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## 1. Summary

### 1.1 General Description

This is a 11.6 inch a-Si TFT-LCD module with Normal- Black technology. It is composed of a TFT-LCD panel, PCB, FPC and a LED backlight unit.

### 1.2 Features

- Ultra-wide viewing angle Super Fine TFT (SFT)
- High resolution:1920(RGB)\*1080
- High luminance: Min 800 ,Typ 1000
- Interface: LVDS
- Surface treatment: HC
- Acquisition product for UL62368-1/CSA C22.2 No.62368-1-03 (File number: E170632)
- Compliant with the European RoHS Directive (2011/65/EU) and Delegated Directive (2015/863/EU, Amending Annex II of 2011/65/EU)

## 2. General Specifications

	Feature	Spec	Unit
<b>Display Spec</b>	Size	11.6 inch	
	Resolution	1920(RGB)x1080	
	Pixel Pitch	0.1335*0.1335	mm
	TFT Active Area	256.32 x 144.18	mm
	Technology Type	a-Si	
	Pixel Configuration	R.G.B Vertical Stripe	
	Display Mode	SFT, Normally Black	
	Surface Treatment	HC	
	Viewing Direction	All	
	Gray Scale Inversion Direction	NA	
<b>Mechanical Characteristics</b>	LCM (W x H x D)	273.50*166.50*7.80	mm
	Weight	TBD	g
<b>Optical Characteristics</b>	Luminance	Min 800,Typ 1000	cd/m <sup>2</sup>
	Contrast Ratio	Min 700:1,Typ 900:1	
	NTSC	Min 65,Typ 70	%
	Viewing Angle	Typ 88/88/88/88(SFT)	degree
<b>Electrical Characteristics</b>	Interface	LVDS	
	Color Depth	16.7 Million	color
	Power Consumption	LCD:1600; Backlight:9396	mW
<b>Touch Spec</b>	Type	NA	
	Lamination Type	NA	
	Interface	NA	

**Table 2.1 General TFT Specifications**

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002+HF

Note 3: LCM weight tolerance:  $\pm 5\%$

### 3. Input / Output Terminals

#### 3.1 CN1 Pin assignment (LCD Interface)

Connector Information	
LCD Module connector	IPEX 20455-030E-76 (socket)
Matching connector	IPEX 20453-230T-11 (plug)

Table 3.1.1 Connector information

No	Symbol	I/O	Description	Comment
1	DA0-	I	Odd pixel data 0	Note 1
2	DA0+	I	Odd pixel data 0	Note 1
3	DA1-	I	Odd pixel data 1	Note 1
4	DA1+	I	Odd pixel data 1	Note 1
5	DA2-	I	Odd pixel data 2	Note 1
6	DA2+	I	Odd pixel data 2	Note 1
7	GND	P	Ground	Note 2
8	CLKA-	I	Odd pixel clock	Note 1
9	CLKA+	I	Odd pixel clock	Note 1
10	DA3-	I	Odd pixel data 3	Note 1
11	DA3+	I	Odd pixel data 3	Note 1
12	DB0-	I	Even pixel data 0	Note 1
13	DB0+	I	Even pixel data 0	Note 1
14	GND	P	Ground	Note 2
15	DB1-	I	Even pixel data 1	Note 1
16	DB1+	I	Even pixel data 1	Note 1
17	GND	P	Ground	Note 2
18	DB2-	I	Even pixel data 2	Note 1
19	DB2+	I	Even pixel data 2	Note 1
20	CLKB-	I	Even pixel clock	Note 1
21	CLKB+	I	Even pixel clock	Note 1
22	DB3-	I	Even pixel data 3	Note 1
23	DB3+	I	Even pixel data 3	Note 1
24	GND	P	Ground	Note 2
25	GND	P	Ground	Note 2
26	GND	P	Ground	Note 2
27	STBYB	I	Standby mode control. STBYB = L, STBYB mode STBTB = H, normal operation	
28	VCC	P	Power supply	Note 2
29	VCC	P	Power supply	Note 2
30	VCC	P	Power supply	Note 2

**Table 3.1.2 Pin Assignment for LCD Interface**

I/O definition:

I----Input P----Power/Ground

Note 1: Twist pair wires with 100Ω ( characteristic impedance ) should be used between LCD panel signal processing board and LVDS transmitter.

Note 2: All GND and VCC terminals should be used without any non-connected lines.

Note3: This LCD module supports DE mode, the pin setting is different from each other. Please refer to the descriptions.

### 3.2 CN2 Pin assignment (Back Light)

Connector Information	
LCD Module connector	Kyocera 04 6299 614 020 846+
Matching connector	NA

**Table 3.2.1 Connector information**

No	Symbol	I/O	Description	Wire Color
1	A1(LED+)	P	Anode 1	
2	A2(LED+)	P	Anode 2	
3	A3(LED+)	P	Anode 3	
4	A4(LED+)	P	Anode 4	
5	NC	N	No Connect	
6	NC	N	No Connect	
7	NC	N	No Connect	
8	NC	N	No Connect	
9	K1(LED-)	P	Cathode 1	
10	K2(LED-)	P	Cathode 2	
11	K3(LED-)	P	Cathode 3	
12	K4(LED-)	P	Cathode 4	
13	K5(LED-)	P	Cathode 5	
14	K6(LED-)	P	Cathode 6	

