

晶采光電科技股份有限公司 /SIMPLEPLUS ■ AMPIRE CO., LTD.



SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AMA-156A02-DUC2510-G020
APPROVED BY	
DATE	

☐ Preliminary Specification

☑ Formal Specification

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Approved by	Checked by	Organized by
Kokai	Simon	Tank

^{*}This specification is subject to change without notice.

AMPIRE CO., LTD. Date: 2020/04/20

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2018/10/03		New Release	Raymond
2018/10/30	3	Add information of weight	Raymond
2020/04/20	3~25	Change LCM solution and update specification	Tank

1.0 General Descriptions

1.1 Introduction

The LCM is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching device. This module has a 15.6 inch diagonally measured active area with FHD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16M colors (6bit+FRC). The TFT-LCD panel used for this module is a low reflection and higher color type.

1.2 Features

- 3.3 V Logic Power
- LVDS (2ch) Interface for 1920 RGB x 1080 resolution
- 16M Colors(6bit+FRC)
- On board LED Driving circuit
- Touch Panel

1.3 Product Summary

Items	Specifications	Unit
Screen Diagonal	15.6	Inch
Active Area	344.16 (H) ×193.59 (V)	mm
Pixel Format	1920 (H) x RGB x 1080 (V)	-
Pixel Pitch	0.17925 (H) X 0.17925 (V)	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally Black	-
White Luminance	382.5 (Typ.)	cd/m2
Contrast Ratio	800 : 1 (Typ.)	-
Input Voltage	3.3	V
Support Color	16M(6bit+FRC)	-

2.0 Absolute Maximum Ratings

TFT LCD Module

Item	Symbol	Valu	ies	Unit	Remark
item	Зуппоот	Min.	Max.	Offic	Remark
Logic Input Voltage	V_{IN}	-0.3	4.0	V	
Power Supply Voltage	V_{DD}	-0.3	3.6	V	
Operation Temperature	T _{OP}	-30	85	$^{\circ}\!\mathbb{C}$	
Storage Temperature	T _{ST}	-40	90	$^{\circ}\! \mathbb{C}$	

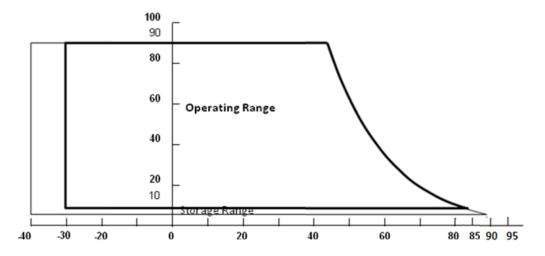
- Note(1) Permanent damage may occur to the LCD module if you operate beyond this specification. Functional operation should be restricted to the conditions which described under normal operating conditions.
- Note(2) Ta =25±2°C

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- Note(3) Temperature and relative humidity range is shown in the figure below.
 - (a) 90 %RH Max. (Ta \leq 40 $^{\circ}$ C).
 - (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C)
 - (c) No condensation.
- Note(4) The absolute maximum rating values of this product are not allowed to be exceeded at any times.

The module should not be used over the absolute maximum rating value. It will cause permanently unrecoverable function fail in such a condition

Relative Humidity (%RH)



Backlight Converter

Item	Cumbal		Value		Unit	Note			
item	Symbol	Min.	Тур	Max.	Unit	Note			
Converter Voltage	LED_V _{in}	0	12.0	18.0	V	(1), (2)			
Enable Voltage	LED_EN	0	3.3 / 5	7	V	Duty=100%			
Backlight Adjust	LED_PWM	0	3.3 / 5	7	V	(1), (2) Pulse Width≦10msec.			
						and Duty≦10%			

- Note(1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.
- Note(2) Specified values are for input pin of LED light bar at Ta=25±2 [◦]C (Refer to 4.3.3 and 4.3.4 for further information)

