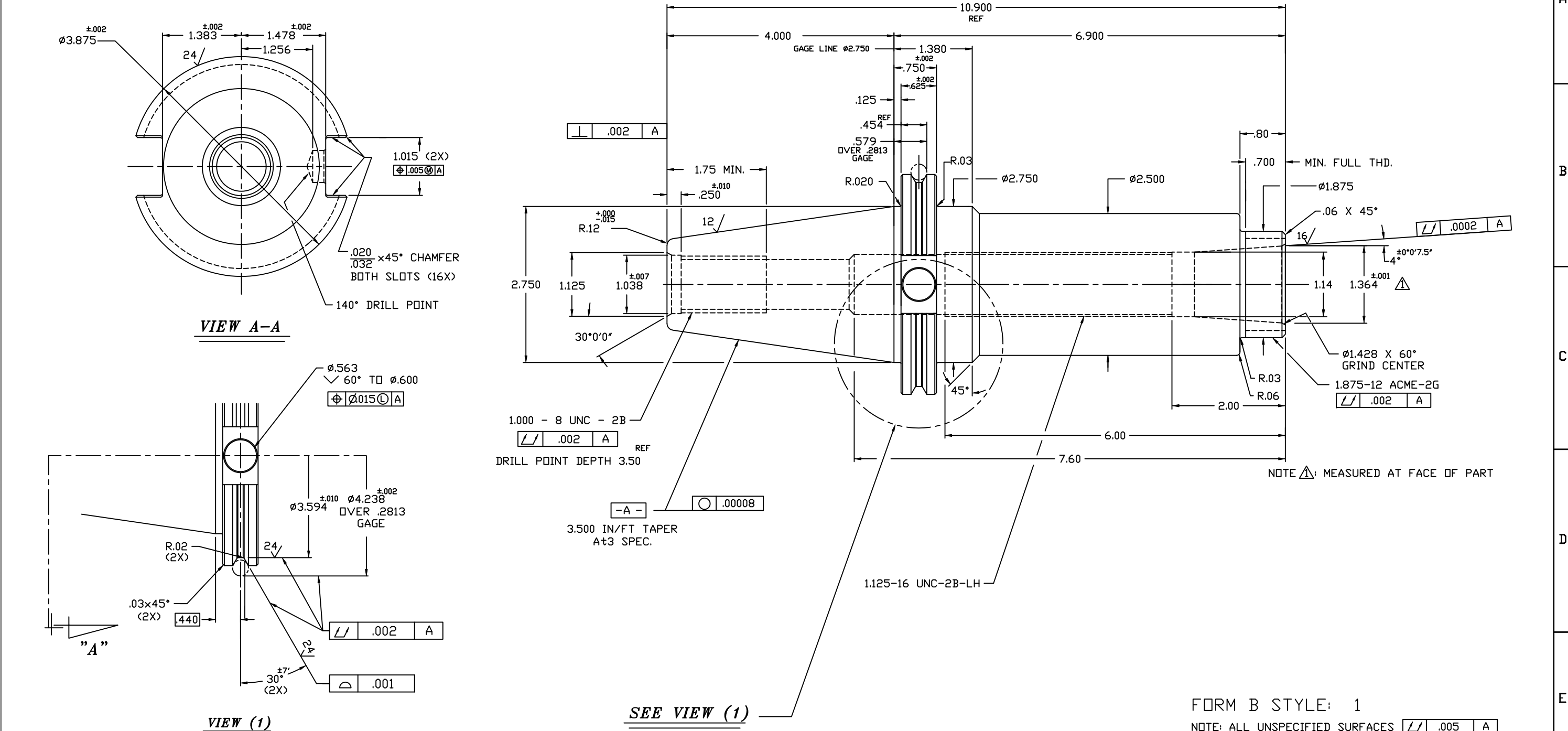




REVISION RECORD				DRAWING REFERENCES			ITEMS SHOWN ON THIS DOCUMENT CONTAIN PROPRIETARY INFORMATION OF PARLEC INC AND IS SUBJECT TO BEING RETURNED UPON REQUEST. IT SHALL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION OF PARLEC INC. ANY AUTHORIZED REPRODUCTION MUST BEAR THIS ENTIRE LEGEND.		PART NAME SINGLE ANGLE COL. CHUCK		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M-1982		LET	DESCRIPTION	BY	DATE	X-REF			COMPONENTS	QTY.	MATERIAL 8620
ANGULAR: ±1° (DEGREE)		T	ECR #6511	PDL	2/01	C50_1	BS-10	1	HEAT TREAT Rc:52-56,CASE.025-.030 DP.		
BREAK ALL UNNECESSARY SHARP CORNERS						10SC_2	100HCN	1	FINISH BLACK OXIDE,GRIND SCALE FULL		
INCH DIMENSIONS .XX ±.015 .XXX ±.005 .XXXX ±.0002									DRAWN BY G. STOKES CK DGH DATE 5/18/95		
METRIC DIMENSIONS .XX ±0.5 .XXX ±0.13 .XXXX ±0.005									REV. T		
									C50-10SC7-1		
									PART NUMBER		