**Table 3.2.2 Pin Assignment for Back Light Interface**

I/O definition:

P----Anode/ Cathode N—No Connect

### 4. Absolute Maximum Ratings

Item	Symbol	MIN	MAX	Unit	Remark
Power Voltage	VCC	-0.3	5.0	V	
Input voltage	V <sub>LVDS</sub>	-0.3	2	V	Note 1
Input voltage	V <sub>IN</sub>	-0.3	5.0	V	Note 2
Operating Temperature	Top	-20	70	°C	
Storage Temperature	Tst	-30	80	°C	
Relative Humidity Note2	RH	--	≤95	%	Ta≤40°C
		--	≤85	%	40°C < Ta≤50°C
		--	≤55	%	50°C < Ta≤60°C
		--	≤36	%	60°C < Ta≤70°C
		--	≤24	%	70°C < Ta≤80°C
Absolute Humidity	AH	--	≤70	g/m <sup>3</sup>	Ta>70°C

Table 4.1 Absolute Maximum Ratings

- Note1: LVDS voltage include DA0+/-, DA1+/-, DA2+/-, CLKA+/-, DA3+/-, DB0+/-, DB1+/-, DB2+/-, CLKB+/-, DB3+/-
- Note2: Input voltage include STBYB.
- Note3: Ta means the ambient temperature. It is necessary to limit the relative humidity to the specified temperature range. Condensation on the module is not allowed.
- Note4: The absolute maximum rating values of this product are not allowed to be exceeded at any times. A module should be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme condition, the module may be permanently destroyed

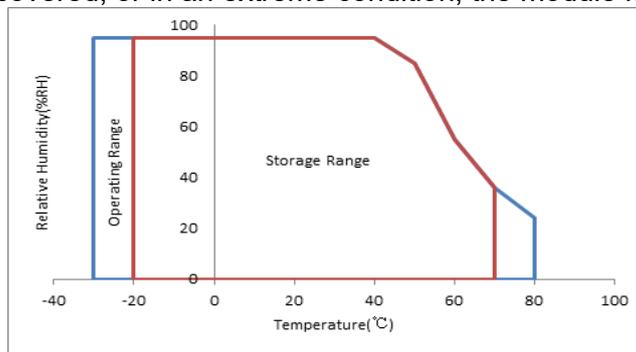


Table 4.2 Absolute Maximum Ratings chart

### 5. Electrical Characteristics

#### 5.1 DC Characteristics for Panel Driving

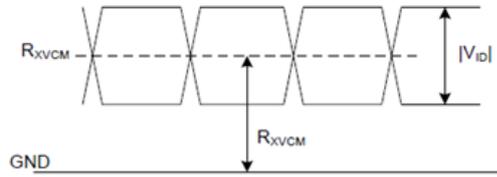
Item	Symbol	MIN	TYP	MAX	Unit	Remark	
Supply Voltage	VCC	3.2	3.3	3.4	V		
Input Signal Voltage-STBYB	Low Level	V <sub>IL</sub>	0	--	0.3*VCC	V	Note1
	High Level	V <sub>IH</sub>	0.7*VCC	--	VCC	V	
Power Consumption	60Hz	P	--	TBD	--	mW	White pattern
Differential input voltage	V <sub>ID</sub>	0.1	-	(1.5-Rxvcm)*2	V		
Differential input common mode voltage	RxVCM	1.0	1.2	1.4	V		

Table 5.1.1 Operating Voltages

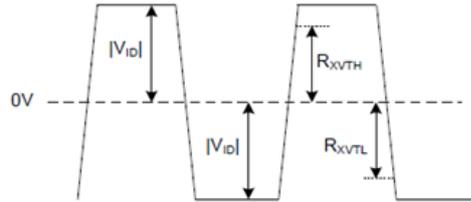
Note1: Input voltage include STBYB.

Note 2: Power supply current and Power Consumption are just for reference because of limited t

Single-end Signal



Differential Signal

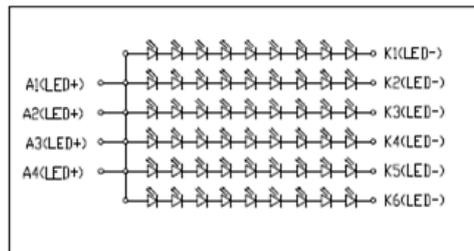


5.2 DC Characteristics for Backlight Driving

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	IF	--	60	--	mA	54 LEDs (9 LED Serial, 6 LED Parallel)
Forward Current Voltage	VF	24.3	26.1	29.7	V	
Backlight Power Consumption	WBL	8748	9396	10692	mW	
LED life time	--	30000	50000	-	Hrs	

Table 5.2.1 LED Backlight Characteristics

Note1: The figure below shows the connection of backlight LED.



Backlight Circuit Diagram  
9S-6P; If=60mA/LED

Note2: Each LED : I=60 mA, V=2.9V

Note3: IF is defined for one channel LED.

Optical performance should be evaluated at Ta=25°COnly.

If LED is driven by high current, high ambient temperature & humidity condition, the life time of LED will be reduced.

Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

### 5.3 Recommended Power ON/OFF Sequence

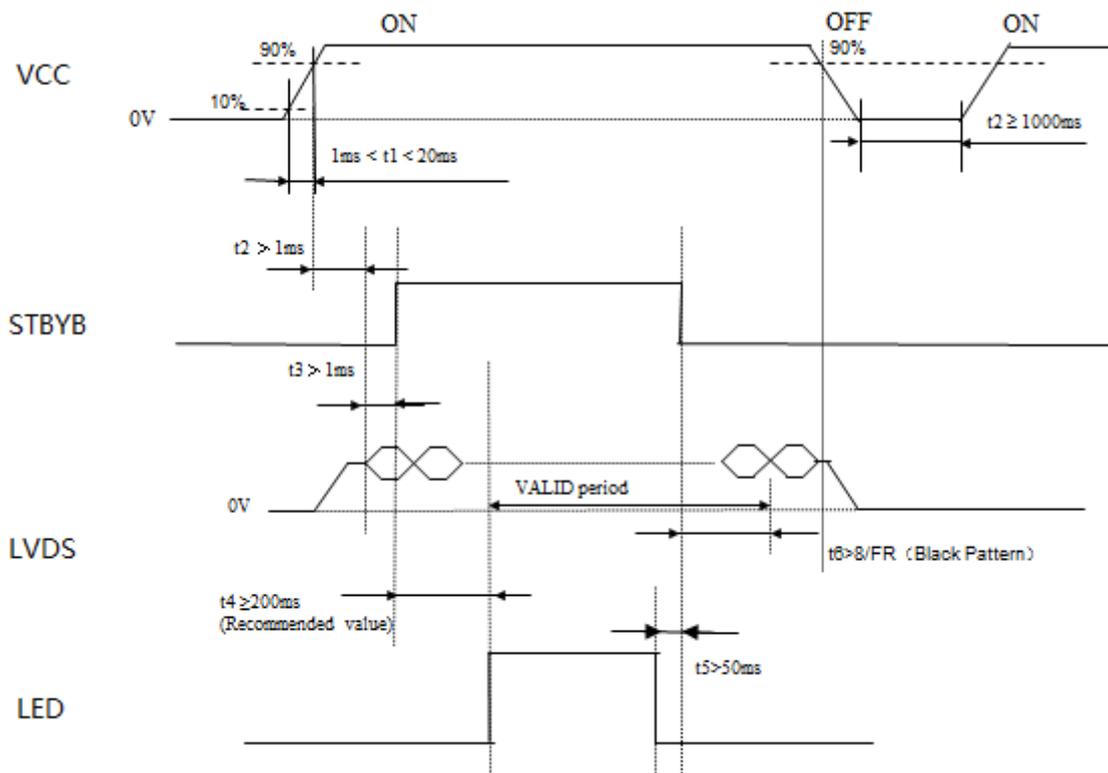


Figure 5.4.1 Power on/OFF sequence

Note1: The low level of these signals and analog powers are GND level.

Note2: All of the power and signals should be kept at GND level before power on. If there are residual voltages on them, the LCD might not work properly.

Note3: The power on/off sequence is the first version. It will be updated when the design is fixed.

Note4: BL is the voltage applied to backlight. Keep it turned off until the display has stabilized.