3.0 Electrical Specifications

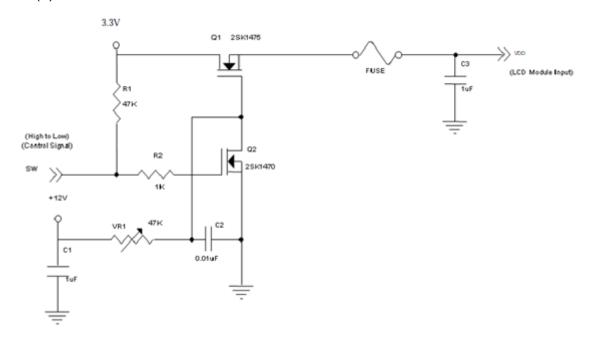
3.1 LCD ELECTRONICS SPECIFICATION

Daramete	0.r	Cumbal		Value	Unit	Note		
Paramete	∂ I	Symbol	Min	Тур.	Max.	Unit	Note	
Power Supply	Voltage	V_{DD}	3.15	3.3	3.6	V	-	
Ripple Volt	age	VRP	-	-	150	mV	-	
Rush Curr	ent	IRUSH	-	-	3	Α	(2)	
	White	-	-	1.22	1.5	Α	(3)a	
Power Supply Current	Black	-	-	0.51	0.7	Α	(3)b	
	Vertical Stripe	-	-	0.82	1	Α	(3)c	
Power Consu	mption	PLCD	-	4	5	Watt	(4)	
LVDS differential in	put voltage	Vid	200		600	mV	(5)	
LVDS common in	out voltage	Vic	1.0	1.2	1.4	V	(6)	
LVDS terminatin	g resistor	Rt		100		ohm		

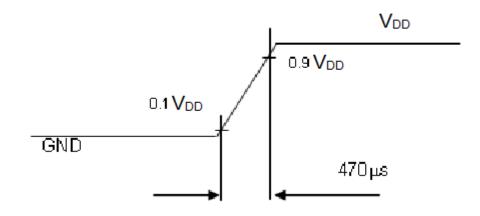
Note(1) The ambient temperature is $Ta = 25 \pm 2^{\circ}C$

Note(2) Measurement Conditions:

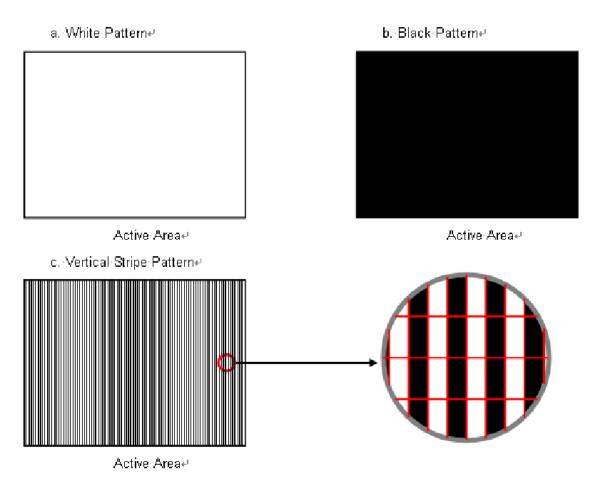
Date: 2020/04/20



V_{DD} rising time is 470µs

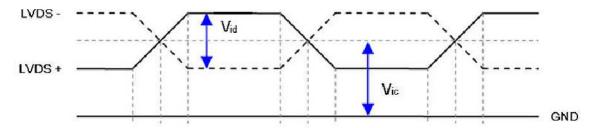


Note(1) The specified power supply current is under the conditions at V_{DD} =3.3V, Ta=25±2°C, Fr=60Hz, whereas a power dissipation check pattern below is displayed.



Note(2) The power consumption is specified at the pattern with the maximum current.

