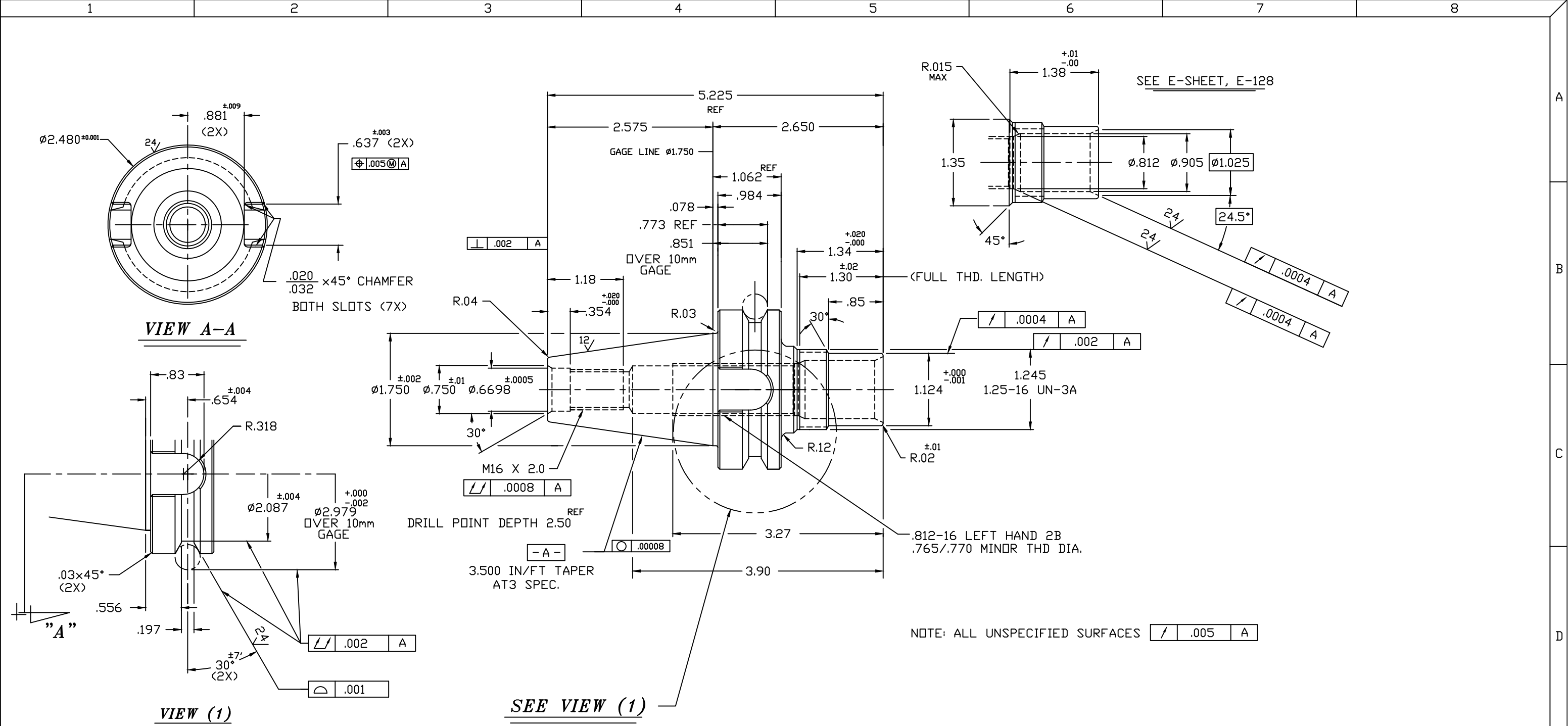




FORM B STYLE: 1
FINISH : BLACK OXIDE BEFORE GRIND.

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M-1982				REVISION RECORD			DRAWING REFERENCES			ITEMS SHOWN ON THIS DOCUMENT CONTAIN PROPRIETARY INFORMATION OF PARLEC INC AND IS SUBJECT TO BEING RETURNED UPON REQUEST. IT SHALL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION OF PARLEC INC. ANY AUTHORIZED REPRODUCTION MUST BEAR THIS ENTIRE LEGEND.		PART NAME DOUBLE ANGLE COL. CHUCK	
ANGULAR: ±1° (DEGREE)				LET	DESCRIPTION	BY	DATE	X-REF	COMPONENTS			MATERIAL	8620
BREAK ALL UNNECESSARY SHARP CORNERS				T	ECR #5516	NLF	4/99	B40_1	BS-18	1		HEAT TREAT	Rc:52-56,CASE .025-.030 DP
INCH DIMENSIONS .XX ±.015 .XXX ±.005 .XXXX ±.0002				U	ECR #9620	SP	8/14	18DC_1	ECN12	1		FINISH	BLACK OXIDE, GRIND
METRIC DIMENSIONS .XX ±0.5 .XXX ±0.13 .XXXX ±0.005												DRAWN BY	GS
												CK	DGH
												DATE	5/5/95
												REV.	U
												PART NUMBER	
												B40-18DC3-1	

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