5.4 LCD Module Block Diagram

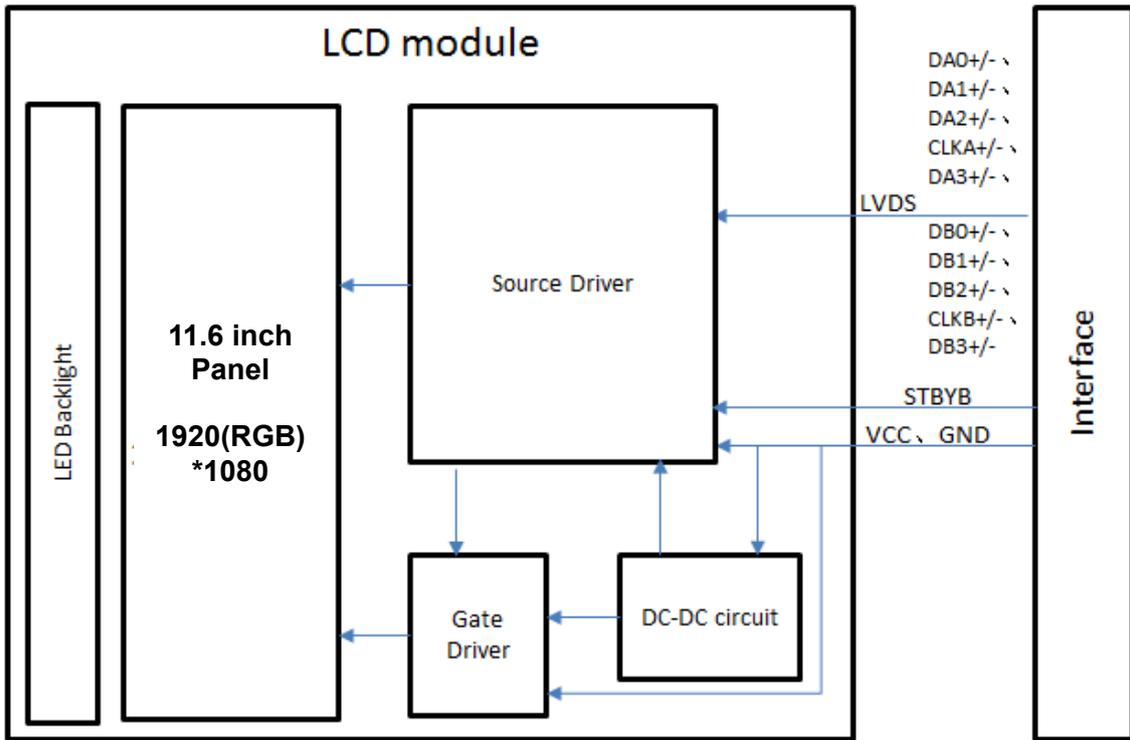


Figure 5.5.1 LCD Module Block Diagram



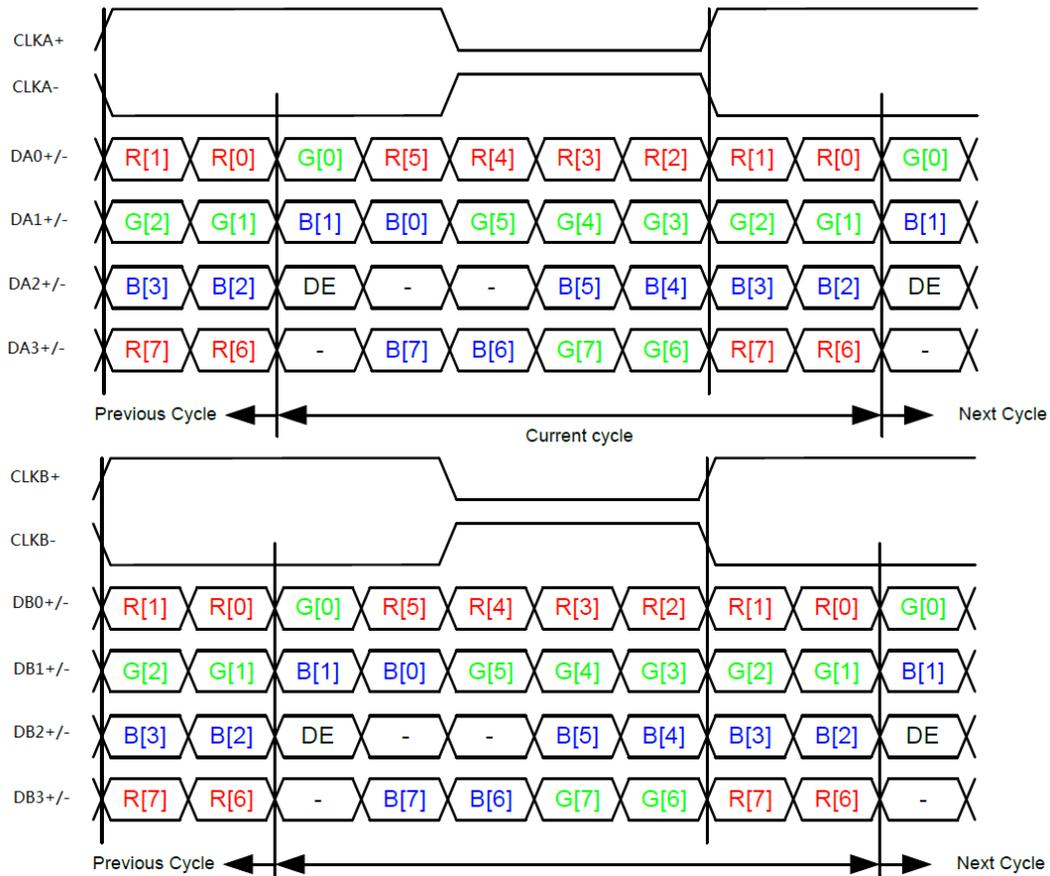


Figure 6.1.3 2-port LVDS signals, VESA format

## 6.2 Data Input Timing Parameter Setting2

Parameter	Symbol	Min	Typ	Max	Note
DCLK Frequency	$F_{DCLK}$	66.46	66.85	83.42	Note
Horizontal valid data	$t_{hd}$	960			
Hsync Pulse width	$t_{hpw}$	1	8	15	
Hsync back porch	$t_{hbp}$	48			
Hsync front porch	$t_{hfp}$	12	16	142	
1 Horizontal Line	$t_h$	1020	1024	1150	
Vertical valid data	$t_{vd}$	1080			
Vsync Pulse Width	$t_{vpw}$	1	2	20	
Vsync back porch	$t_{vbp}$	3			
Vsync front porch	$t_{vfp}$	3	5	126	If thermal enable, Vblank>3line+315us
1 Vertical field	$t_v$	1086	1086	1209	
Frame rate	FR	60			