Note(3) VID waveform condition



4.0 Interface Timings

4.1 Display Timing Specifications

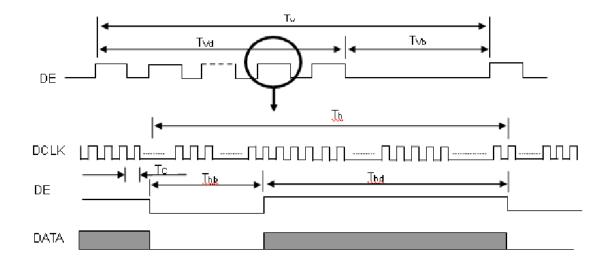
The input signal timing specifications are shown as the following table and timing diagram.

*Note: The value for LVDS each channel

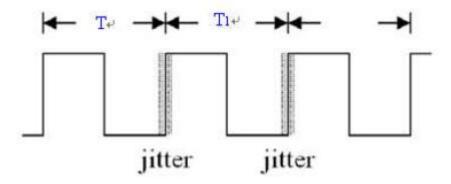
Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
	Frequency	Fc	60	70.93	75	MHz	-
	Period	Tc		14.1		ns	
	Input cycle to cycle jitter	l rcl	-0.02*Tc		0.02*Tc	ns	(3)
	Input clock to data skew	TLVCCS	-0.02*Tc		0.02*Tc	ns	(4)
LVDS Clock	Spread spectrum modulation range	Fclkin_ mod	FC*98%		FC*102%	MHz	(5)
	Spread spectrum modulation frequency	F _{SSM}			200	KHz	(5)
	Frame Rate	Fr	50	60	60	Hz	Tv=Tvd+Tvb
	Total	Tv	1090	1110	1130	Th	-
Vertical Display Term	Active Display	Tvd	1080	1080	1080	Th	-
	Blank	Tvb	Tv-Tvd	30	Tv-Tvd	Th	-
	Total	Th	1050	1065	1075	Tc	Th=Thd+Thb
Horizontal Display Term	Active Display	Thd	960	960	960	Тс	-
	Blank	Thb	Th-Thd	105	Th-Thd	Tc	-

- Note(1) Because this module is operated by DE only mode, Hsync and Vsync input signals are ignored.
- Note(2) The Tv(Tvd+Tvb) must be integer, otherwise this module would operate abnormally.

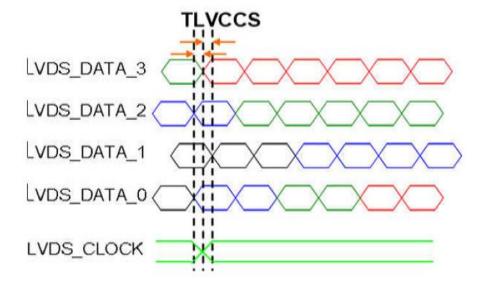
Input Signal Timing Diagram



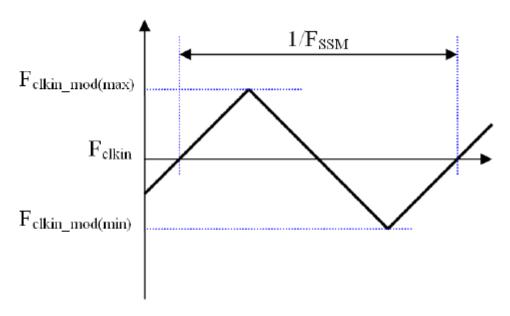
Note(3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl= $^{IT_1-TI}$



Note(4) Input Clock to data skew is defined as below figures.

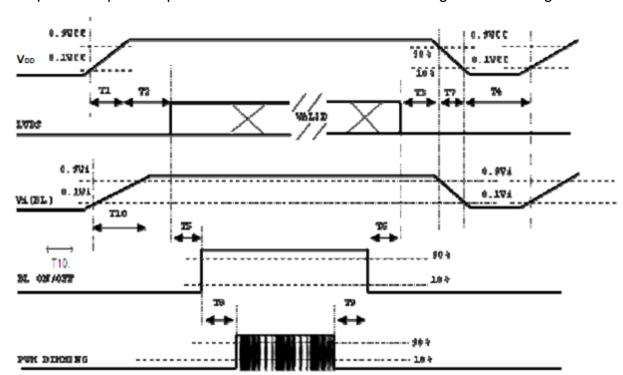


Note(5) The SSCG(Sprand spectrum clock generator) is defined as below figures.



