

TFT COLOR LCD MODULE

NL8060AC26-54D

26cm (10.4 Type) SVGA LVDS interface (1port)



This DATA SHEET is updated document from DATA SHEET DOD-PP-2348(1)

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.



INTRODUCTION

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The **Standard:** Applications as any failure, malfunction or error of the products are free from any damage to death, human bodily injury or other property (Products Safety Issue) and not related the safety of the public (Social Issues), like general electric devices.

Examples: Office equipment, audio and visual equipment, communication equipment, test and measurement equipment, personal electronic equipment, home electronic appliances, car navigation system (with no vehicle control functions), seat entertainment monitor for vehicles and airplanes, fish finder (except marine radar integrated type), PDA, etc.

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Examples: Vehicle/train/ship control system, traffic signals system, traffic information control system, air traffic control system, surgery/operation equipment monitor, disaster/crime prevention system, etc.

The **Specific:** Applications as any failure, malfunction or error of the products might severe cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and developed, designed and manufactured in accordance with the standards or quality assurance program designated by the customer who requires extremely high level reliability and quality.

Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the "Standard" unless otherwise specified in this document.



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1. OUTLINE

1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL8060AC26-54D is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

1.2 APPLICATION

• For industrial use

1.3 FEATURES

- Wide viewing angle
- Wide temperature range
- LVDS interface
- Reversible-scan direction
- Selectable 8-bit or 6-bit digital signals for data of RGB
- Long life LED backlight built in LED driver
- Compliant with the European RoHS directive (2011/65/EU) and Delegated Directive (2015/863/EU, Amending Annex II of 2011/65/EU)
- Acquisition product for UL60950-1/CSA C22.2 No.60950-1-03 (File number: E170632)



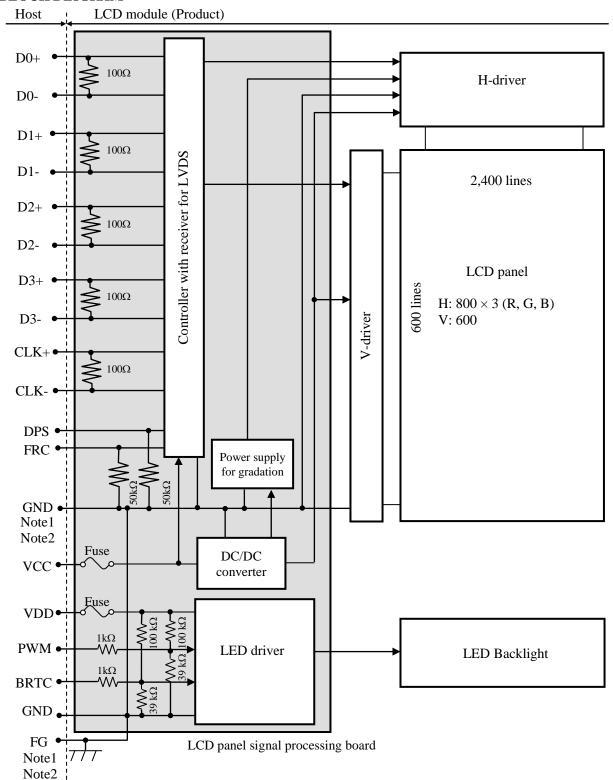


2. GENERAL SPECIFICATIONS

Display area	211.2 (H) × 158.4 (V) mm
Diagonal size of display	26cm (10.4 inches)
Drive system	a-Si TFT active matrix
Display color	16,777,216 colors (At 8-bit input, FRC terminal= High) 262,144 colors (At 6-bit input, FRC terminal= Low or Open)
Pixel	800 (H) × 600 (V) pixels
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe
Dot pitch	$0.088 \text{ (H)} \times 0.264 \text{ (V)} \text{ mm}$
Pixel pitch	0.264 (H) × 0.264 (V) mm
Module size	227.3 (W) × 177.5 (H) × 9.3 (D) mm (typ.)
Weight	375g (typ.)
Contrast ratio	900:1 (typ.)
Viewing angle	At the contrast ratio ≥10:1 • Horizontal: Right side 80° (typ.), Left side 80° (typ.) • Vertical: Up side 80° (typ.), Down side 80° (typ.)
Designed viewing direction	 At DPS= Low or Open: Normal scan Viewing direction without image reversal: Up side (12 o'clock) Viewing direction with contrast peak: Down side (6 o'clock) Viewing angle with optimum grayscale (γ = 2.2): Normal axis (perpendicular)
Polarizer surface	Antiglare
Polarizer pencil-hardness	3H (min.) [by JIS K5600]
Color gamut	At LCD panel center 40% (typ.) [against NTSC color space]
Response time	$Ton+Toff (10\% \longleftrightarrow 90\%)$ 18ms (typ.)
Luminance	At the maximum luminance control 450cd/m ² (typ.)
Signal system	LVDS interface (1port) [8-bit/6-bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)]
Power supply voltage	LCD panel signal processing board: 3.3V LED driver: 12.0V
Backlight	LED backlight built in LED driver
Power consumption	At the maximum luminance control, Checkered flag pattern 5.1W (typ.)



3. BLOCK DIAGRAM



Note1: Relation between GND (Signal ground) and FG (Frame ground) in the LCD module is as follows.

GND- FG Connected

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that these grounds to be connected together in customer equipment.



4. DETAILED SPECIFICATIONS

4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification		Unit
Module size	$227.3 \pm 0.5 \text{ (W)} \times 177.5 \pm 0.5 \text{ (H)} \times 9.3 \pm 0.5 \text{ (D)}$	Note1	mm
Display area	211.2 (H) × 158.4 (V)	Note1	mm
Weight	375 (typ.), 415 (max.)		QQ

Note1: See "8. OUTLINE DRAWINGS".