Table 6.2.1 Data Input Timing Parameters

### 6.3 DE Mode Timing Diagram

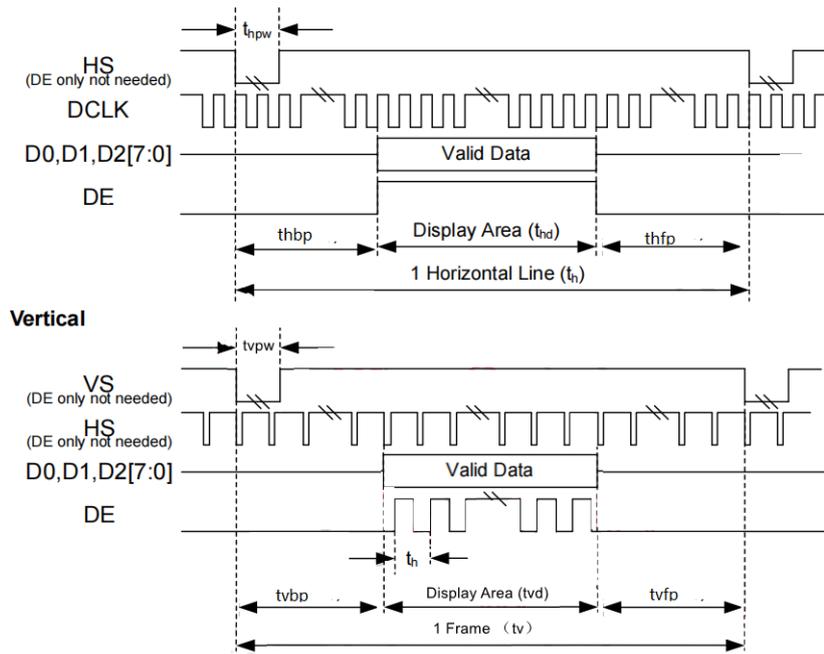


Figure 6.4.1 Data Input Timing Diagram Under DE Mode

## 7. Optical Characteristics

Item	Symbol	Condition	Min	Typ	Max	Unit	Remark	
View Angles	$\theta T$	$CR \geq 10$	70	88	-	degree	Note2,3	
	$\theta B$		70	88	-			
	$\theta L$		70	88	-			
	$\theta R$		70	88	-			
Contrast Ratio	CR	$\theta=0^\circ$	700	900			Note 3	
Response Time	$T_{ON}$	25°C	-	35		ms	Note 4	
	$T_{OFF}$							
Chromaticity	White	Backlight is on	x	0.260	0.310	0.360		Note 1,5
			y	0.290	0.340	0.390		
	Red		x	0.581	0.631	0.681		Note 1,5
			y	0.287	0.337	0.387		
	Green		x	0.255	0.305	0.355		Note 1,5
			y	0.568	0.618	0.668		
	Blue		x	0.101	0.151	0.201		Note 1,5
			y	0.006	0.056	0.106		
Uniformity	U		70	80	-	%	Note 6	
NTSC	-		65	70	-	%	Note 5	
Luminance	L		800	1000	-	cd/m <sup>2</sup>	Note 7	

Table 7.1 Optical Parameters

Test Conditions:

1.  $V_F=2.9V$ ,  $I_F=60mA$ (LED current), the ambient temperature is 25°C.
2. The test systems refer to Note 1 and Note2.

Note1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical characteristics are measured at the center point of the LCD screen.

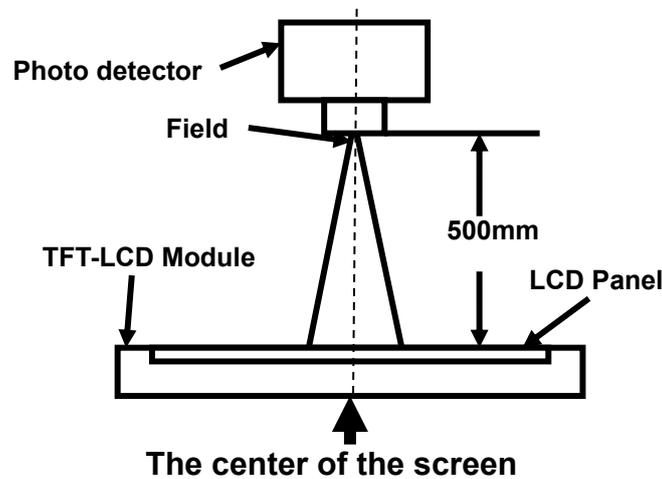


Fig1. Measurement Set Up

Note2: Definition of viewing angle range and measurement system. Viewing angle is measured at the center point of the LCD .

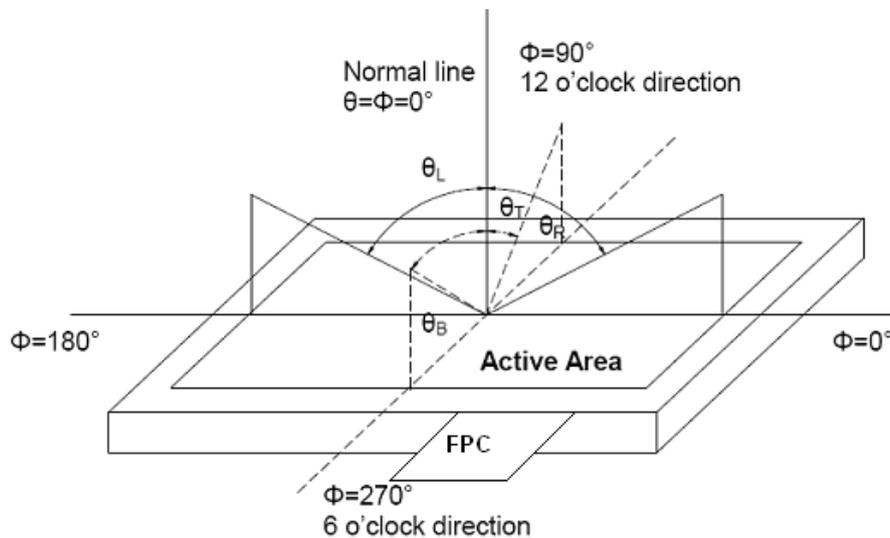


Fig2. Measurement viewing angle

Note3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

Note4: Definition of Response time

For TN LCM, the response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time ( $T_r$ ) is the time between photo detector output intensity changed from 90% to 10%. And fall time ( $T_f$ ) is the time between photo detector output intensity changed from 10% to 90%.