4.2 Power ON/OFF Sequence

The power sequence specifications are shown as the following table and diagram.



Timing Specifications:

Daramatar		Units				
Parameter	Min	Тур	Max	Offics		
T1	0.5	-	10	ms		
T2	0	-	50	ms		
Т3	0	-	50	ms		
T4	500	-	-	ms		
T5	450	-	-	ms		
T6	200	-	-	ms		
T7	10	-	100	ms		
T8	10	-	-	ms		
Т9	10	-	-	ms		
T10	20	-	50	ms		

- Note (1) The supply voltage of the external system for the module input should be the same as the definiteion of V_{DD} .
- Note (2) When the backlight turns on before the LCD operation of the LCD turns off, the display may momentarily become abnormal screen.
- Note (3) In case of V_{DD} = off leve, please keep the level of input signals on the low or keep a high impedance.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period.
- Note (5) Interface signal shall not be kept at high impedance when the power is on.

 There might be slight electronic noise when LCD is turned off(even backlight unit is also off). To avoid this symptom, we suggest "VDD falling timing" o follow "T7 spec".

4.3 LVDS Input Signal Specifications

4.3.1 LVDS Data Mapping Table

LVDS output	D7	D6	D4	D3	D2	D1	D0
Data order	OG0	OR5	OR4	OR3	OR2	OR1	OR0
LVDS output	D18	D15	D14	D13	D12	D9	D8
Data order	OB1	OB0	OG5	OG4	OG3	OG2	OG1
LVDS output	D26	D25	D24	D22	D21	D20	D19
Data order	DE	NA	NA	OB5	OB4	OB3	OB2
LVDS output	D23	D17	D16	D11	D10	D5	D27
Data order	NA	OB7	OB6	OG7	OG6	OR7	OR6
LVDS output	D7	D6	D4	D3	D2	D1	D0
Data order	EG0	ER5	ER4	ER3	ER2	ER1	ER0
LVDS output	D18	D15	D14	D13	D12	D9	D8
Data order	EB1	EB0	EG5	EG4	EG3	EG2	EG1
LVDS output	D26	D25	D24	D22	D21	D20	D19
Data order	DE	NA	NA	EB5	EB4	EB3	EB2
LVDS output	D23	D17	D16	D11	D10	D5	D27
Data order	NA	EB7	EB6	EG7	EG6	ER7	ER6
	Data order LVDS output	Data order OG0 LVDS output D18 Data order OB1 LVDS output D26 Data order DE LVDS output D23 Data order NA LVDS output D7 Data order EG0 LVDS output D18 Data order EB1 LVDS output D26 Data order DE LVDS output D23	Data order OGO OR5 LVDS output D18 D15 Data order OB1 OB0 LVDS output D26 D25 Data order DE NA LVDS output D23 D17 Data order NA OB7 LVDS output D7 D6 Data order EGO ER5 LVDS output D18 D15 Data order EB1 EB0 LVDS output D26 D25 Data order DE NA LVDS output D23 D17	Data order OG0 OR5 OR4 LVDS output D18 D15 D14 Data order OB1 OB0 OG5 LVDS output D26 D25 D24 Data order DE NA NA LVDS output D23 D17 D16 Data order NA OB7 OB6 LVDS output D7 D6 D4 Data order EG0 ER5 ER4 LVDS output D18 D15 D14 Data order EB1 EB0 EG5 LVDS output D26 D25 D24 Data order DE NA NA LVDS output D26 D25 D24 Data order DE NA NA LVDS output D23 D17 D16	Data order OGO OR5 OR4 OR3 LVDS output D18 D15 D14 D13 Data order OB1 OB0 OG5 OG4 LVDS output D26 D25 D24 D22 Data order DE NA NA OB5 LVDS output D23 D17 D16 D11 Data order NA OB7 OB6 OG7 LVDS output D7 D6 D4 D3 Data order EG0 ER5 ER4 ER3 LVDS output D18 D15 D14 D13 Data order EB1 EB0 EG5 EG4 LVDS output D26 D25 D24 D22 Data order DE NA NA EB5 LVDS output D23 D17 D16 D11	Data order OGO OR5 OR4 OR3 OR2 LVDS output D18 D15 D14 D13 D12 Data order OB1 OB0 OG5 OG4 OG3 LVDS output D26 D25 D24 D22 D21 Data order DE NA NA OB5 OB4 LVDS output D23 D17 D16 D11 D10 Data order NA OB7 OB6 OG7 OG6 LVDS output D7 D6 D4 D3 D2 Data order EG0 ER5 ER4 ER3 ER2 LVDS output D18 D15 D14 D13 D12 Data order EB1 EB0 EG5 EG4 EG3 LVDS output D26 D25 D24 D22 D21 Data order DE NA NA EB5 EB4 LVDS output D23 D17	Data order OGO OR5 OR4 OR3 OR2 OR1 LVDS output D18 D15 D14 D13 D12 D9 Data order OB1 OB0 OG5 OG4 OG3 OG2 LVDS output D26 D25 D24 D22 D21 D20 Data order DE NA NA OB5 OB4 OB3 LVDS output D23 D17 D16 D11 D10 D5 Data order NA OB7 OB6 OG7 OG6 OR7 LVDS output D7 D6 D4 D3 D2 D1 Data order EG0 ER5 ER4 ER3 ER2 ER1 LVDS output D18 D15 D14 D13 D12 D9 Data order EB1 EB0 EG5 EG4 EG3 EG2 LVDS output D26 D25 D24 D22 D21