4.2 ABSOLUTE MAXIMUM RATINGS

	Parameter		Symbol	Rating	Unit	Remarks
Power supply	LCD panel signal p	rocessing board	VCC	-0.3 to +3.96	V	
voltage	LED dr	iver	VDD	-0.3 to +15.0	ľ	
	LCD panel signal	Display signals Note1	VD	-0.3 to +3.96	V	Ta= 25°C
Input voltage for signals	processing board	Function signals Note2	VF	-0.3 to +3.90	v	1a- 23 C
	LED dr		PWM	-0.3 to +15.0	V	
	LED (II	iver	BRTC	-0.3 to +15.0	V	
	Storage temperature		Tst	-30 to +80	°C	-
Onenatia	_ 4	Front surface	TopF	-30 to +80	°C	Note3
Operating	g temperature	Rear surface	TopR	-30 to +80	°C	Note4
				≤ 95	%	Ta ≤ 40°C
				≤ 85	%	40°C < Ta ≤ 50°C
	Relative humidity Note5		RH	≤ 55	%	50°C < Ta ≤ 60°C
				≤ 36	%	60°C < Ta ≤ 70°C
				≤ 24	%	70°C < Ta ≤ 80°C
	Absolute humidity Note5		АН	≤ 70 Note6	g/m ³	Ta = 80°C

Note1: D0+/-, D1+/-, D2+/-, D3+/-, CLK+/-

Note2: DPS, FRC

Note3: Measured at LCD panel surface (including self-heat)

Note4: Measured at LCD module's rear shield surface (including self-heat)

Note5: No condensation

Note6: Water amount at Ta= 80°C and RH= 24%



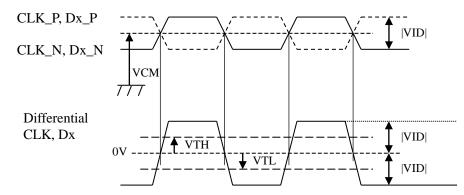
4.3 ELECTRICAL CHARACTERISTICS

4.3.1 LCD panel signal processing board

(Ta= 25°C, Note1)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VCC	3.0	3.3	3.6	V	-
Power supply current		ICC	-	310 Note2	480 Note3	mA	at VCC= 3.3V
Permissible ripple voltage		VRP	-	1	300	mVp-p	for VCC Note4, Note5, Note6
Differential input	High	VTH	-	1	+100	mV	at VCM= 1.2V
threshold voltage	Low	VTL	-100	-	-	mV	Note7, Note8
Input Differential Voltage		VID	100	-	600	mV	-
Differential Input Common Mode voltage	n	VCM	0.9	1.2	1.5	V	VTH/VTL = ±100mV
Terminating resistance		RT	-	100	-	Ω	-
Input voltage for DPS	High	VFH1	0.7VCC	-	VCC	V	
signal	Low	VFL1	0	-	0.3VCC	V	CMOS level
Input voltage for FRC	High	VFH2	0.7VCC	-	VCC	V	CWOS level
signal	Low	VFL2	0	-	0.3VCC	V	
Input current for DPS	High	IFH1	-	1	300	μΑ	
signal	Low	IFL1	-300	1	-	μΑ	
Input current for FRC	High	IFH2	-	1	300	μΑ	_
signal	Low	IFL2	-300	-	-	μΑ	

- Note1: When designing of the power supply, take the measures for the prevention of surge voltage.
- Note2: Checkered flag pattern [by IEC 61747-6]
- Note3: Pattern for maximum current
- Note4: This product works even if the ripple voltage levels are over the permissible values, but there might be noise on the display image.
- Note5: The permissible ripple voltage includes spike noise.
- Note6: The load variation influence does not include.
- Note7: Common mode voltage for LVDS receiver
- Note8: DC characteristics (LVDS receiver part)



CLK_P, CLK_N Dx_P, Dx_N: x = 0,1,2,3 |VID| = |**_P-**_N| VCM = (**_P+**_N)/2 P: +, N: — **: CLK or Dx



4.3.2 LED driver

(Ta= 25°C, Note1)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VDD	10.8	12.0	13.2	V	-
Power supply current Note		IDD	-	340	420 Note2	mA	At the maximum luminance control
Permissible ripple voltage		VRPD	-	-	200	mVp- p	for VDD Note3, Note4, Note5
Input voltage for	High	VDFH1	2.5	-	VDD	V	
PWM signal	Low	VDFL1	0	-	0.8	V	-
Input voltage for	High	VDFH2	2.5	-	VDD	V	
BRTC signal	Low	VDFL2	0	-	0.8	V	-
PWM frequency		f _{PWM}	200	-	10k	Hz	Note6, Note8
PWM duty ratio		DR _{PWM}	1	-	100	%	Note7, Note9, Note10
PWM pulse width		tPWH	5	-	-	μs	Note9, Note10

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: This value excludes peak current such as overshoot current.

Note3: This product works even if the ripple voltage levels are over the permissible values, but there might be noise on the display image.

Note4: The permissible ripple voltage includes spike noise.

Note5: The power supply lines (VDD and GND) may have ripple voltage during luminance control of LED. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on.

Note6: A recommended fpwm value is as follows.

$$f_{PWM} = \frac{2n-1}{4} \times fv$$

(n = integer, fv = frame frequency of LCD module)

Note7:
$$DR_{PWM} = \frac{tPWH}{tPW}$$

tPWH: PWM pulse width, tPW: PWM dimming cycle (= 1/f_{PWM})

Note8: Depending on the frequency used, some noise may appear on the screen, please conduct a thorough evaluation.