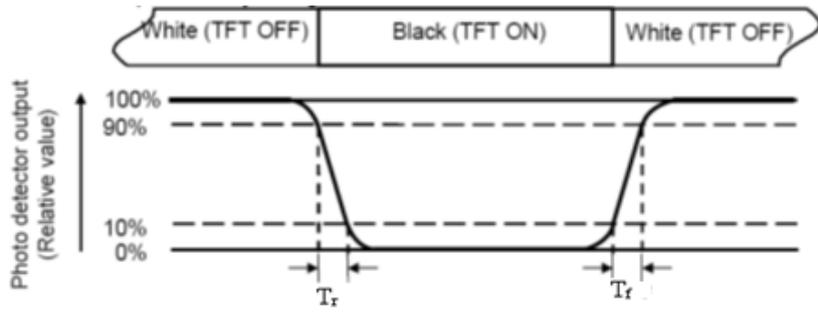


Fig3. Response Time Testing(TN)

For SFT LCM, the response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (Tr) is the time between photo detector output intensity changed from 10% to 90%. And fall time (Tr) is the time between photo detector output intensity changed from 90% to 10%.

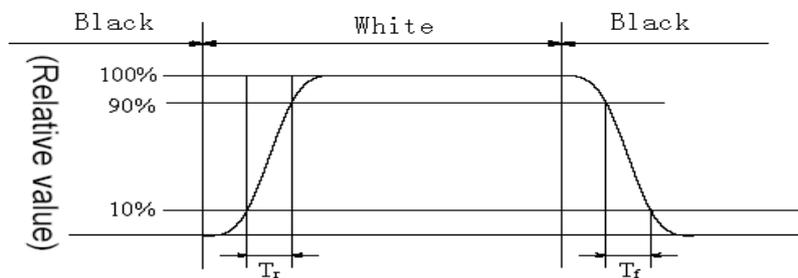


Fig4. Response Time Testing(SFT)

Note5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig.5). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = \text{Lmin} / \text{Lmax}$$

Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

L-----Active area length; W----- Active area width

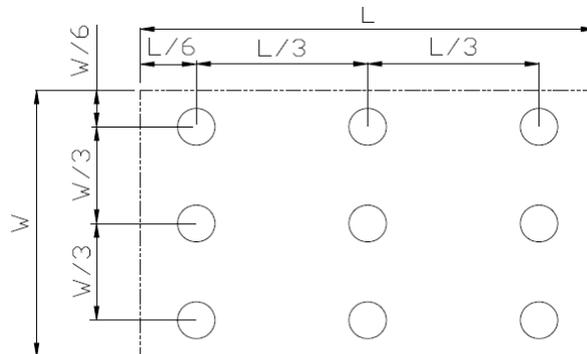


Fig5. Luminance Uniformity Measurement Locations(9 points)

Note7: Definition of Luminance:

Measure the luminance of white state at center point.

## 8. Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	+70℃ , 240H	IEC60068-2-1:2007 GB/T 2423.2-2008
2	Low Temperature Operation	-20℃ , 240H	IEC60068-2-1:2007 GB/T 2423.1-2008
3	High Temperature Storage	+80℃ , 240H	IEC60068-2-1:2007 GB/T 2423.2-2008
4	Low Temperature Storage	-30℃ , 240H	IEC60068-2-1:2007 GB/T 2423.1-2008
5	Temperature & Humidity Operation	60℃, 90%RH, 240 hours	IEC60068-2-78 :2001 GB/T 2423.3-2016
6	Thermal Shock (non-operation)	-30℃ , 30min~80℃ , 30min , change time : 5min , 100cycle	Start with cold temperature, End with high temperature, IEC60068-2-14:1984, GB/T 2423.22-2012-Na
7	ESD	C=150pF , R=330Ω , 5point/panel Air : ±8kv , 5times ; Contact : ±4kv , 5times ; ( Environment : 15℃~35℃ , 30%~60% , 86Kpa~106Kpa )	IEC61000-4-2:2001 GB/T 17626.2-2018
8	Vibration (non-operation)	Frequency range : 10~55Hz Stroke : 1.5mm Sweep : 10Hz~55Hz~10Hz 2h for x,y,z ( total 6h )	IEC60068-2-6:1982 GB/T 2423.10-2019
9	Shock (non-operation)	Half Sine Wave 60G ,6ms,±X,±Y,±Z 3times for each direction	IEC60068-2-27:1987 GB/T 2423.5-2019
10	Package Drop Test	Height: 60 cm,1 corner, 3edges, 6 surfaces Note : X > 10Kg:60cm ; ≤10Kg:80cm	GB/T 4857.5-1992