4.3.2 Color Data Input Assignment

The brightness of each primary color(red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary the color. The table below provides the assignment of color versus data input.

												Da	ta S	Sign	al										
	Color				Re								Gr	een							Blu	_			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	B6	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	1	1	:	:	:	:	1	:	:	:	:	1	1	:	:	:	:	:	1	1	:	:
Red	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
IXCu	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Scale	:	:	:	-	1	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	1	1	:	:	:	:	1	:	:	:	:	:	1	:	:	:	:	:	:		:	:
Green	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
Orcon	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:	:	-	:	:	:	:	1	-	:	:	:	:	:	-	:	:	:	:	:	:	:	:	:
Of	:	:	:	-	1	:	:	:	1	:	:	:	:	:	:	:	:	:	:	1	:	:	:	1	:
Blue	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
Diac	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

5.0 Optical Specifications

5.1 Test Conditions

Item	Symbol	Value	Unit				
Ambient Temperature	Та	25±2	°C				
Ambient Humidity	Ha	50±10	%RH				
Supply Voltage							
Input Signal	According to typical value in "ELECTRICAL CHARACTERISTICS"						
LED Light Bar Input Current Per Input Pin							

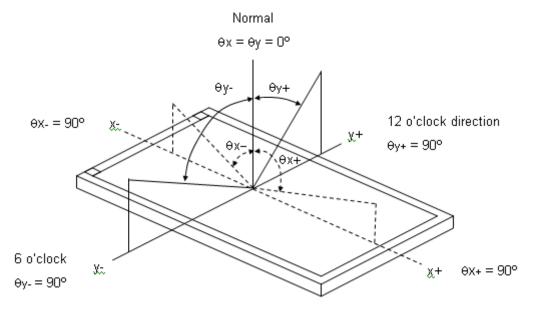
5.2 Optical Specifications

Date: 2020/04/20

The optical characteristics are measured under stable conditions as following notes. The relative measurement methods of optical characteristics are shown in 5.2 and all items are measured at the center point of screen except white variation. The following items should be measured under the test conditions described in 5.1 and stable environment shown in Note (5).

