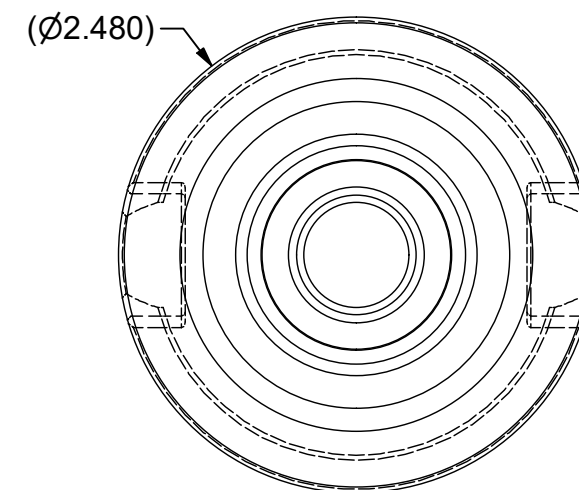
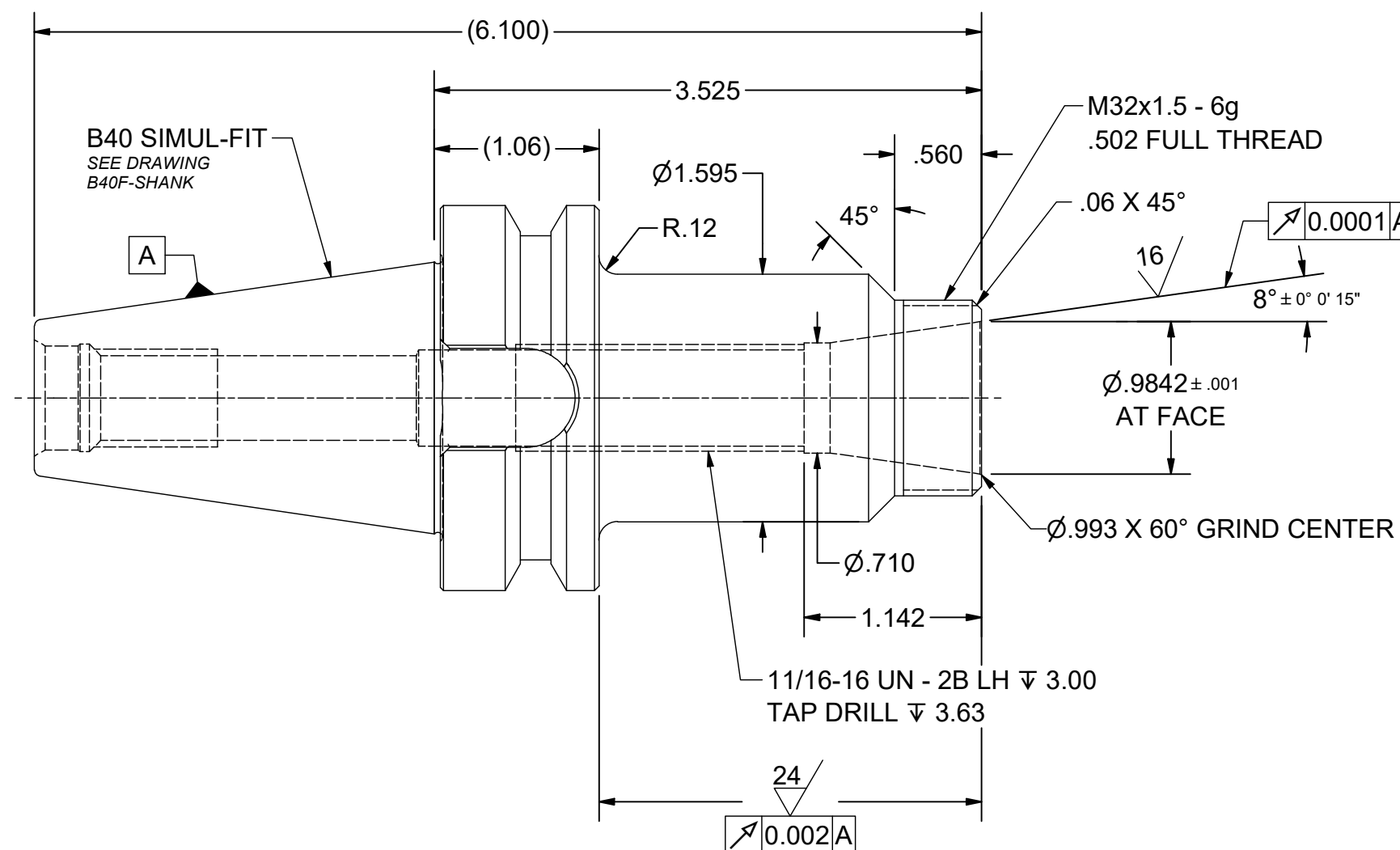
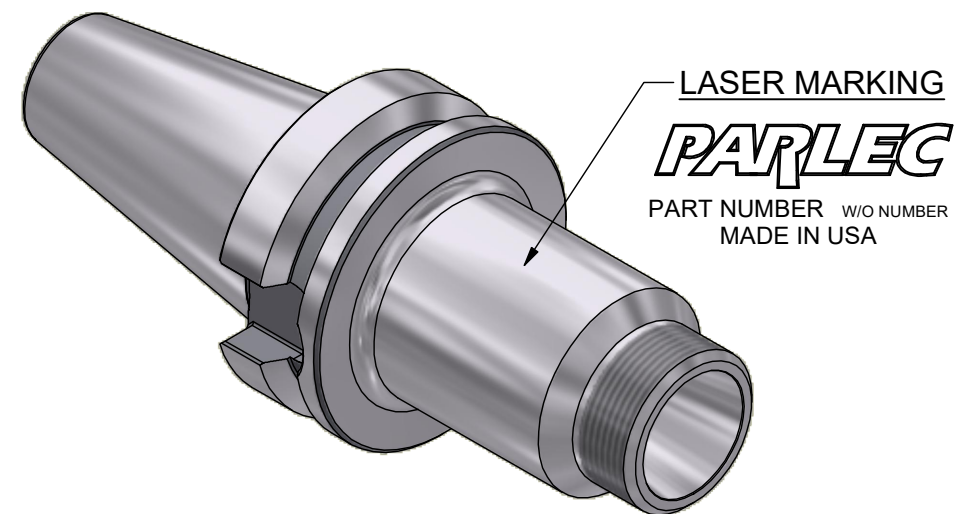


