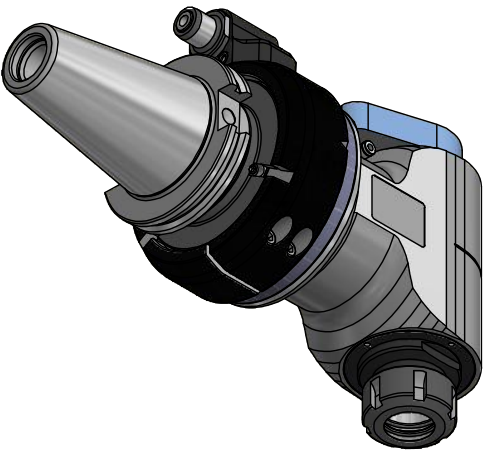
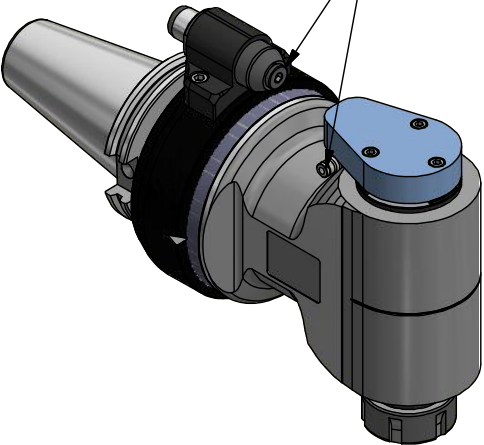
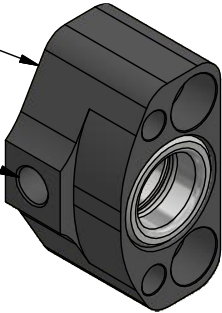