Note9: While the BRTC signal is high, do not set the tPWH (PWM pulse width) is less than minimum value. It may cause abnormal working of the backlight. In this case, turn the backlight off and then on again by BRTC signal.

Note10:Regardless of the PWM frequency, both PWM duty ratio and PWM pulse width must be always more than the minimum values.



4.3.3 Fuse

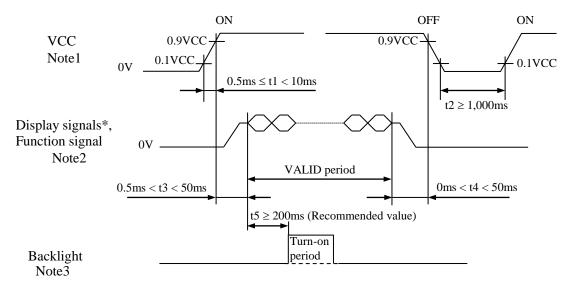
Domomoton		Fuse	Datina	Eusing sument	Remarks	
Parameter	Type	Supplier	Rating	Fusing current	Remarks	
VCC	FCC16152AB	KAMAYA ELECTRIC	1.5A	3.0A		
VCC	FCC10132AB	CO.,LTD	36V	3.0A	Note1	
VDD	FCC16152AB	KAMAYA ELECTRIC	1.5A	3.0A	Note1	
VDD	FCC10132AD	CO.,LTD	36V	3.0A		

Note1: The power supply's rated current must be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.



4.4 POWER SUPPLY VOLTAGE SEQUENCE

4.4.1 LCD panel signal processing board



* These signals should be measured at the terminal of 100Ω resistance.

Note1: If there is a voltage variation (voltage drop) at the rising edge of VCC below 3.0V, there is a possibility that a product does not work due to a protection circuit.

Note2: Display signals (D0+/-, D1+/-, D2+/-, D3+/- and CLK+/-) and function signal (DPS, FRC) must be set to Low or High-impedance, except the VALID period (See above sequence diagram), in order to avoid the circuitry damage.

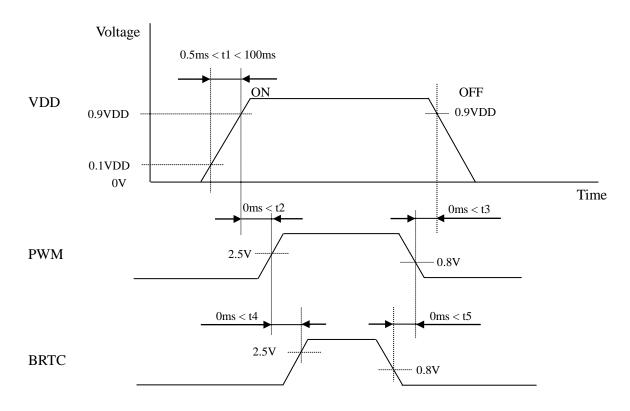
If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display and function signals, VCC also must be shut down.

Note3: In order to avoid unstable data display, the backlight is recommended to turn on within the VALID period of display and function signals.

Recommended value: $t5 \ge 200 \text{ms}$



4.4.2 LED driver





4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): FI-SEB20P-HFE (Japan Aviation Electronics Industry Limited (JAE))
Adaptable plug: FI-S20S (Japan Aviation Electronics Industry Limited (JAE))

Pin No.	Symbol	Signal	Input data signal: 8-bit	Input data signal: 6-bit	Remarks							
1	VCC	D			Note1							
2	VCC	Power supply	ower supply Power supply									
3	GND	G 1		N 1								
4	GND	Ground	Grour	nd	Note1							
5	D0-	Di III.	D0 D5	G0.	N . 2							
6	D0+	Pixel data	R0-R5,	G0	Note2							
7	GND	Ground	Grour	nd	Note1							
8	D1-	Direct data	CL CE D	00 D1	Note2							
9	D1+	Pixel data	G1-G5, B	G1-G5, B0-B1								
10	GND	Ground	Grour	nd	Note1							
11	D2-	Pixel data	D2 D5	DE	Note2							
12	D2+	Pixei data	B2-B5,	DE	Note2							
13	GND	Ground	Grour	nd	Note1							
14	CLK-	Dival algaly	Divid of	o als	Note?							
15	CLK+	Pixel clock	Pixel cl	OCK	Note2							
16	GND	Ground	Grour	nd	Note1							
17	D3- / GND	Pixel data	R6-R7									
18	D3+ / GND	/ Ground	G6-G7 Ground B6-B7									
19	FRC	Selection of the number of colors	High	Low or Open	Note3							
20	DPS	Selection of scan direction	High: Reverse Low or Open: Normal		Note4							

Note1: All VCC and GND terminals should be used without any non-connected lines.

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note3: See "4.6 DISPLAY COLORS AND INPUT DATA SIGNALS".

Note4: See "4.8 SCANNING DIRECTIONS".