ITEMS SHOWN ON THIS DOCUMENT CONTAIN PROPRIETARY INFORMATION OF PARLEC INC. AND IS SUBJECT TO BEING RETURNED UPON REQUEST. IT SHALL NOT BE REPRODUCED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION OF PARLEC INC. ANY AUTHORIZED REPRODUCTION MUST BEAR THIS ENTIRE LEGEND.

REVISION RECORD			
LET	DESCRIPTION	BY	DATE
A	RELEASED	JGS	11/23



NOTES:

- 1.) ALL UNSPECIFIED SURFACES  0.005 A
- 2.) PRE-BALANCE: G2.5 @ 20,000 RPM

  THIRD ANGLE PROJECTION		 (800) TOOL USA WORLD HEADQUARTERS 101 PERINTON PARKWAY FAIRPORT, NEW YORK 14450 		PART NAME ER COLLET CHUCK	
BREAK ALL UNNECESSARY SHARP CORNERS ANGULAR: ± 1' (DEGREE)		MATERIAL 8620	SCALE NONE		
		HEAT TREAT Rc: 52-56, CASE: 025-.030 DP.	DATE 11/15/2023		
		FINISH BLAST, GRIND			
INCH DIMENSIONS .X ± .04 .XX ± .015 .XXX ± .005 .XXXX ± .0002 METRIC DIMENSIONS X ± 1 .X ± 0.5 .XX ± 0.13 .XXX ± 0.005		DRAWN BY J. SMALL	CHECKED BY		
PART NUMBER B40F-25ER4-1		REV. A			