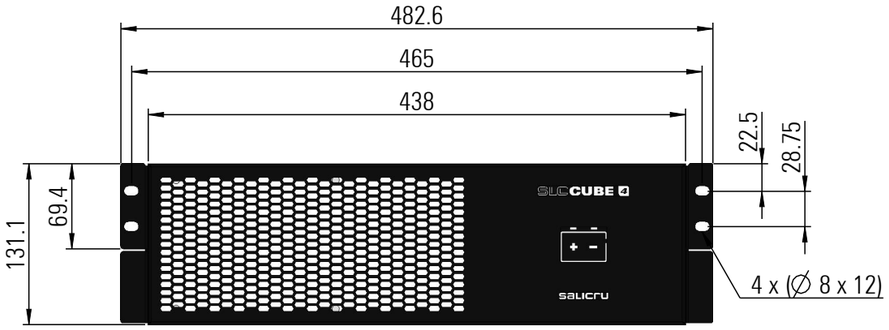

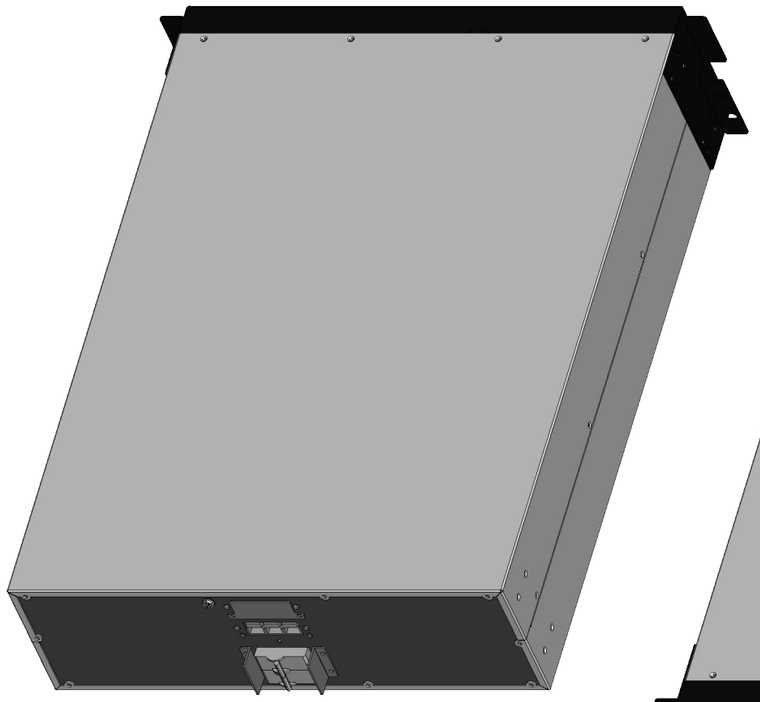

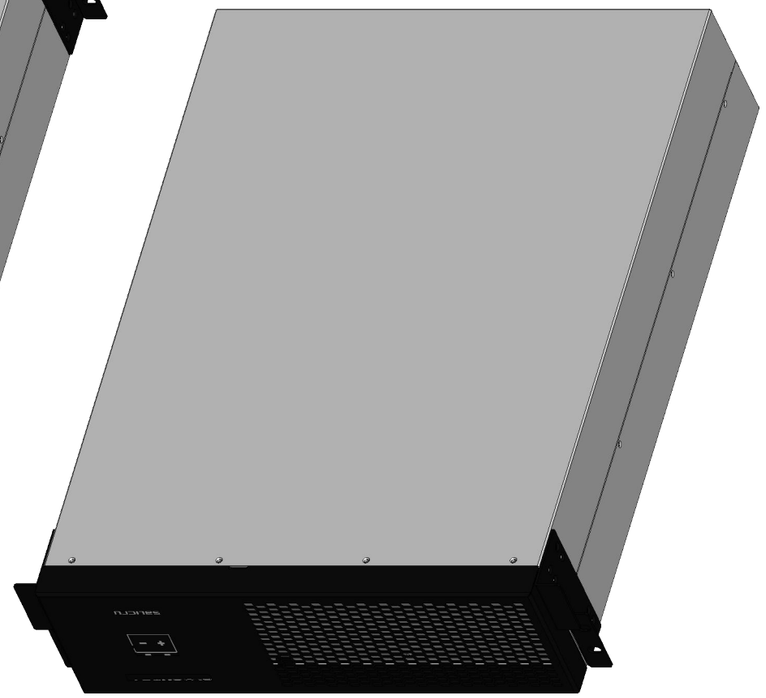

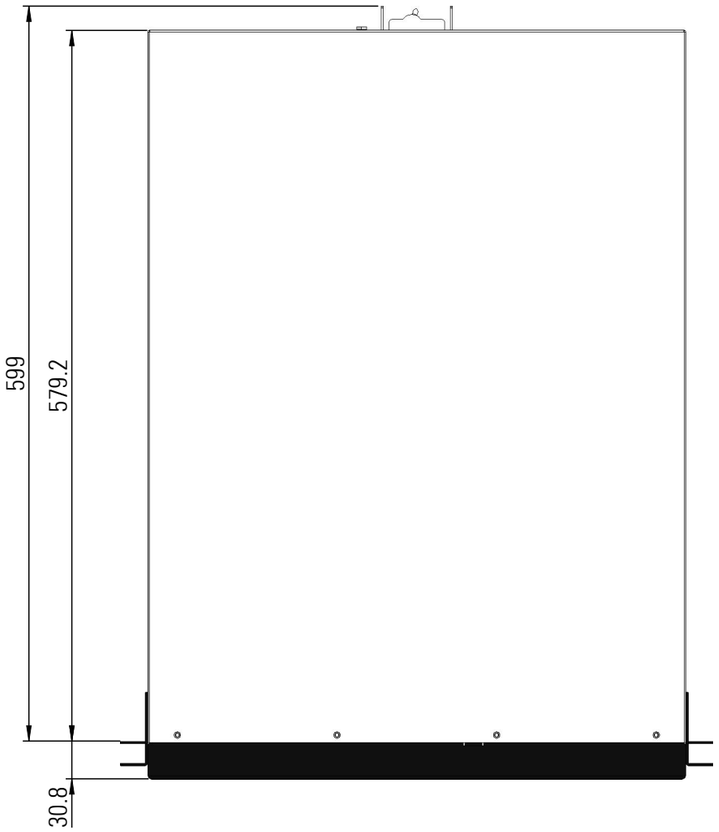

MATERIAL				CUT TOLERANCES	FOLD TOLERANCES
COATING				<100mm: ±0.1mm	<500mm: ±0.5mm
MATERIAL	THICKNESS	COLOUR	FINISHING	100 TO <500mm: ±0.2mm	500 TO <1000mm: ±1mm
				500 TO <1000mm: ±0.3mm	>=1000mm: ±2mm
				>=1000mm: ±0.5mm	DRILL TOLERANCES
				ANGULAR TOLERANCES	<∅6mm: ±0.1mm
				±0.5°	>=∅6mm: ±0.2mm

DRAWN BY: MARC TRAFACH	Nº DIAGRAM: FB278A01	salicru
	PAGE / PAGES: 1 / 1	
DATE: 13/04/2023	6B3BV000001/2 - MOD BAT CUBE4 R 16AB265/302 63A COMMERCIAL VIEWS	
	FORMAT: A3 / E: 1/5 / REMARKS:	

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