4.5.2 LED driver

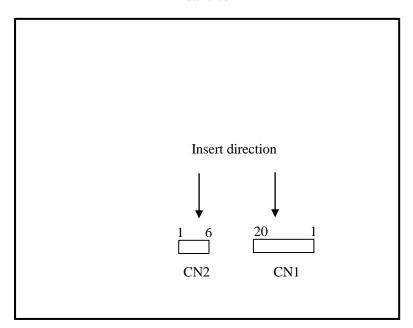
CN2 socket (LCD module side): FI-S6P-HFE (Japan Aviation Electronics Industry Limited (JAE))
Adaptable plug: FI-S6S (Japan Aviation Electronics Industry Limited (JAE))

Pin No.	Symbol	Function	Remarks
1	VDD	Power supply	
2	VDD	Power supply	Note1
3	GND	Ground	Note1
4	GND	Ground	
5	BRTC	Backlight ON/OFF control	High or Open: Backlight ON Low: Backlight OFF
6	PWM	Luminance control	PWM dimming High or Open: 100% (Max. Luminance)

Note1: All VDD and GND terminals must be connected to appropriate terminals.

4.5.3 Positions of socket

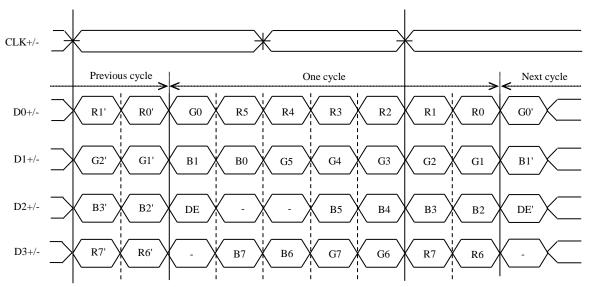
Rear side





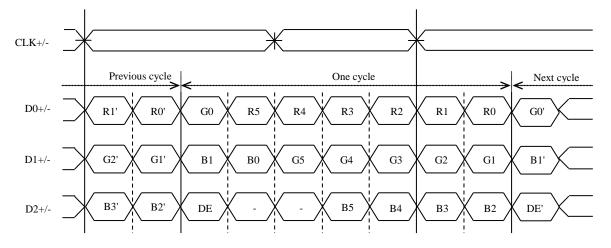
4.5.4 Input data mapping

(1) Input data signal: 8-bit



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R7, G7, B7 Note2: Twist pair wires with $100\,\Omega$ (Characteristic impedance) should be used between LCD panel.

(2) Input data signal: 6-bit



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R5, G5, B5 Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel.



4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

4.6.1 Combinations of input data signals, FRC signal

This product can display equivalent of 16,777,216 colors and 262,144 colors by combination of input data signals, FRC signal. See the following table.

Combination	Input data signals	CN1- Pin No.17 and 18	FRC terminal	Display colors	Remarks
1)	8-bit	D3+/-	High	16,777,216	Note1
2	6-bit	GND	Low or Open	262,144	Note2

Note1: See "**4.6.2 16,777,216 colors**". Note2: See "**4.6.3 262,144 colors**".

4.6.2 16,777,216 colors

This product can display equivalent of 16,777,216 colors in 256 gray scales by combination ①. (See "**4.6.1 Combinations of input data signals, FRC signal**".)

Also the relation between display colors and input data signals is as follows.

Display	colors																gh le								
Display		R7	R6		R4	R3	R2	R1	R0	G7		G5	G4	G3	G2	G1	G0	В7	B6		B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
lors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ပိ	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Basic Colors	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
B2	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u>e</u>		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
scal	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red gray scale	↑				:									:								:			
d gr	\downarrow				:									:								:			
Rec	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ale		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
' sc	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
gray	↑				:									:								:			
Green gray scale	\downarrow				:									:		_						:			
Gre	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	C	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
le		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
sca	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue gray scale	↑				:									:											
9 8	\				:									:								:			
Blt	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	D.I	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	l	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1



4.6.3 262,144 colors

This product can display 262,144 colors with 64 gray scales by combination ②. (See "**4.6.1 Combinations of input data signals, FRC signal**".)

Also the relation between display colors and input data signals is as follows.

Display	colors												igh le						
Display	COIOIS	R 5	R 4	R 3	R 2	R 1	R 0	G5	G4	G3	G2	G 1	G0	В5	B 4	В3	B 2	B 1	B 0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
lors	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic colors	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
asic	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
B	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Je		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
sca	dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red gray scale	\uparrow			:							:						:		
g pg	-	1	1	1	1	0	1	0	0	0	. 0	0	0	0	0	0	. 0	0	0
Re	bright	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
o	Diack	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
cale	dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
ay s	↑				:	_					:	_					:		
Green gray scale	\			:	:						:						:		
reer	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
Ď	C	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
e		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
scal	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
ay a	\uparrow			:	:						:						:		
Blue gray scale	\downarrow			:							:						:		
Blu	bright	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



4.7 DISPLAY POSITIONS

The following table is the coordinates per pixel (See "4.8 SCANNING DIRECTIONS".).

D (1,	1) B					
D(1, 1)	D(2, 1)		D(X, 1)		D(799, 1)	D(800, 1)
			, ,		` , ,	
D(1, 2)	D(2, 2)		D(X, 2)		D(799, 2)	D(800, 2)
•	•	•	•	•	•	•
•	•	•	•	•	•	
D(1, Y)	D(2, Y)		D(X, Y)		D(799, Y)	D(800, Y)
	•	•		•	•	
				•	•	
D(1, 599)	D(2, 599)		D(X, 599)		D(799, 599)	D(800, 599)
D(1,600)	D(2, 600)		D(X, 600)		D(799, 600)	D(800, 600)

4.8 SCANNING DIRECTIONS

The following figures are seen from a front view.