**Table 8.1 RA test condition**

Note1: Temperature is the ambient temperature of sample

Note2: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

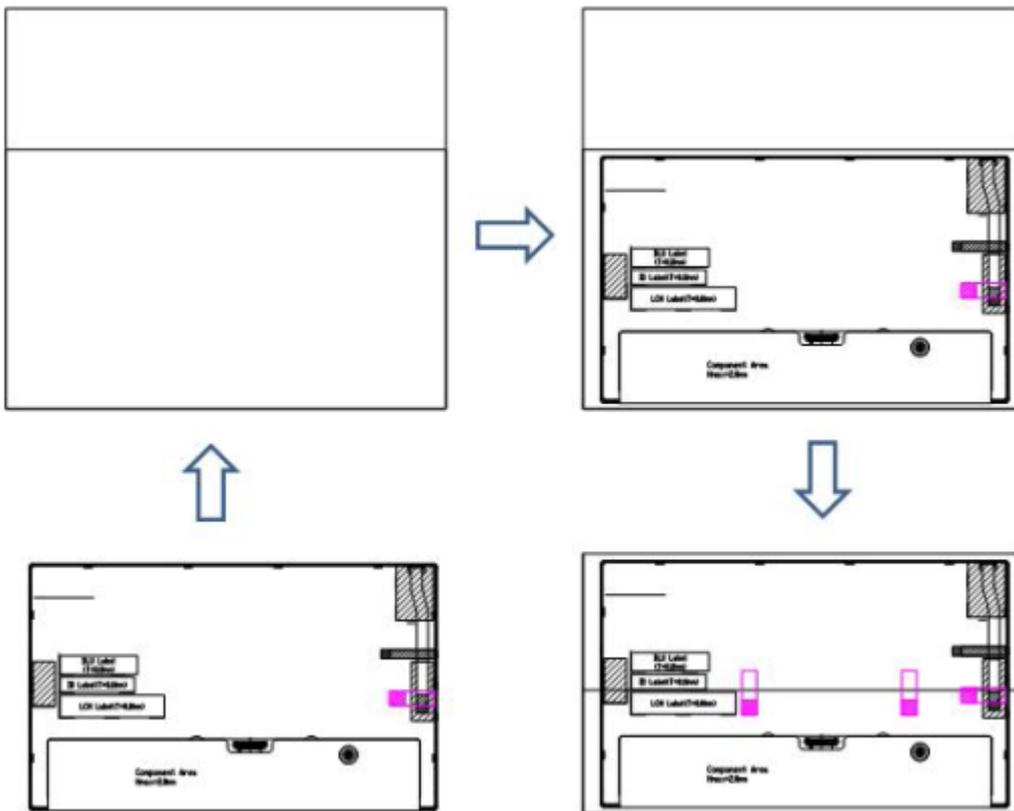
Note3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product's function only be guaranteed, but not for all of the cosmetic specification.

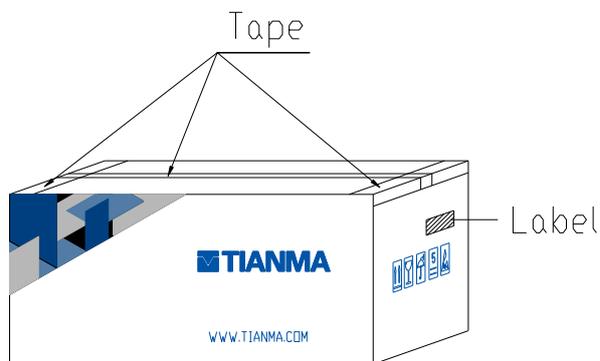
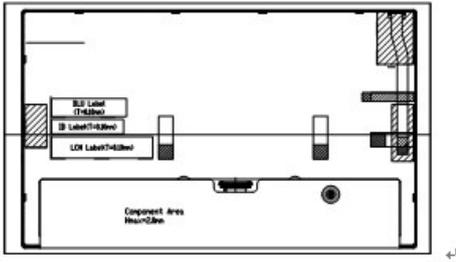


