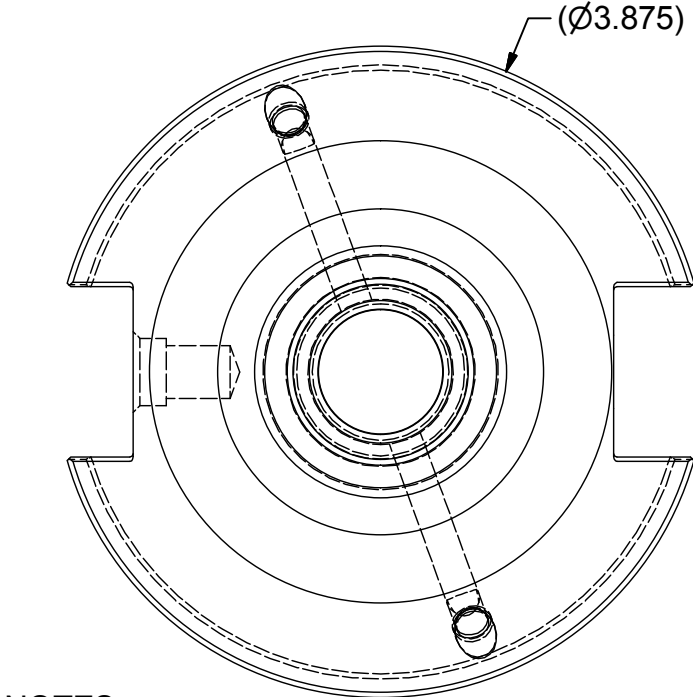
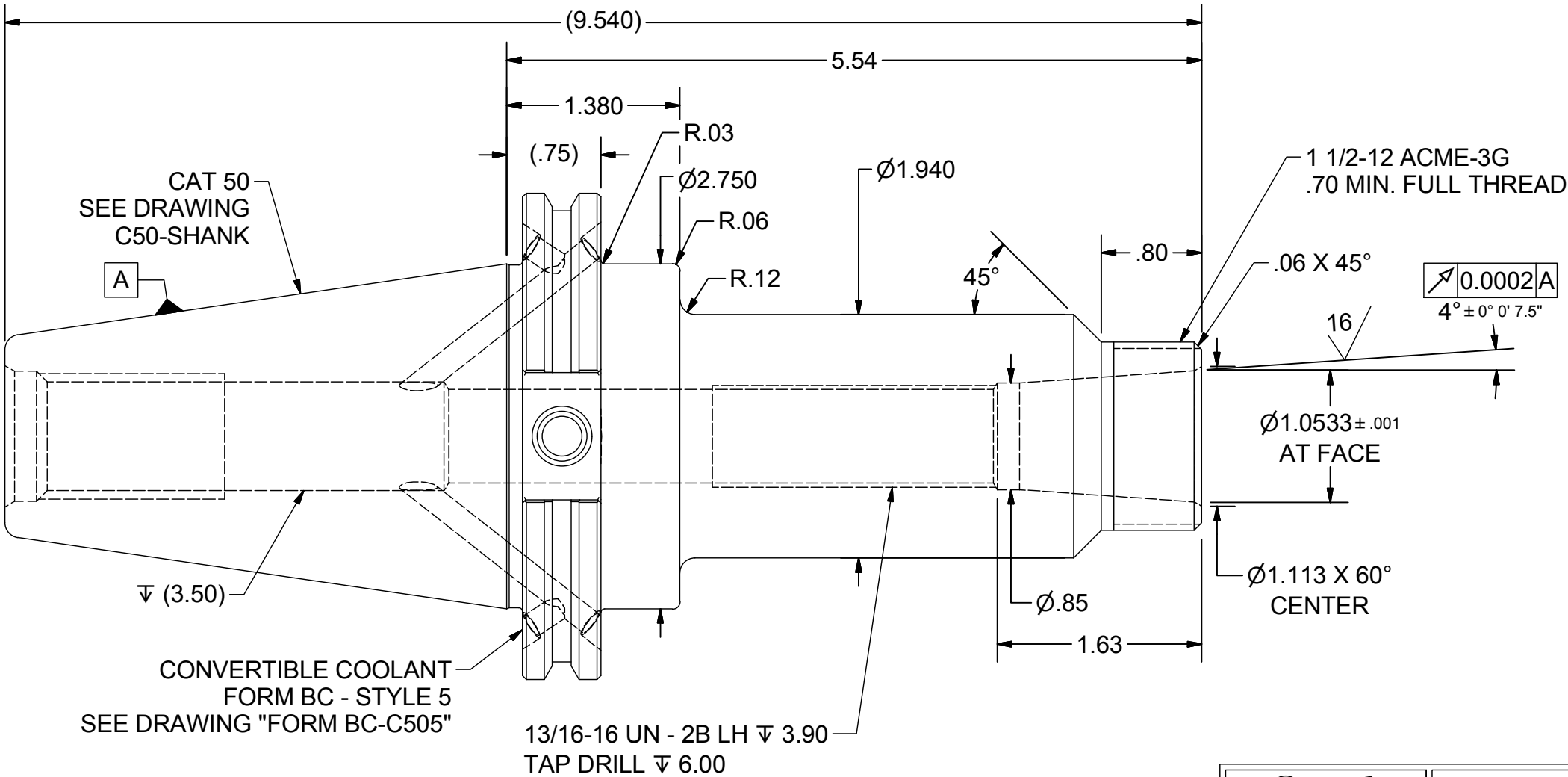
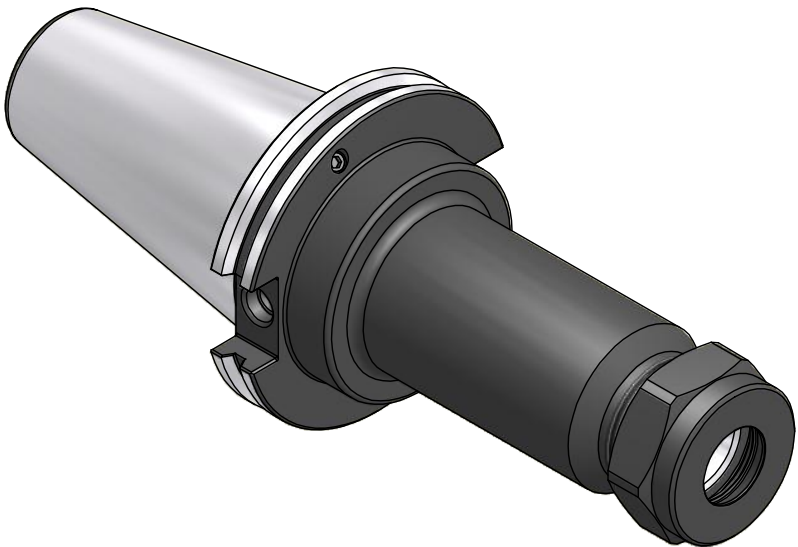
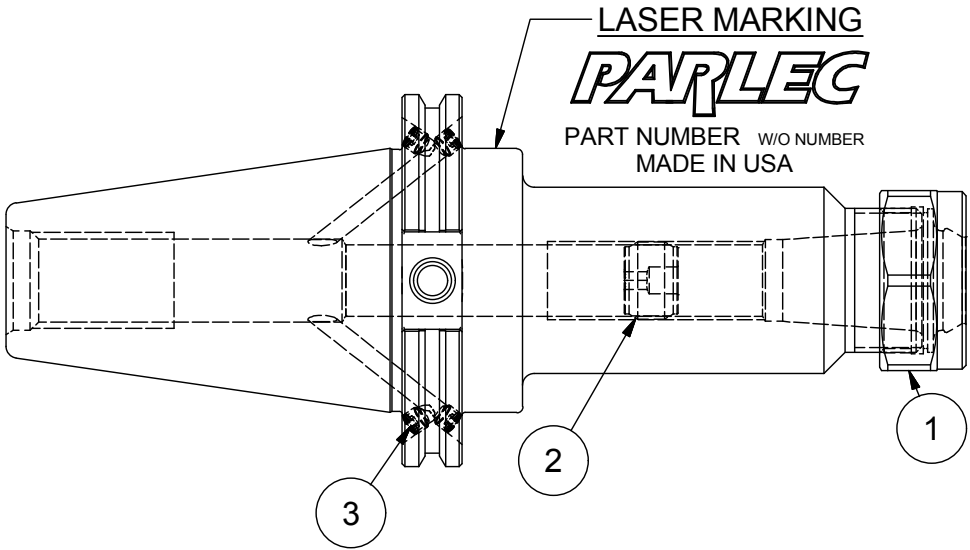