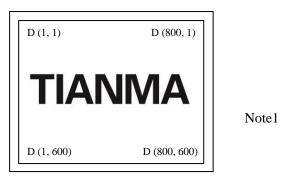


Figure 1. Normal scan (DPS: Low or Open)

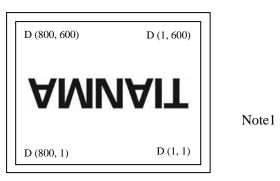


Figure 2. Reverse scan (DPS: High)

Note1: Meaning of D (X, Y)

D (X, Y): Input data signals for LCD panel signal processing board

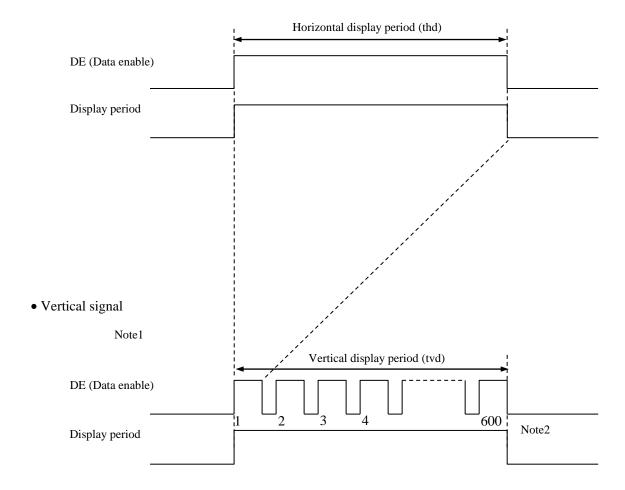


4.9 INPUT SIGNAL TIMINGS

4.9.1 Outline of input signal timings

• Horizontal signal

Note1



Note1: This diagram indicates virtual signal for set up to timing. Note2: See "**4.9.3 Input signal timing chart**" for the pulse number.



4.9.2 Timing characteristics

(Note1, Note2, Note3)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks		
	Frequency		1/tc	34.0	38.362	42.0	MHz	26.067ns (typ.)	
CLK	Duty ratio		-				-		
	Rise time, Fall time		-	-			ns	-	
	CLK-DATA	Setup time	-				ns		
DATA	CLK-DATA	Hold time	-		-		ns	-	
	Rise time, Fall time		-				ns		
	Horizontal	Cycle	th	24.0	26.693	30.1	μs	27 462lrHz (tup.)	
				-	1,024	ı	CLK	37.463kHz (typ.)	
		Display period	thd	800		CLK	-		
	Vertical (One frame)	Cycle	tv 16.1	16.1	16.683	17.2	ms	59.94Hz (typ.)	
DE		Cycle		625	1	Н	39.94Н2 (цур.)		
	(one frame)	Display period	tvd		600		Н	-	
	CLK-DE	Setup time	-				ns		
	CLK-DE	Hold time	d time -		-			-	
	Rise time, Fall time		-				ns		

Note1: Definition of parameters is as follows.

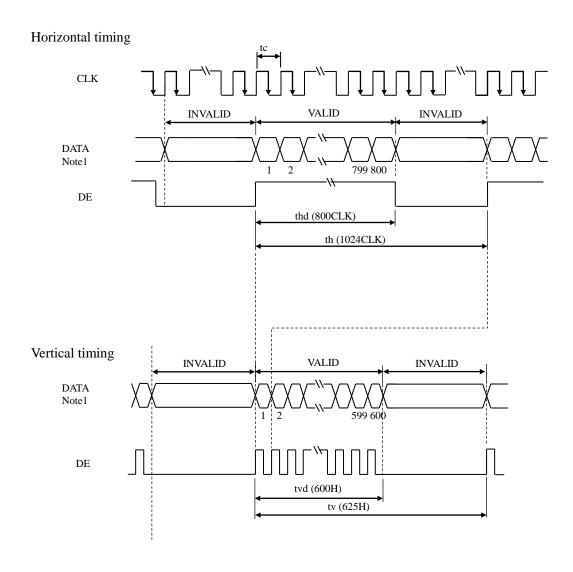
tc= 1CLK, th= 1H

Note2: See the data sheet of LVDS transmitter.

Note3: Vertical cycle (tv) should be specified in integral multiple of Horizontal cycle (th).