Item	Conditions		Min.	Тур.	Max.	Unit	Note
	Horizontal	θx-	80	85	-	degree	Note (1)(5)
Viewing Angle		$\theta_{X}+$	80	85	-		
(CR>10)	Vertical	θу-	80	85	-		
	vertical	θу+	80	85	-		
Contrast Ratio	Center		600	800	-	-	Note (2)(5)
Response Time	Rising + Falling		-	25	35	ms	Note (3)
	Red	Х	Typ. -0.05	0.652	Typ. +0.05	-	Note (1)(5)
	Red	У		0.338		-	
Color Chromaticity (CIE1931)	Green	Х		0.333		ı	
	Green	у		0.613		ı	
	Blue	Х		0.150		-	
	Blue	У		0.050		-	
	White	Х		0.313		-	
	White	у		0.329		-	
White Luminance	Center		306	382.5	-	cd/m^2	Note (4)(5)
Luminance Uniformity	9Points		70	-	-	%	Note (5)(6)

Note(1) Definition of Viewing Angle (θx , θy):



Note(2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

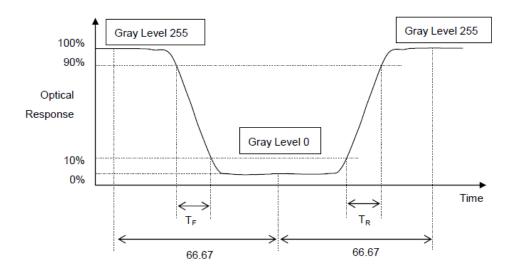
L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note(3) Definition of Response Time (TR, TF):



Note(4) Definition of Luminance of White (LC):

Measure the luminance of gray level 255 at center point

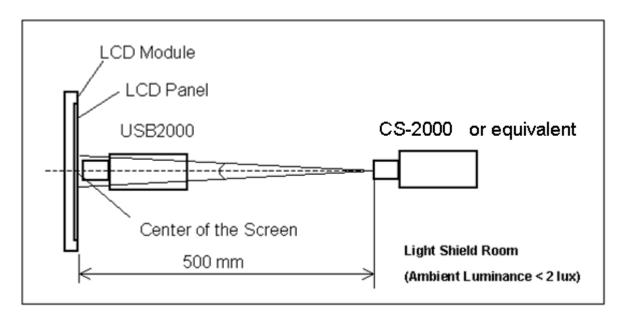
LC = L(5)

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note(5) Measurement Setup:

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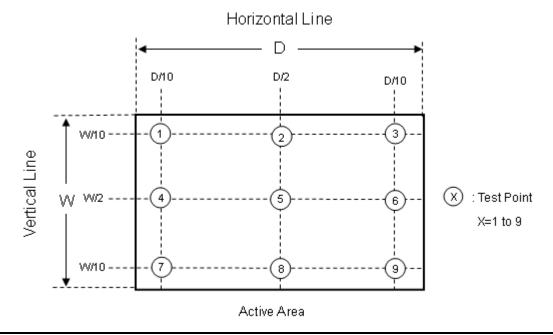
The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a windless room.



Note(6) Definition of White Variation (Uniformity):