### 10. Packing Instruction

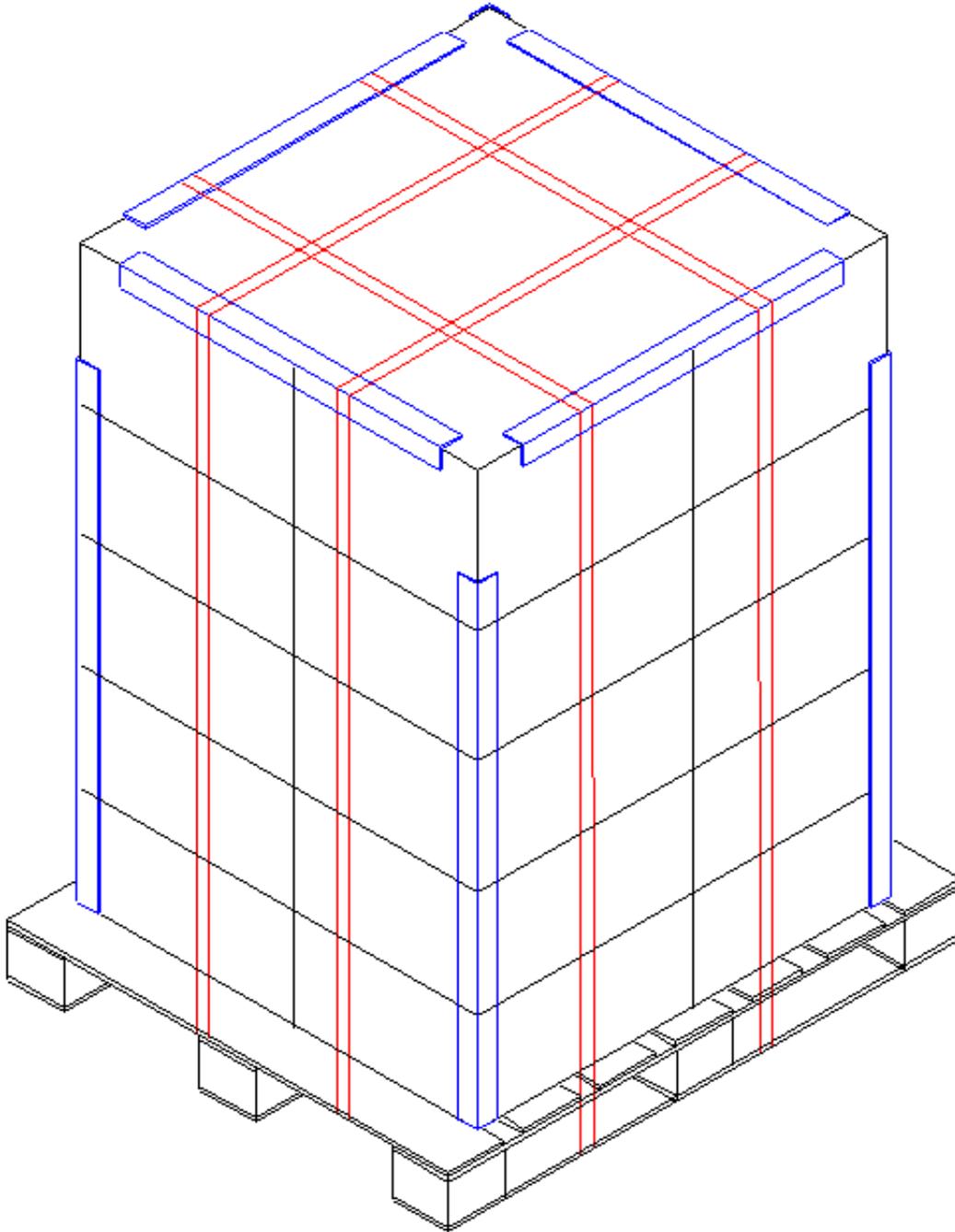
No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Q'ty	Remark
1	LCM module	TM116VDSP03-01	273.50*166.50*7.80	TBD	14	
2	Partition_1	Corrugated Paper	513.00*413.00*240	1.42	1	
3	Anti-static Bubble Bag	PE	270*295	0.01	14	Anti-static
4	Dust-Proof Bag	PE	700*545	0.06	1	
5	Partition_2	Corrugated Paper	513*413	0.1	1	
6	Corrugated Bar	Corrugated Paper	367*305*48	1		
7	Beauty-grain	Tape	30*10	0.00003	42	
8	Carton	Corrugated Paper	530*430*274	0.76	1	
9	Label	Label	100*52	0.000345	1	
10	Total weight	TBD				

Total LCM quantity in Carton: 14





纸箱堆叠数按2×2/每层×共5层



## 11. Precautions for Use of LCD Modules

### 11.1 Handling Precautions

- (1) The display panel is made of glass. Do not subject it to mechanical shock by dropping it, etc.
- (2) If the display panel is damaged and the liquid crystal fluid inside it leaks out be sure not to get any in your mouth. If the fluid comes into contact with your skin or clothes promptly wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the bezel since this may cause the color tone to vary.
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle the polarizer carefully.
- (5) If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is still not completely clear use a moist cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcoholSolvents other than those mentioned above may damage the polarizer. Specifically, do not use the following:
  - Water
  - Ketone
  - Aromatic solvents
- (6) Do not disassemble the LCD Module.
- (7) If powered off, do not apply the input signals.
- (8) To prevent destruction of the module by static electricity, be careful to maintain an optimum work environment.
- (9) Be sure to ground your body when handling the LCD Modules.
- (10) Tools used for assembly, must be properly grounded.
- (11) To reduce the amount of static electricity generated, do not conduct assembly or other work under very low humidity conditions.
- (12) The LCD Module is covered with a film to protect the display surface, remove film slowly under the ionizer.

### 11.2 Storage precautions

- (1) When storing the LCD modules avoid exposure to direct sunlight or to the light of fluorescent lamps.
- (2) The LCD modules should be stored within the rated storage temperature range. The recommend condition is: Temperature: 0 ~ 35 °C at normal humidity.
- (3) The LCD modules should be stored in a room without acid, alkali or other harmful gas.

### 11.3 Transportation Precautions

The LCD modules should not be dropped or subject to violent mechanical shock during transportation. Also they should avoid excessive pressure, water, high humidity and direct sunlight.

### 11.4 Screen saver Precautions

Not display the fixed pattern for a long time. Use a screen saver, if the fixed pattern is displayed on the screen

### 11.5 Safety Precautions

- (1) When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned
- (2) Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.

- (3) LED driver should be designed to limit or stop its function when over current is detected on the LED.