4.9.3 Input signal timing chart



Note1: DATA = R0-R7, G0-G7, B0-B7 or R0-R5, G0-G5, B0-B5

☆

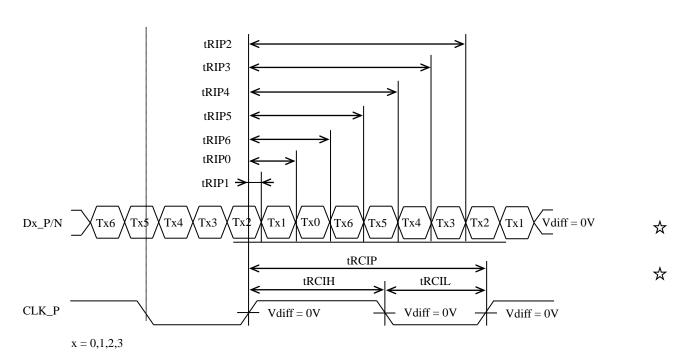
☆

☆



4.10 LVDS Rx AC SPEC

Symbol	Parameter	min.	typ.	max.	Units
t _{RCIP}	CK_P + Period	23.81	-	29.41	ns
t _{RCIH}	CK_P + High pulse width	-	$\frac{4}{7}t_{\text{\tiny RCIP}}$	-	ns
trcil	CK_P + Low pulse width	-	$\frac{3}{7}t_{\text{RCIP}}$	-	ns
trmg	Receiver Data Input Margin	-0.4	-	0.4	ns
t _{RIP1}	Input Data Position0	- t _{RMG}	0.0	+ t _{RMG}	ns
t _{RIP0}	Input Data Position1	$rac{ ext{trcip}}{7} - ext{trmg} $	$\frac{\mathrm{t_{RCIP}}}{7}$	$\frac{t_{\text{RCIP}}}{7} + t_{\text{RMG}} $	ns
t _{RIP6}	Input Data Position2	$2\frac{\mathrm{trcip}}{7} - \mathrm{trmg} $	$2\frac{\mathrm{t_{RCIP}}}{7}$	$2\frac{t_{RCIP}}{7} + t_{RMG} $	ns
t _{RIP5}	Input Data Position3	$3\frac{\mathrm{trcip}}{7} - \mathrm{trmg} $	$3\frac{t_{RCIP}}{7}$	$3\frac{\mathrm{trcip}}{7} + \mathrm{trmg} $	ns
t _{RIP4}	Input Data Position4	$4\frac{\mathrm{t_{RCIP}}}{7} - \mathrm{t_{RMG}} $	$4\frac{\mathrm{trcip}}{7}$	$4\frac{\mathrm{trcip}}{7} + \mathrm{trmg} $	ns
t _{RIP3}	Input Data Position5	$5\frac{\mathrm{t_{RCIP}}}{7} - \mathrm{t_{RMG}} $	$5\frac{\mathrm{t_{RCIP}}}{7}$	$5\frac{\mathrm{t_{RCIP}}}{7} + \mathrm{t_{RMG}} $	ns
t _{RIP2}	Input Data Position6	$6\frac{\mathrm{t_{RCIP}}}{7} - \mathrm{t_{RMG}} $	$6\frac{\mathrm{t_{RCIP}}}{7}$	$6\frac{\mathrm{t_{RCIP}}}{7} + \mathrm{t_{RMG}} $	ns





4.11 OPTICS

4.11.1 Optical characteristics

(Note1, Note2)

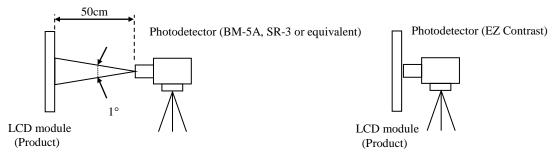
Parameter		Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminance		White at center $\theta R = 0^{\circ}$, $\theta L = 0^{\circ}$, $\theta U = 0^{\circ}$, $\theta D = 0^{\circ}$	L	270	450	-	cd/m ²	BM-5A or equivalent	_
Contrast ratio		White/Black at center $\theta R = 0^{\circ}$, $\theta L = 0^{\circ}$, $\theta U = 0^{\circ}$, $\theta D = 0^{\circ}$	CR	500	900	-	-	BM-5A or equivalent	Note3
Luminance un	iformity	White $\theta R = 0^{\circ}$, $\theta L = 0^{\circ}$, $\theta U = 0^{\circ}$, $\theta D = 0^{\circ}$	LU	ı	1.25	1.4	-	BM-5A or equivalent	Note4
	White	x coordinate	Wx	0.263	0.313	0.363	-		
	willte	y coordinate	Wy	0.279	0.329	0.379	-		
	Red	x coordinate	Rx	-	0.577	-	-		
Chammatiaitu		y coordinate	Ry	-	0.352	-	-		
Chromaticity	Green Blue	x coordinate	Gx	-	0.357	-	-	SR-3 or	Note5
		y coordinate	Gy	ı	0.548	1	-	equivalent	Notes
		x coordinate	Bx	ı	0.161	ı	-		
	Blue	y coordinate	By	1	0.145	ı	-		
Color gamut		θ R= 0°, θ L= 0°, θ U= 0°, θ D= 0° at center, against NTSC color space	C	35	40	-	%		
Dagnanga t	ima	White to Black	Ton	ı	3	5	ms	BM-5A or	Note6
Response t	ime	Black to White	Toff	-	15	21	ms	equivalent	Note7
Viewing angle	Right	θU= 0°, θD= 0°, CR≥ 10	θR	70	80	-	0	_	_
	Left	θU= 0°, θD= 0°, CR≥ 10	θL	70	80	-	0	EZ	N O
	Up	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ CR \ge 10$	θU	70	80	-	0	Contrast	Note8
	Down	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ CR \ge 10$	θD	70	80	ı	0		

Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

Ta= 25°C, VCC= 3.3V, VDD= 12.0V, PWM duty ratio: 100%, Display mode: SVGA, Horizontal cycle= 1/37.463kHz, Vertical cycle= 1/59.94Hz, DPS= Low or Open: Normal scan

Optical characteristics are measured at luminance saturation 20minutes after the product works in the dark room. Also measurement methods are as follows.



Note3: See "4.11.2 Definition of contrast ratio".

Note4: See "4.11.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF= 27°C Note7: See "**4.11.4 Definition of response times**".

Note8: See "4.11.5 Definition of viewing angles".



4.11.2 Definition of contrast ratio

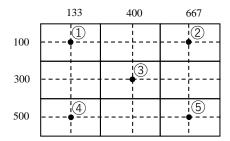
The contrast ratio is calculated by using the following formula.

4.11.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

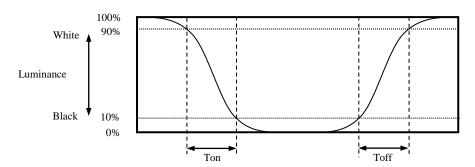
$$Luminance\ uniformity\ (LU) = \ \frac{Maximum\ luminance\ from\ \textcircled{1}\ to\ \textcircled{5}}{Minimum\ luminance\ from\ \textcircled{1}\ to\ \textcircled{5}}$$

The luminance is measured at near the 5 points shown below.



