



MATERIAL		COATING		CUT TOLERANCES	FOLD TOLERANCES
				< 100mm: ±0.1mm	< 500mm: ±0.5mm
MATERIAL	THICKNESS	COLOUR	FINISHING	100 TO < 500mm: ±0.2mm	500 TO < 1000mm: ±1mm
				500 TO < 1000mm: ±0.3mm	> = 1000mm: ±2mm
				> = 1000mm: ±0.5mm	DRILL TOLERANCES
				ANGULAR TOLERANCES	< ∅ 6mm: ±0.1mm
				±0.5°	> = ∅ 6mm: ±0.2mm
		N° DIAGRAM FB283A01			
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DATE 23/05/2024		693DA000002/3 - SPS 850/1000 HOME+ COMMERCIAL VIEWS			
FORMAT: A3		E: 1/2 REMARKS:			