Measure the luminance of gray level 255 at 9 points

Uniformity = (Minimum [L (1) ~ L (9)] / Maximum [L (1) ~ L (9)]) *100%



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6.0 Interface Connections

Pin#	Signal Name	Description
1	GND	Ground
2	NC	Not Connect
3	VDD	Power Supply
4	VDD	Power Supply
5	GND	Ground
6	GND	Ground
7	NC	Not Connect
8	NC	Not Connect
9	GND	Ground
10	INO-	-LVDS differential data input
11	IN0+	+LVDS differential data input
12	IN1-	-LVDS differential data input
13	IN1+	+LVDS differential data input
14	IN2-	-LVDS differential data input
15	IN2+	+LVDS differential data input
16	CLK-	-LVDS differential clock
17	CLK+	+LVDS differential clock
18	IN3-	-LVDS differential data input
19	IN3+	+LVDS differential data input
20	E_IN0-	-LVDS differential data input
21	E_IN0+	+LVDS differential data input
22	E_IN1-	-LVDS differential data input
23	E_IN1+	+LVDS differential data input
24	E_IN2-	-LVDS differential data input
25	E_IN2+	+LVDS differential data input
26	E_CLK-	-LVDS differential clock
27	E_CLK+	+LVDS differential clock
28	E_IN3-	-LVDS differential data input
29	E_IN3+	+LVDS differential data input
30	GND	Ground
31	GND	Ground
32	VLED	LED Power Supply
33	VLED	LED Power Supply
34	VLED	LED Power Supply

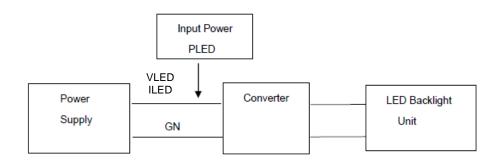
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35	VLED	LED Power Supply
36	LED_EN	LED Enable Pin:High→Enable
37	LED_PWM	PWM Signal for LED Dimming Control
38	GND	Ground
39	GND	Ground
40	GND	Ground

7.0 LED Driving Conditions

Parameter		Value				Unit	Nata	
Pa	rameter	Symbol	Min.	Тур.	Max.	Unit	Note	
	erter Power bly Voltage	V_{LED}	10.8	12.0	13.2	V		
	erter Power bly Current	I _{LED}	800	1000	1200	mA	@VLED= 12V Duty=100%	
	er Input Rush Current	I _{rush}			3	А	@VLED rising = 1mS	
Power (Consumption	P _{LED}		12		W	@ VLED= 12V Duty=100%	
EN Control Level	Backlight on	LED_EN	2.0	5	5.5	V		
	Backlight off		0	0	0.15			
PWM Control Level	PWM High Level	LED_PWM	2.0	3.3	5.0	V		
	PWM Low Level		0	0	0.15			
	Control Duty Ratio		10		100	%		
PWM Control Frequency		f _{PWM}	190	200	20k	Hz		
LED Life Time		-	50,000			Hrs	(2)	

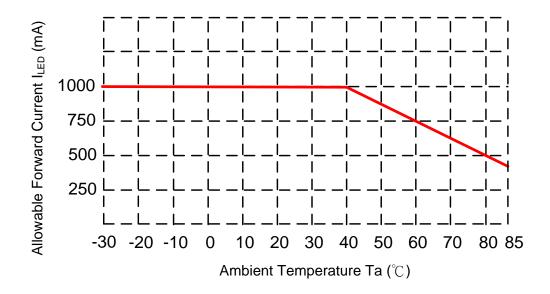
- Note(1) LED light bar input voltage and current are measured by utilizing a true RMS multi-meter as shown below:
- Note(2) The lifetime of LED is estimated data and defined as the time when it continues to operate under the conditions at $Ta = 25\pm2^{\circ}C$ and Duty 100% until the brightness becomes $\leq 50\%$ of its original value. Operating LED under high temperature environment will reduce life time and lead to color shift.



Note(3) Condition: Ta=25°C, continuous lighting. Life time is estimated data. Definitions of failure:

- 1. LCM brightness becomes half of the minimum value.
- 2. LED doesn't light normally.