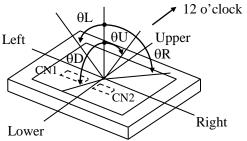
4.11.4 Definition of response times

Response time is measured at the time when the luminance changes from "white" to "black", or "black" to "white" on the same screen point, by photo-detector. Ton is the time when the luminance changes from 90% down to 10%. Also Toff is the time when the luminance changes from 10% up to 90% (See the following diagram.).



4.11.5 Definition of viewing angles

Normal axis (Perpendicular)





5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

This lifetime is the estimated value, and is not guarantee value.

	Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit	
LED elementary substance	25°C (Ambient temperature of the product) Continuous operation, PWM duty ratio: 100%	100,000	h

Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for LCD module but the value for LED elementary substance.

Note3: By ambient temperature, the lifetime changes particularly. Especially in case the product works under high temperature environment, the lifetime becomes short.

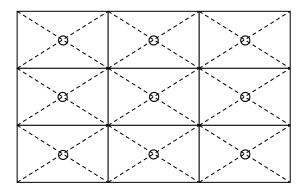


6. RELIABILITY TESTS

Test item	Condition	Judgment Note1		
High temperature and humidity (Operation)	 60 ± 2°C, RH= 90%, 240hours Display data is black. 			
High temperature (Operation)	 80 ± 3°C, 240hours Display data is black. 			
Heat cycle (Operation)	1 -30 ± 3°C1hour 80 ± 3°C1hour 2 50cycles, 4 hours/cycle 3 Display data is black.			
Thermal shock (Non operation)	1 -30 ± 3°C30minutes 80 ± 3°C30minutes 2 100cycles, 1hour/cycle 3 Temperature transition time is within 5 minutes.	No display malfunctions		
ESD (Operation)	 150pF, 150Ω, ±10kV 9 places on a panel surface Note2 10 times each place at 1 sec interval 			
Dust (Operation)	 Sample dust: No. 15 (by JIS-Z8901) 15 seconds stir 8 times repeat at 1 hour interval 			
Vibration (Non operation)	 5 to 100Hz, 19.6m/s² 1 minute/cycle X, Y, Z directions 120 times each direction 	No display malfunctions		
Mechanical shock (Non operation)	 539m/ s², 11ms ±X, ±Y, ±Z directions 5 times each direction 	No physical damages		

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

Note2: See the following figure for discharge points.





7. PRECAUTIONS

7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!



This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.



This sign has the meaning that a customer will be injured if the customer practices wrong operations.

7.2 CAUTIONS



* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than 539m/s² and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6 N (\$\ph\$16mm jig))

7.3 ATTENTIONS /!

7.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② When the product is put on the table temporarily, display surface must be placed downward.
- 3 When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- 4 The torque for product mounting screws must never exceed 0.294N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws must be \leq 3.0mm.
- (5) The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
- 6 Do not press or rub on the sensitive product surface. When cleaning the product surface, wipe it with a soft dry cloth.
- ① Do not push or pull the interface connectors while the product is working.
- ® When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.



7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- 3 Do not operate in high magnetic field. If not, circuit boards may be broken.
- 4 This product is not designed as radiation hardened.

7.3.3 Characteristics

The following items are neither defects nor failures.

- ① Characteristics of the LCD (such as response time, luminance, color uniformity and so on) may be changed depending on ambient temperature. If the product is stored under condition of low temperature for a long time, it may cause display mura. In this case, the product should be operated after enough time being left under condition of operating temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- 3 Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- 4 The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑤ Optical characteristics may be changed depending on input signal timings.
- 6 The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of backlight driving circuit may appear on a display. Set up luminance control frequency of backlight driving circuit so that the interference noise does not appear.

7.3.4 Others

- ① All VCC, VDD and GND terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- 3 Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to TMJ.
- 4 The information of China RoHS (||) six hazardous substances or elements in this product is as follows.