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REVISION RECORD			
LET	DESCRIPTION	BY	DATE
A	RELEASED	BAS	12/11



NOTES:
1.) ALL UNSPECIFIED SURFACES

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	75HCN	COLLET NUT
2	1	BS-18	BACK-UP SCREW, 13/16-16 L.H.
3	4	029-966	SET SCREW,M6 x 5 W/360 DEG. PATCH

THIRD ANGLE PROJECTION

BREAK ALL UNNECESSARY SHARP CORNERS

ANGULAR: ± 1° (DEGREE)

INCH DIMENSIONS
.X ± .04
.XX ± .015
.XXX ± .005
.XXXX ± .0002

METRIC DIMENSIONS
X ± 1
.X ± 0.5
.XX ± 0.13
.XXX ± 0.005

PARLEC

(800) TOOL USA

WORLD HEADQUARTERS

101 PERINTON PARKWAY

FAIRPORT, NEW YORK 14450

PART NAME	75 PG COLLET CHUCK		
MATERIAL	8620	SCALE	NONE
HEAT TREAT	Rc:52-56, CASE .025-.030 DP.		DATE 12/2/11
FINISH	BLACK OXIDE, GRIND		
DRAWN BY	B.STEVENSON	CHECKED BY	

PART
NUMBER

C50BC-75SC600

REV.

A