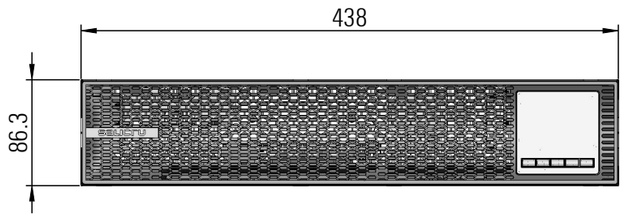

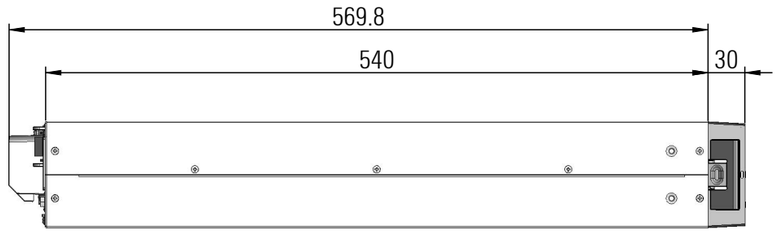

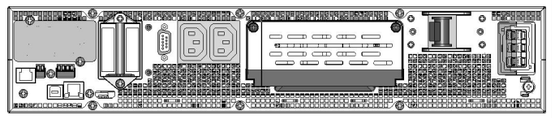

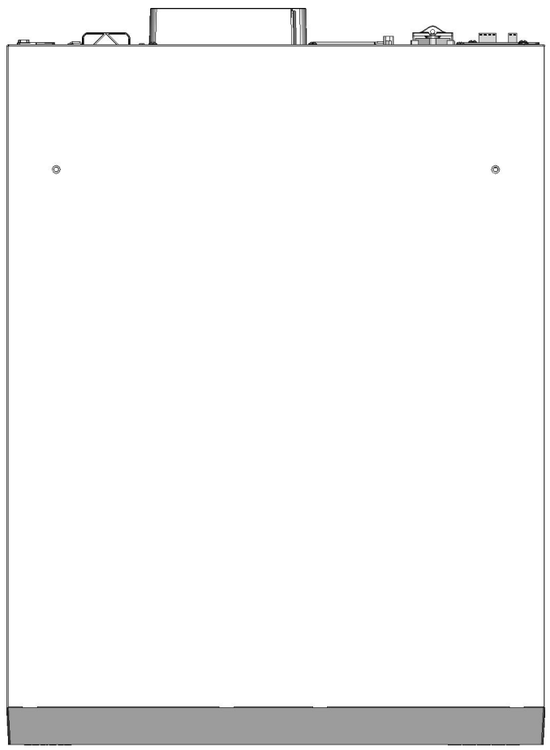

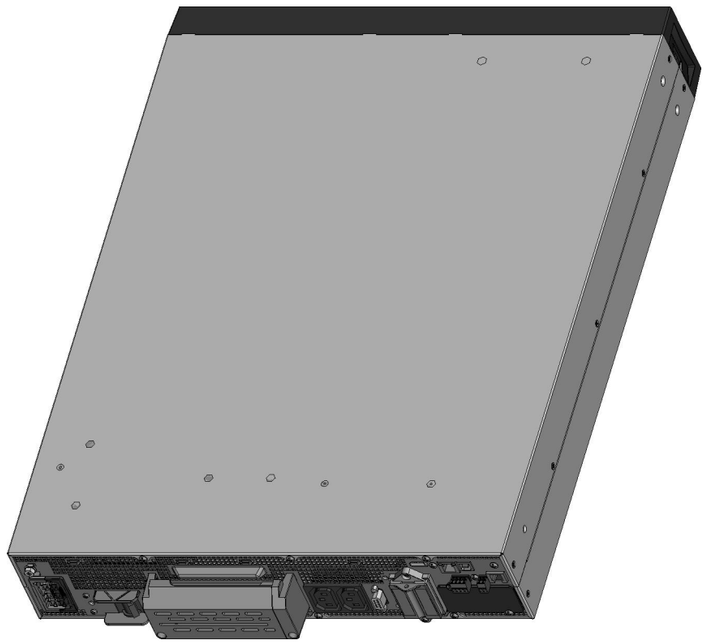

MATERIAL				CUT TOLERANCES	FOLD TOLERANCES
COATING				<100mm: ±0.1mm	<500mm: ±0.5mm
MATERIAL	THICKNESS	COLOUR	FINISHING	100 TO <500mm: ±0.2mm	500 TO <1000mm: ±1mm
				500 TO <1000mm: ±0.3mm	>=1000mm: ±2mm
				>=1000mm: ±0.5mm	DRILL TOLERANCES
				ANGULAR TOLERANCES	<∅6mm: ±0.1mm
				±0.5°	>=∅6mm: ±0.2mm

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