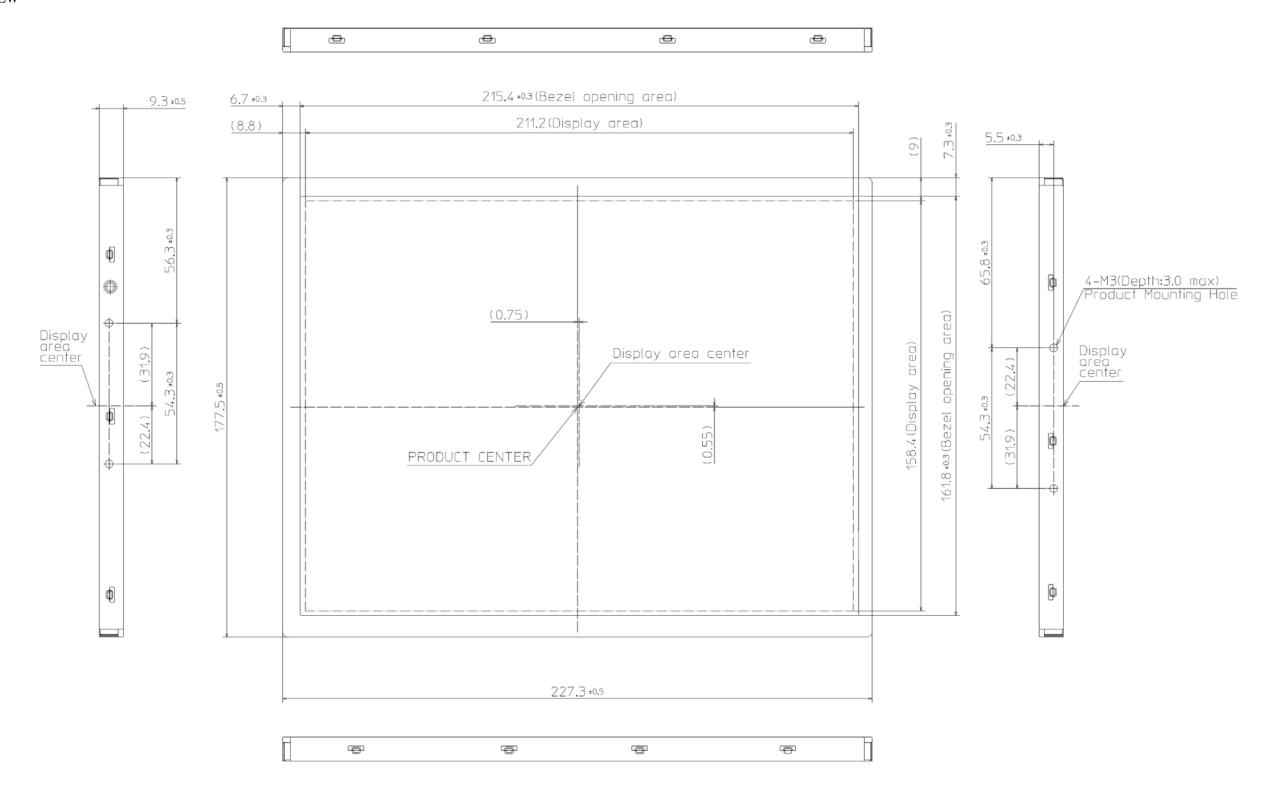
China RoHS () six hazardous substances or elements							
Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr VI)	Polybrominated Biphenys (PBB)	Polybrominated Biphenyl Ethers (PBDE)		
×	0	0	0	0	0		

- Note1: O: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is equal or below the limitation level of GB/T26572-2011 standard regulation.
 - X: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is above the limitation level of GB/T26572-2011 standard regulation.



8. OUTLINE DRAWINGS

8.1 FRONT VIEW

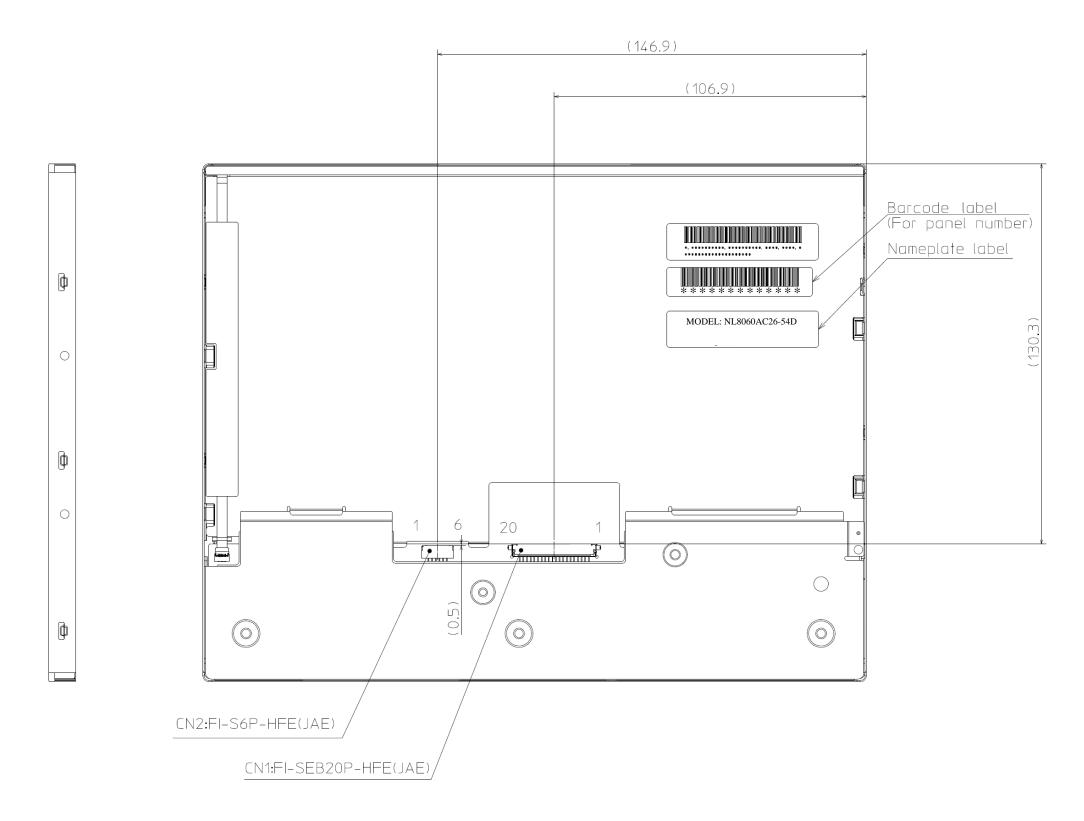


Unit: mm

Note1: The values in parentheses are for reference.

Note2: The torque for product mounting screws must never exceed $0.294 \text{N} \cdot \text{m}$. And the length of product mounting screws must be $\leq 3.0 \text{ mm}$.

8.2 REAR VIEW



Note1: The values in parentheses are for reference.

Unit: mm

 $\stackrel{\star}{\Rightarrow}$