  |
|-----------------------------|------------------|
| Proper Shipping Name (DOT)  | : Not applicable |
| Proper Shipping Name (TDG)  | : Not applicable |
| Proper Shipping Name (IMDG) | : Not applicable |
| Proper Shipping Name (IATA) | : Not applicable |

**14.3. Transport hazard class(es)**

**DOT**  
Transport hazard class(es) (DOT) : Not applicable

**TDG**  
Transport hazard class(es) (TDG) : Not applicable

**IMDG**  
Transport hazard class(es) (IMDG) : Not applicable

**IATA**  
Transport hazard class(es) (IATA) : Not applicable

**14.4. Packing group**

|                      |                  |
|----------------------|------------------|
| Packing group (DOT)  | : Not applicable |
| Packing group (TDG)  | : Not applicable |
| Packing group (IMDG) | : Not applicable |
| Packing group (IATA) | : Not applicable |

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#### 14.5. Environmental hazards

Other information : No supplementary information available.

#### 14.6. Special precautions for user

**DOT**

No data available

**TDG**

No data available

**IMDG**

No data available

**IATA**

No data available

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

**CANADA****Substituted imidazole**

Listed on the Canadian DSL (Domestic Substances List)

**Reactive diluent**

Listed on the Canadian DSL (Domestic Substances List)

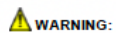
**EU-Regulations**

No additional information available

**National regulations****Reactive diluent**

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 15.3. US State regulations



**WARNING:**

This product can expose you to Polar activator, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### SECTION 16: Other information

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| Full text of H-phrases |   |
|------------------------|---|
| H301                   | Toxic if swallowed                                |
| H302                   | Harmful if swallowed                              |
| H315                   | Causes skin irritation                            |
| H318                   | Causes serious eye damage                         |
| H335                   | May cause respiratory irritation                  |
| H336                   | May cause drowsiness or dizziness                 |
| H412                   | Harmful to aquatic life with long lasting effects |

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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