When LCM is operated over 40° C ambient temperature, the I_{LED} should follow :



8.0 Touch panel electrical specification

8.1 Electrical characteristics

ITEM	SPECIFICATION			
Туре	Projective Capacitive Touch Panel			
Activation	Two-fingers or Single-finger			
X/Y Position Reporting Absolute Position				
Touch Force No contact pressure required				
Calibration No need for calibration				
Report Rate	Approx. 200 points/sec			
Control IC	ILI2510			

ITEM	Symbol	MIN	TYP	MAX	UNIT
Touch panel power supply	VCC_5V	4.5	5	5.5	V
Touch panel power supply current at Normal operation mode	I _{VCC_5V}	1	93.28	139.92	mA

8.2 Interface

Pin No.	Symbol	Function
1	VCC_5V	USB POWER 5V
2	D+	USB Data+
3	D-	USB Data-
4	NC	No connection
5	NC	No connection
6	GND	GND

9.0 Reliability Test

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The reliability test items and its conditions are shown below.

Test Item	Test Conditions	Note
High Temperature Operation	85°C , t=240 hrs	
Low Temperature Operation	-30°C , t=240 hrs	(1)(2)
High Temperature Storage	90°C , t=240 hrs	(4)(5)
Low Temperature Storage	-40°C , t=240 hrs	
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	(1)(2) (4)(6)
Thermal Shock Storage Test	-20°C (30min) ~ 60°C (30min) , 100 cycles	(2)(3)
Vibration Test (Packing)	Sweep frequency : 10~55~10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axes Duration : 30 min/each axis	(2)(3)

- Note(1) There should be no condensation on the surface of panel during test.
- Note(2) Temperature of panel display surface area should be 98 °C Max.
- Note(3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.
- Note(4) In the standard conditions, there is no function failure issue occurred. All the cosmetic specification is judged before reliability test.
- Note(5) Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.
- Note(6) Before cosmetic and function test, the product must have enough recovery time, at least 24 hours at room temperature.
- Note(7) Condensation of water is not permitted on the module.
- Note(8) The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).
- Note(9) The module shouldn't be tested more than one condition, and all the test conditions are independent.
- Note(10) All the reliability tests should be done without protective film on the module.

10.0 General Precaution

10.1 Use Restriction

(1) This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

10.2 Disassembling or Modification

(1) Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. AMPIRE does not warrant the module, if customers disassemble or modify the module.

10.3 Breakage of LCD Panel

- (1) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- (2) If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- (3) If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- (4) Handle carefully with chips of glass that may cause injury, when the glass is broken.

10.4 Electric Shock

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- (1) Disconnect power supply before handling LCD module.
- (2) Do not pull or fold the LED cable.
- (3) Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

10.5 Absolute Maximum Ratings and Power Protection Circuit

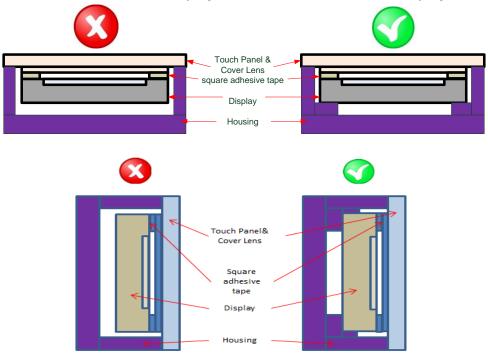
- (1) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- (2) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (3) It's recommended to employ protection circuit for power supply.

10.6 Operation

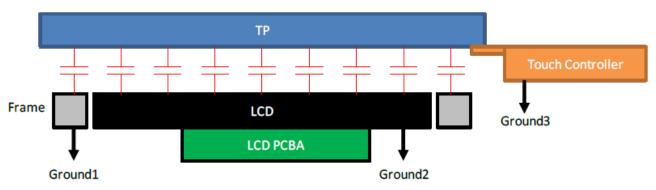
- (1) Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- (2) Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- (3) When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- (4) Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may cause deformation or color fading.
- (5) When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.

10.7 Mechanism

- Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



(3) TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



GND1, GND2 and GND3 should be connected together to have the same ground

10.8 Static Electricity

- (1) Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- (2) Because LCD modules use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

10.9 Strong Light Exposure

(1) The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

10.10 Disposal

(1) When disposing LCD module, obey the local environmental regulations.

10.11 Others

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(1) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

11. Outline Dimension