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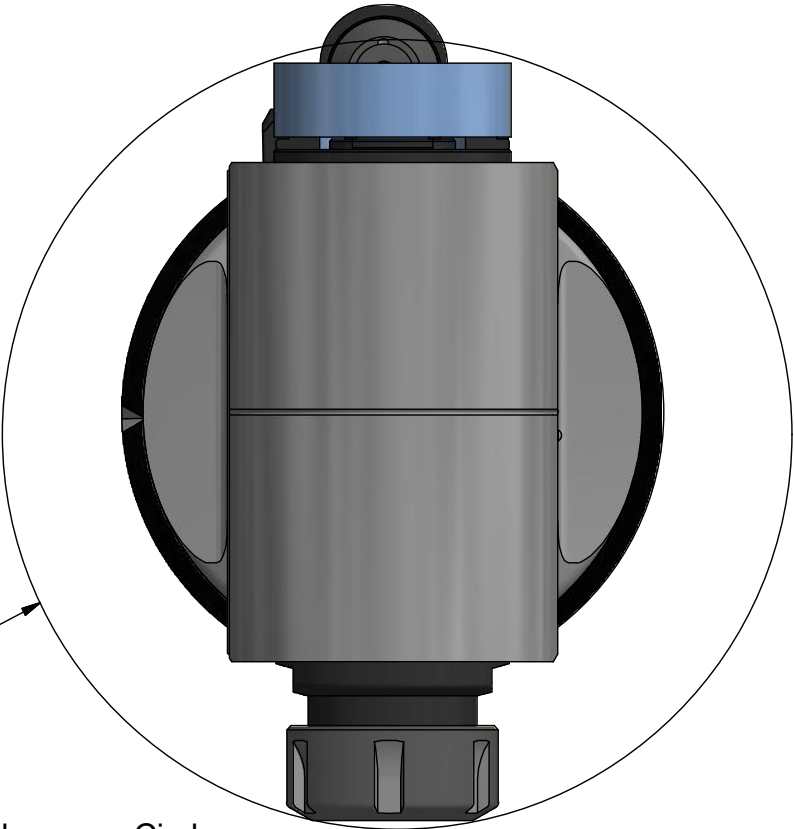
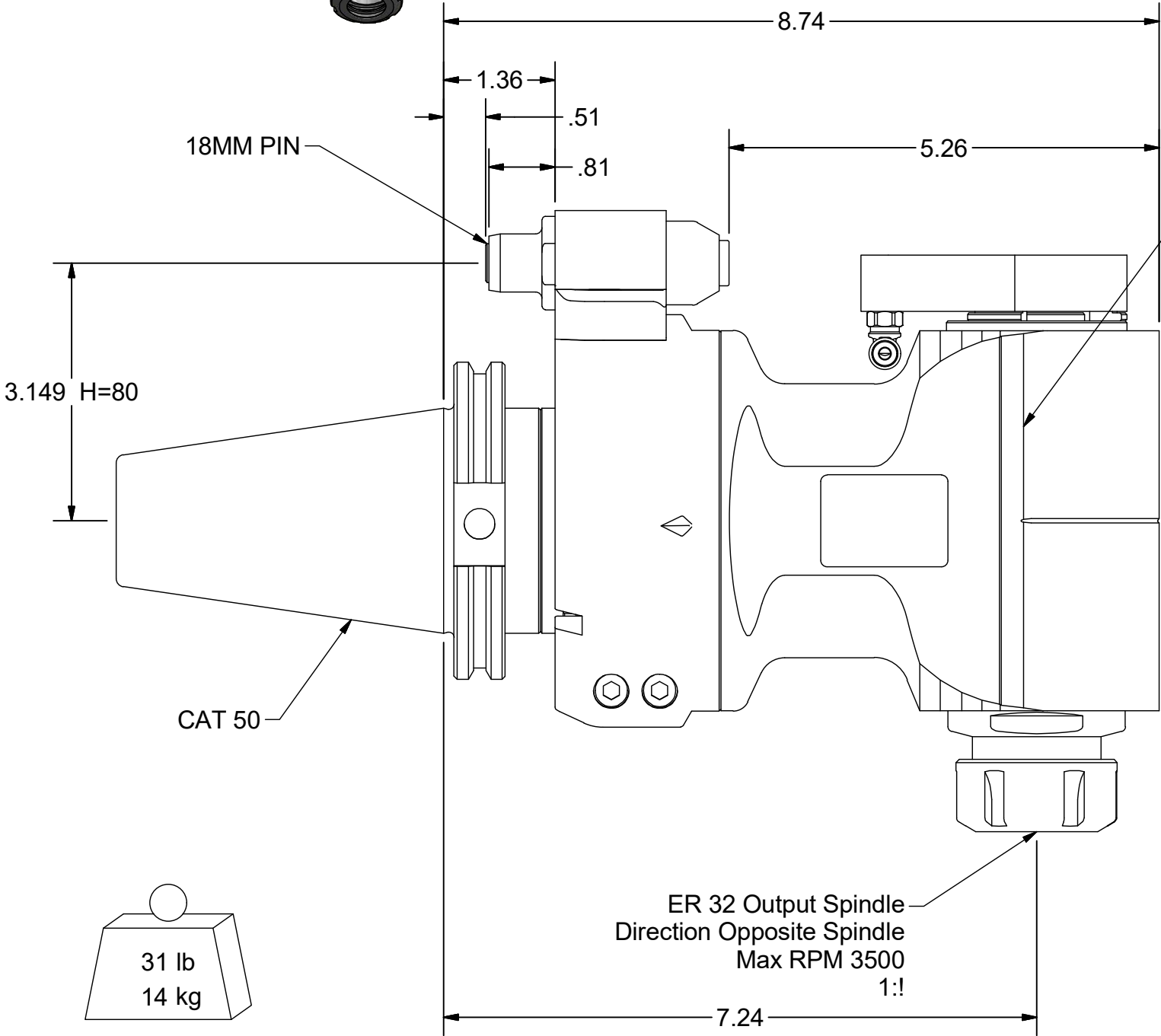
Universal Stop Block

Pipe Thread for Coolant

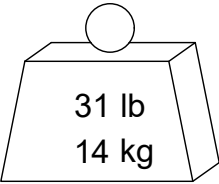


Coolant Supply
(Requires Plumbing To Coolant Gland)

Coolant Heads Require
Coolant Feed At All Times
DO NOT RUN DRY



186 (7.33") Min. Clearance Circle
Not Including Cutting Tool



THIRD ANGLE PROJECTION

BREAK ALL UNNECESSARY SHARP CORNERS

ANGULAR: ± 1° (DEGREE)

INCH DIMENSIONS

.X ± .04

.XX ± .015

.XXX ± .005

.XXXX ± .0002

METRIC DIMENSIONS

X ± 1

.X ± 0.5

.XX ± 0.13

.XXX ± 0.005

PARLEC

(800) TOOL USA

WORLD HEADQUARTERS

101 PERINTON PARKWAY

FAIRPORT, NEW YORK 14450

PART NAME

MATERIAL

HEAT TREAT

FINISH

DRAWN BY **davhar**

CHECKED BY

SCALE **NONE**

DATE **5/15/2018**

PART NUMBER

9.F90.200C0-2C50

REV.