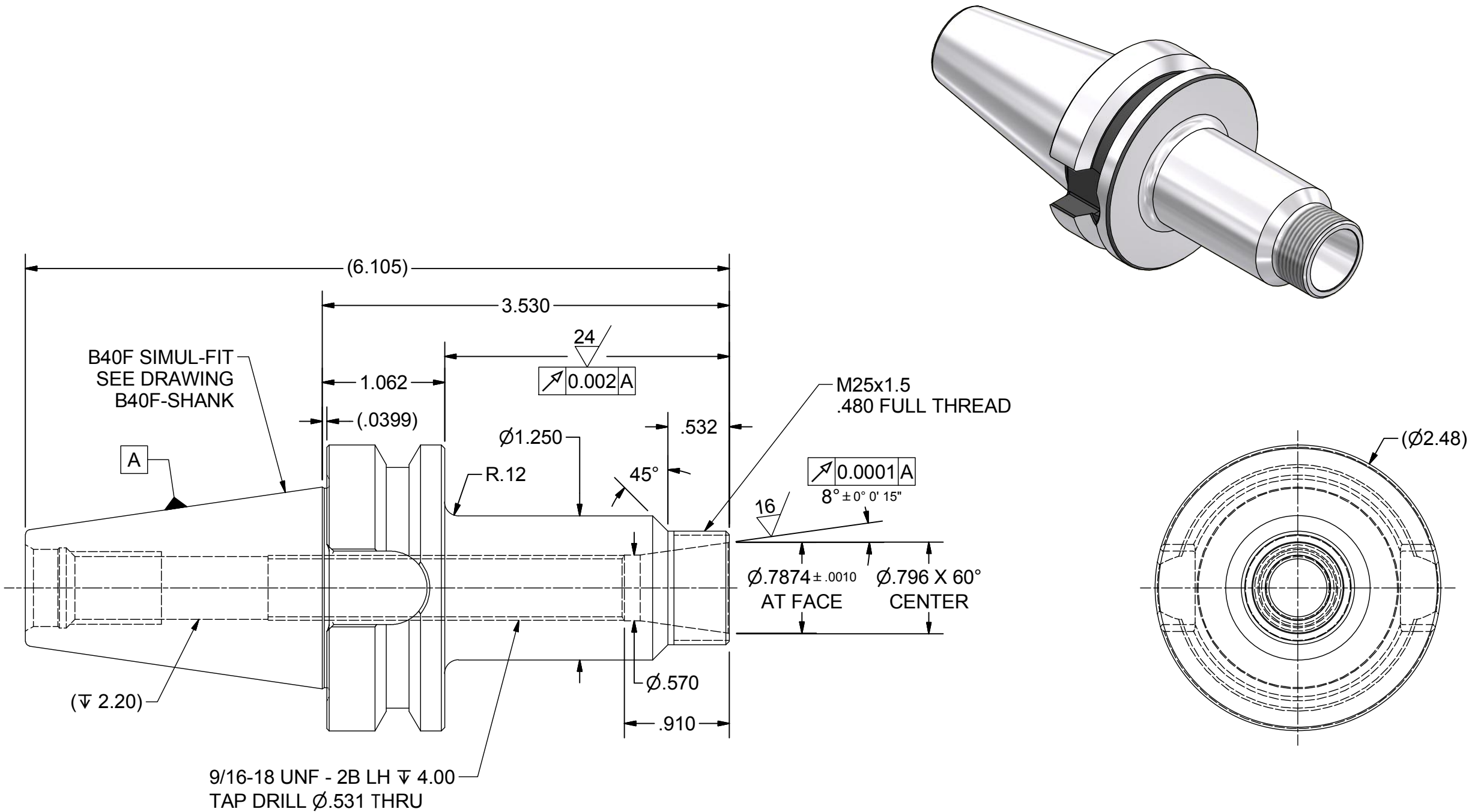


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REVISION RECORD			
LET	DESCRIPTION	BY	DATE
A	RELEASED	TS	11/15



NOTES:
1.) ALL UNSPECIFIED SURFACES 0.005 A

THIRD ANGLE PROJECTION

BREAK ALL UNNECESSARY SHARP CORNERS

ANGULAR: ± 1° (DEGREE)

INCH DIMENSIONS

.X ± .04
.XX ± .015
.XXX ± .005
.XXXX ± .0002

METRIC DIMENSIONS

X ± 1
.X ± 0.5
.XX ± 0.13
.XXX ± 0.005

PARLEC

(800) TOOL USA

WORLD HEADQUARTERS

101 PERINTON PARKWAY

FAIRPORT, NEW YORK 14450

PART NAME	COLLET CHUCK SIMUL-FIT			
MATERIAL	8620	SCALE	NONE	
HEAT TREAT	Rc:52-56, CASE .025-.030 DP.		DATE	11/24/15
FINISH	BLACK OXIDE, GRIND/HARD TURN			
DRAWN BY	TS	CHECKED BY		

PART NUMBER

B40F-20ER4-1

REV.

A