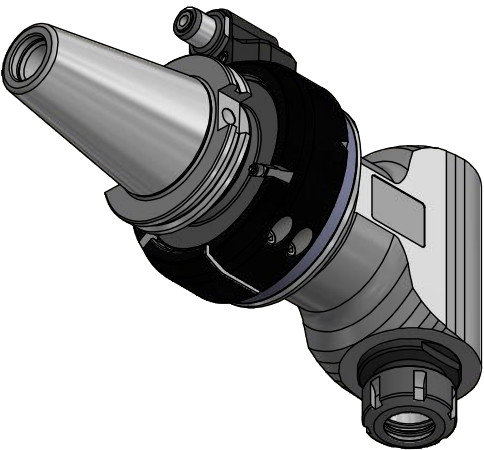
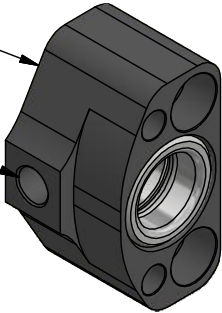


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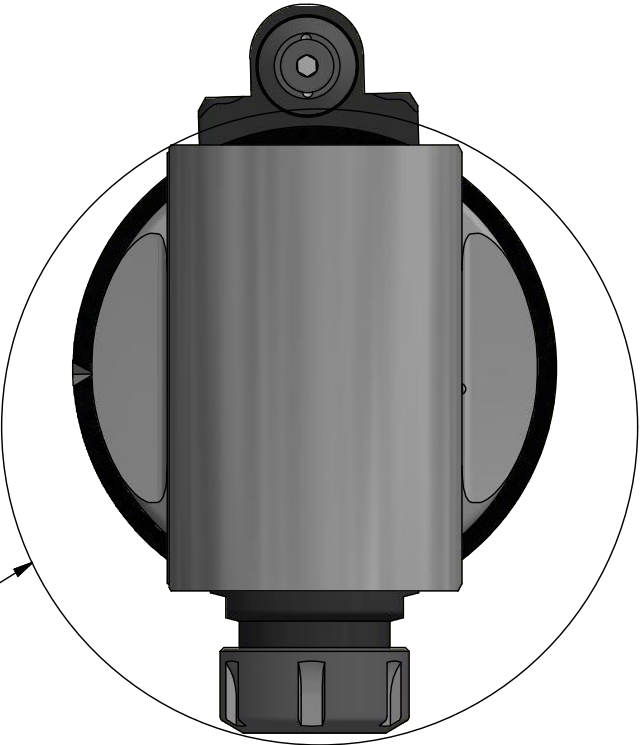
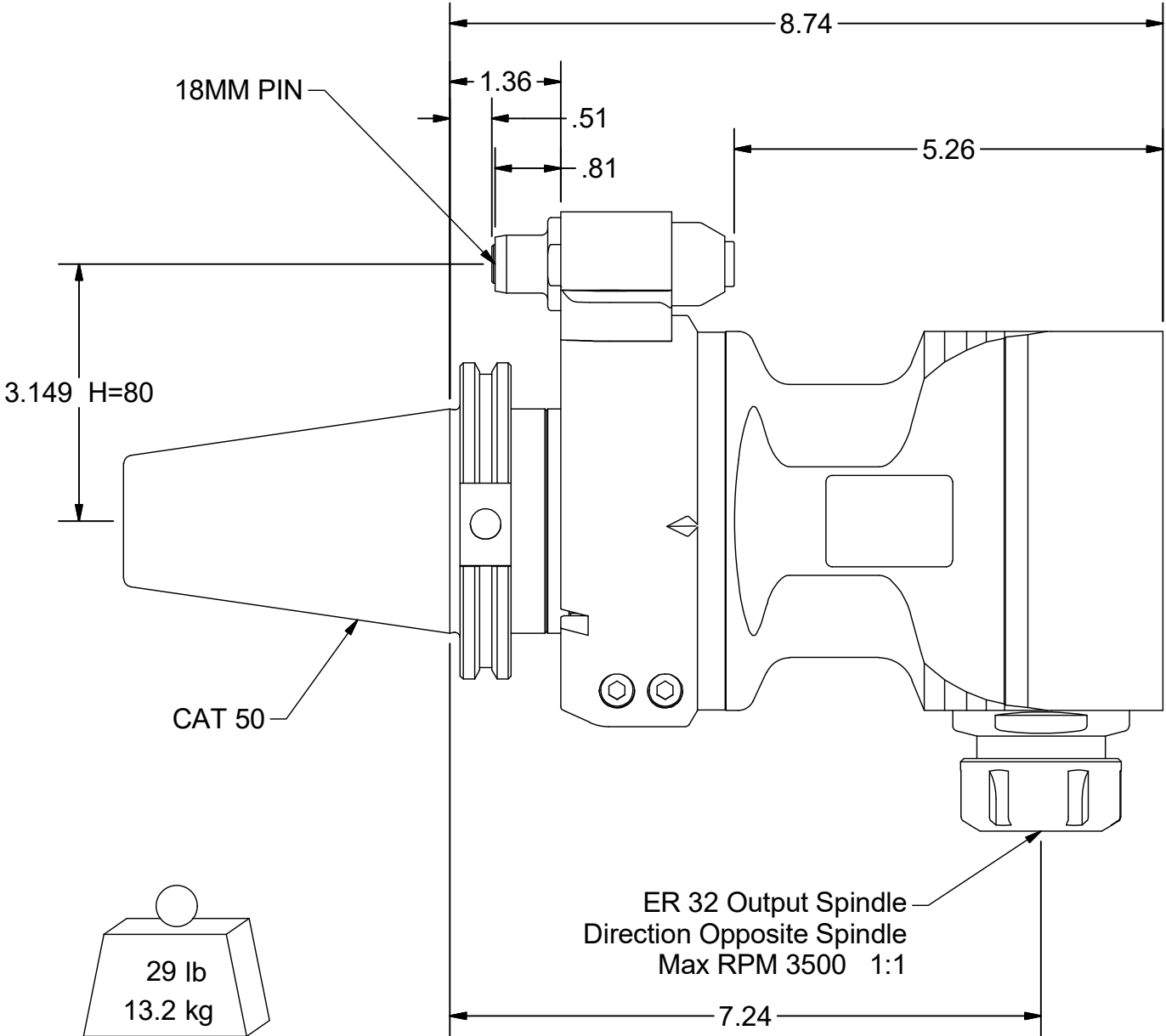
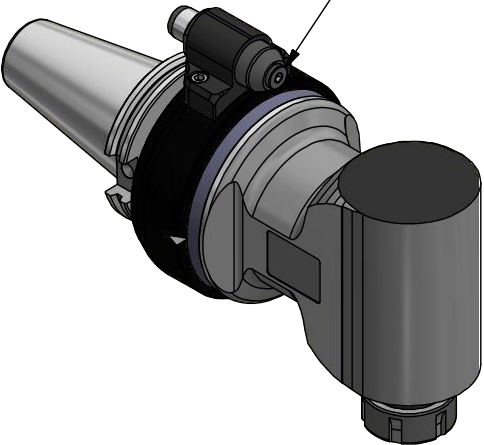


Universal Stop Block

Pipe Thread for  
Coolant



Coolant Output  
(Standard Through Stop Block)



168 (6.62") Min. Clearance Circle  
Not Including Cutting Tool

THIRD ANGLE PROJECTION

BREAK ALL UNNECESSARY SHARP CORNERS

ANGULAR: ± 1° (DEGREE)

INCH DIMENSIONS	METRIC DIMENSIONS
.X ± .04	X ± 1
.XX ± .015	.X ± 0.5
.XXX ± .005	.XX ± 0.13
.XXXX ± .0002	.XXX ± 0.005

**PARLEC**  
(800) TOOL USA  
WORLD HEADQUARTERS  
101 PERINTON PARKWAY  
FAIRPORT, NEW YORK 14450

PART NAME	
MATERIAL	SCALE NONE
HEAT TREAT	DATE 5/14/2018
FINISH	
DRAWN BY davhar	CHECKED BY

PART NUMBER

9.F90.20000-2C50

REV.